

- Once you have determined the correct amount of shims to use, install the assembly bolts through the sleeves. Install the nuts and the correct amount of shims, the inner brake pad, springs, and outer brake pad. Torque the assembly nuts to 25 ft. lbs. (34 Nm).



Parking Brake Caliper - Assembly Bolts:
25 ft. lbs. (34 Nm)

- Ensure the parking brake assembly functions properly by actuating the lever before reinstallation.



Caliper Installation

- Install the parking brake assembly into place. Tighten the two mounting bolts in increments for proper installation.



- Torque the two mounting bolts to 18 ft. lbs. (24 Nm).



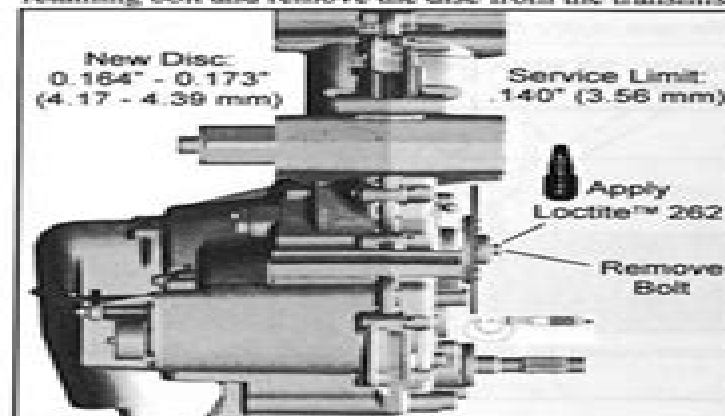
Parking Brake Caliper - Mounting Bolts:
18 ft. lbs. (24 Nm)

- Install the cable, pin, and clip pin. Test the park brake for proper function.

PARKING BRAKE DISC SERVICE

Disc Inspection / Removal (4x4)

- Measure the brake disc with a micrometer. If the thickness of the disc is less than specified, replace the disc assembly.
- Remove the outer PVT cover, belt, drive clutch, driven clutch and inner PVT cover (see Chapter 6).
- Using a 1/2" socket and ratchet, remove the brake disc retaining bolt and remove the disc from the transmission.



- Reverse this procedure to reinstall the brake disc. Torque the disc mounting bolt to 15-18 ft. lbs. (20-24 Nm).

Disc Inspection / Removal (6x6)

- Measure the brake disc with a micrometer. If the thickness of the disc is less than specified, replace the rear propshaft assembly.
- Follow the rear prop shaft removal procedure listed in Chapter 7 to remove the rear propshaft assembly.



- Refer to Chapter 7 to reinstall the rear propshaft assembly.

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Table of Contents Polaris Ranger Repair Manual

1. Understanding the eBook Polaris Ranger Repair Manual
 - The Rise of Digital Reading Polaris Ranger Repair Manual
 - Advantages of eBooks Over Traditional Books
2. Identifying Polaris Ranger Repair Manual
 - Exploring Different Genres
 - Considering Fiction vs. Non-Fiction
 - Determining Your Reading Goals
3. Choosing the Right eBook Platform
 - Popular eBook Platforms
 - Features to Look for in an Polaris Ranger Repair Manual
 - User-Friendly Interface
4. Exploring eBook Recommendations from Polaris Ranger Repair Manual
 - Personalized Recommendations
 - Polaris Ranger Repair Manual User Reviews and Ratings
 - Polaris Ranger Repair Manual and Bestseller Lists
5. Accessing Polaris Ranger Repair Manual Free and Paid eBooks

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- Polaris Ranger Repair Manual eBook Subscription Services
- Polaris Ranger Repair Manual Budget-Friendly Options
- 6. Navigating Polaris Ranger Repair Manual eBook Formats
 - ePub, PDF, MOBI, and More
 - Polaris Ranger Repair Manual Compatibility with Devices
 - Polaris Ranger Repair Manual Enhanced eBook Features
- 7. Enhancing Your Reading Experience
 - Adjustable Fonts and Text Sizes of Polaris Ranger Repair Manual
 - Highlighting and Note-Taking Polaris Ranger Repair Manual
 - Interactive Elements Polaris Ranger Repair Manual
- 8. Staying Engaged with Polaris Ranger Repair Manual
 - Joining Online Reading Communities
 - Participating in Virtual Book Clubs
 - Following Authors and Publishers Polaris Ranger Repair Manual
- 9. Balancing eBooks and Physical Books Polaris Ranger Repair Manual
 - Benefits of a Digital Library
 - Creating a Diverse Reading Collection Polaris Ranger Repair Manual
- 10. Overcoming Reading Challenges
 - Dealing with Digital Eye Strain
 - Minimizing Distractions
 - Managing Screen Time
- 11. Cultivating a Reading Routine Polaris Ranger Repair Manual
 - Setting Reading Goals Polaris Ranger Repair Manual
 - Carving Out Dedicated Reading Time
- 12. Sourcing Reliable Information of Polaris Ranger Repair Manual
 - Fact-Checking eBook Content of Polaris Ranger Repair Manual
 - Distinguishing Credible Sources
- 13. Promoting Lifelong Learning
 - Utilizing eBooks for Skill Development

- Exploring Educational eBooks

14. Embracing eBook Trends

- Integration of Multimedia Elements
- Interactive and Gamified eBooks

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