

16. Install JDG23 Lifting Sling (A) and D01043AA Load Positioning Sling to engine.
17. Remove the four front and rear engine mounting cap screws.
18. Remove the right-hand front and rear engine mounts from engine.

CAUTION: Prevent possible crushing injury from heavy component. Use appropriate lifting device.

Engine—Specification

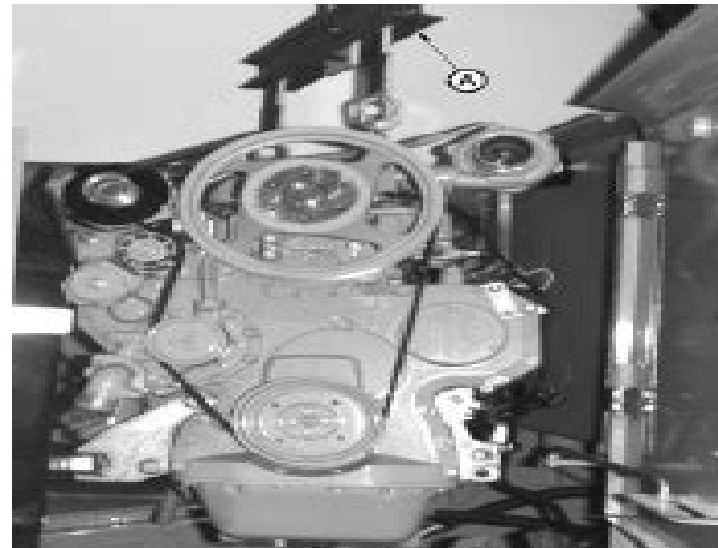
444H Engine (approximate)—Weight.....	408 kg 900 lb
544H Engine (approximate)—Weight.....	544 kg 1200 lb

19. **444H Machines:** Turn front of engine to the right, and slowly remove engine out from right side of the machine. Repair as necessary.

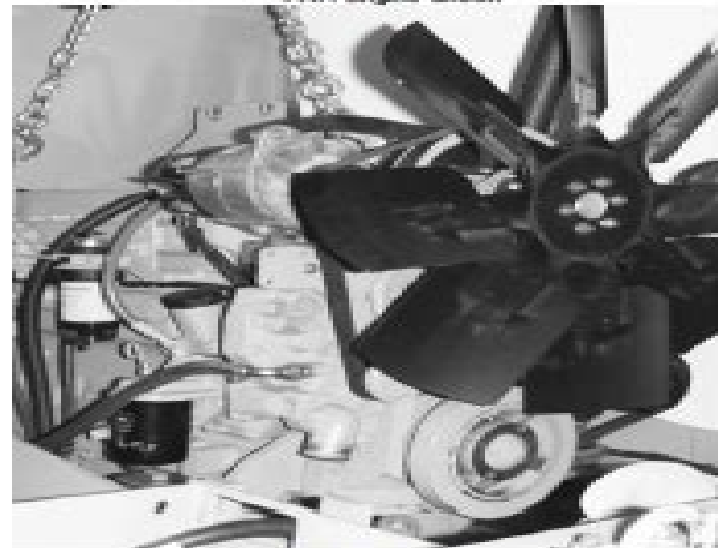
544H Machines: Slowly remove engine from machine. Repair as necessary.

20. Install engine.

A—JDG23 Lifting Sling



444H Engine Shown



544H Engine Shown

Continued on next page

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