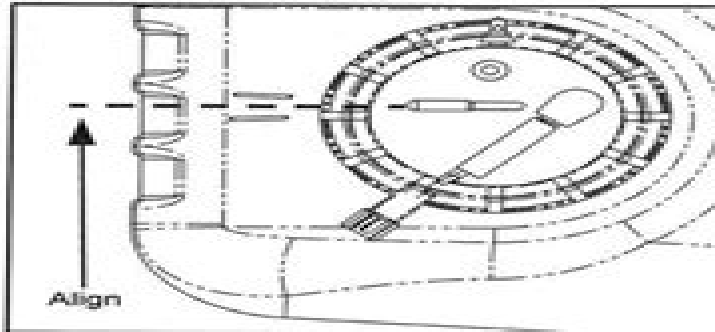


13. Install fuel pump into fuel tank, hold float arm to the pump body and tilt assembly to ensure float arm does not get caught or bent during installation.
14. Gently push down on fuel pump flange ensuring flange is centered.
15. Roughly align capped vent fitting with orientation marks on fuel tank to ensure float arm does not get bent or snagged.

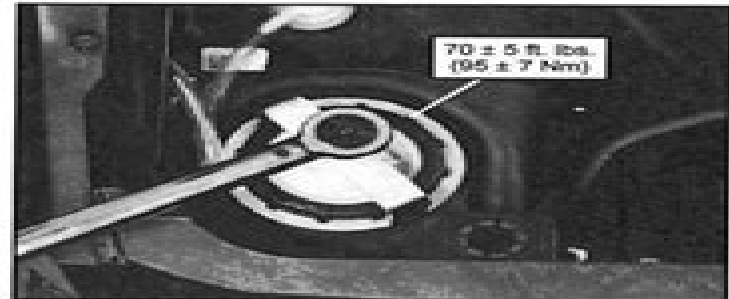


CAUTION

Failure to align the orientation marks may lead to interferences with the fuel level float arm and cause incorrect function.

16. While maintaining downward pressure, thread new PFA nut onto fuel tank and hand tighten. Use care when starting PFA nut, ensuring threads are properly aligned. Verify orientation marks are still aligned between fuel pump and fuel tank.

17. Torque PFA nut to specification using the Fuel Pump Service Tool (PU-50326), 3 in. extension and a calibrated torque wrench.



Fuel Pump PFA Nut:
70 ± 5 ft. lbs. (95 ± 7 Nm)

18. Verify alignment of fuel pump and tank orientation marks.
19. Connect the fuel line to the fuel pump outlet.



IMPORTANT: Be sure to engage the white retainer on fuel line until it snaps into place. Pull on fuel line lightly to confirm connection.

20. Connect the fuel pump electrical harness.
21. Install the lower seat base.
22. Test the fuel pump by turning on the key and listening for the pump to activate. Cycle the key several times to prime the system.

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Penton Staff



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The Autocar ,1986 **Motor Sport** William Boddy,1972 Motor Cycling and Motoring ,1986 **Australian Viticulture** ,1996 *Popular Photography* ,2008-09 *Astronomy* ,1986 **Polaris Sportsman 400, 450 & 500 1996-2013 Manual** Penton Staff,2000-05-24 Sportsman 400 2001 2005 Sportsman 450 2006 2007 Sportsman 450 Browning Edition 2006 Sportsman 500 1996 2010 Sportsman 500 RSE 2000 2002 Sportsman 500 DUSE 2001 2002 Sportsman 500 HO 2001 2006 2008 2010 Sportsman 500 X2 2006 2010 Sp **Autocar & Motor** ,1994-04 *Autocar* ,1998 **Machine Design** ,1965 Thomas Register of American Manufacturers ,2002 This basic source for identification of U S manufacturers is arranged by product in a large multi volume set Includes Products services Company profiles and Catalog file **Farmers and Consumers Market Bulletin** ,2011 **Polaris ATV Owners Workshop Manual** Alan Ahlstrand,John Harold Haynes,2004 The purpose of this manual is to help you get the best value from your ATV It can help you decide what work must be done even if you choose to have it done by a dealer service department or a repair shop it provides information and procedures for routine maintenance and servicing and it offers diagnostic and repair procedures to follow when trouble occurs This book should allow you to tackle any job yourself nbs **Polaris Sportsman 600, 700, & 800 Series 2002-2010** Penton Staff,2000-05-24 Sportsman 600 2003 2005 Sportsman 700 2002 2006 Sportsman 700 EFI 2004 2007 Sportsman 700 EFI X2 2008 Sportsman MV7 2005 2006 Sportsman 800 EFI 2005 2010 Sportsman 800 EFI X2 2007 2009 Sportsman 800 EFI Touring 2008 2009 *Polaris ATVs 250-800cc, '98-'07* Alan Ahlstrand,Ken Freund,2018-05-01 Each Haynes manual provides specific and detailed instructions for performing everything from basic maintenance and troubleshooting to a complete overhaul of the machine in this case the Polaris ATVs 250 800cc model years 1998 through 2007 Do it yourselfers will find this service and repair manual more comprehensive than the factory manual making it an indispensable part of their tool box A typical Haynes manual covers general information troubleshooting lubrication and routine maintenance engine top end engine lower end primary drive clutch and external shift mechanism transmission and internal shift mechanism engine management system electrical system wheels tires and drivebelt front suspension and steering rear suspension brakes body and color wiring diagrams An index makes the manual easy to navigate **Clymer Polaris Ranger 800, 2010-2014** Haynes Publishing,2017-10-25 The Clymer Polaris Ranger 800 2010 2014 Repair Manual features complete maintenance and repair information for the Polaris RZR 800 built during model years 2008 2014 More than 700 Photos guide the reader through every job Where possible tools developed by the writers during the disassembly and reassembly of the machine are described in the text to save the reader from spending hundreds of dollars on factory tools Each manual features quick reference data plus chapters on Troubleshooting Lubrication maintenance and tune up Engine top end Engine lower end Clutch and drivebelt system Transmission Engine management system Electrical system Cooling system Wheels hubs and tires Front suspension steering and front gearcase Rear suspension and rear gearcase

Brakes Body Wiring diagrams **Clymer Polaris Sportsman 400, 450 & 500, 1996-2010** Ed Scott,2010 *Polaris Water Vehicles Shop Manual 1996-1998 ,2000* Clymer Polaris RZR 800 2008-2014 Haynes Publishing,2017-10-21 The Polaris RZR 800 off road vehicles are very popular and built with precision engineering to ensure a long life With the help of the Clymer Polaris RZR 800 2008 2014 Repair Manual in your toolbox you will be able to maintain service and repair your RZR 800 to extend the life of your machine for years to come Clymer manuals are very well known for their thorough and comprehensive nature This manual is loaded with step by step procedures along with detailed photography exploded views charts and diagrams to enhance the steps associated with a service or repair task This Clymer manual is organized by subsystem with procedures grouped together for specific topics such as front suspension brake system engine and transmission It includes color wiring diagrams The language used in this Clymer repair manual is targeted toward the novice mechanic but is also very valuable for the experienced mechanic The service manual by Clymer is an authoritative piece of DIY literature and should provide you the confidence you need to get the job done and save money too **Polaris ATVs 1998 Thru 2006** Alan Ahlstrand,John H. Haynes,2007-02 Haynes manuals are written specifically for the do it yourselfer yet are complete enough to be used by professional mechanics Since 1960 Haynes has produced manuals written from hands on experience based on a vehicle teardown with hundreds of photos and illustrations making Haynes the world leader in automotive repair information

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