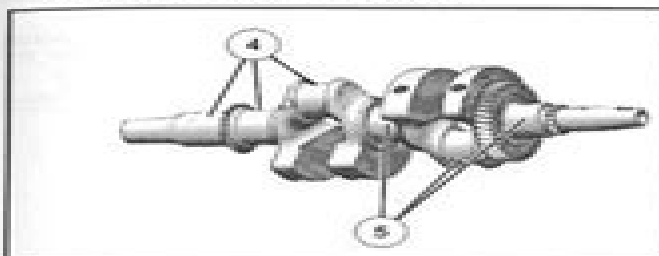
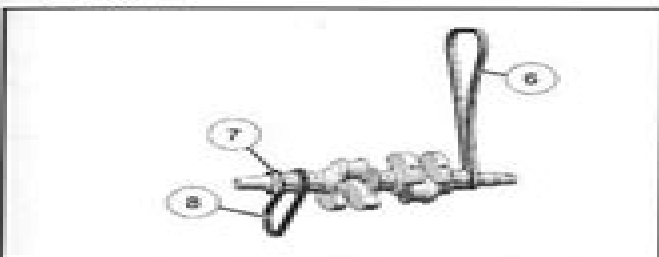


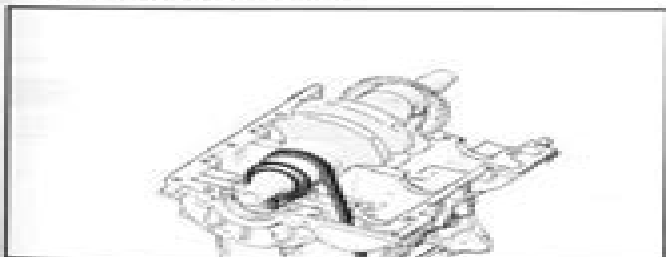
6. Apply Polaris PS-4 engine oil to each main and rod bearing journal of crankshaft ④&⑤.



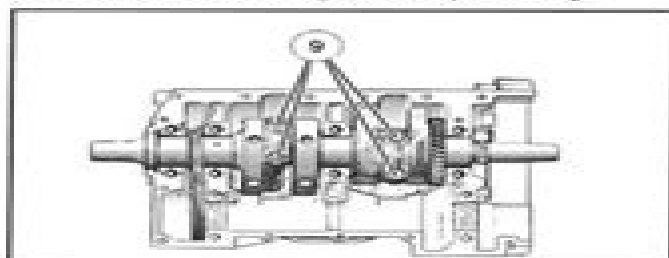
7. Loop cam chain ⑦ and oil pump drive chain ⑧ over crankshaft sprockets.
8. Apply Polaris PS-4 engine oil to the new crankshaft oil seal ⑥ and install the seal on the PTO end of the crankshaft.



9. Carefully lower the crankshaft into upper crankcase. Guide connecting rods onto the rod journals of crankshaft as necessary.



10. Adjust the PTO crankshaft seal so it rests properly in the upper crankcase.
11. Clean bolt hole threads in connecting rod to remove all oil.
12. Install matching rod cap on connecting rod using markings made upon disassembly.
13. Install new bolts and tighten evenly until snug.



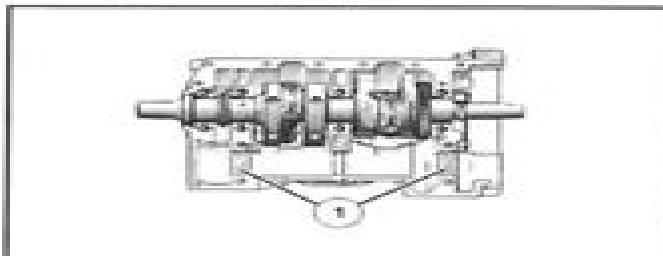
14. Torque connecting rod bolts to specification ⑫.

TORQUE

Connecting Rod Bolts: Step 1: 9 ft-lb (12 Nm) Step 2: 22 ft-lb (30 Nm) Step 3: Tighten add'n 90°

BALANCE SHAFT INSTALLATION

1. Clean the upper crankcase balance shaft bearing bore surfaces.
2. Align tab of new balance shaft bearings ① with the slot in each bearing bore of crankcase. Press bearing insert firmly into place.



3. Rotate the crankshaft until the alignment dot on the crankshaft MAG end gear is visible.

Polaris Liberty 900 Engine Manual

KJ Lindholm-Leary



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Table of Contents Polaris Liberty 900 Engine Manual

1. Understanding the eBook Polaris Liberty 900 Engine Manual
 - The Rise of Digital Reading Polaris Liberty 900 Engine Manual
 - Advantages of eBooks Over Traditional Books
2. Identifying Polaris Liberty 900 Engine Manual
 - Exploring Different Genres
 - Considering Fiction vs. Non-Fiction
 - Determining Your Reading Goals
3. Choosing the Right eBook Platform
 - Popular eBook Platforms
 - Features to Look for in an Polaris Liberty 900 Engine Manual
 - User-Friendly Interface
4. Exploring eBook Recommendations from Polaris Liberty 900 Engine Manual

- Personalized Recommendations
- Polaris Liberty 900 Engine Manual User Reviews and Ratings
- Polaris Liberty 900 Engine Manual and Bestseller Lists
- 5. Accessing Polaris Liberty 900 Engine Manual Free and Paid eBooks
 - Polaris Liberty 900 Engine Manual Public Domain eBooks
 - Polaris Liberty 900 Engine Manual eBook Subscription Services
 - Polaris Liberty 900 Engine Manual Budget-Friendly Options
- 6. Navigating Polaris Liberty 900 Engine Manual eBook Formats
 - ePub, PDF, MOBI, and More
 - Polaris Liberty 900 Engine Manual Compatibility with Devices
 - Polaris Liberty 900 Engine Manual Enhanced eBook Features
- 7. Enhancing Your Reading Experience
 - Adjustable Fonts and Text Sizes of Polaris Liberty 900 Engine Manual
 - Highlighting and Note-Taking Polaris Liberty 900 Engine Manual
 - Interactive Elements Polaris Liberty 900 Engine Manual
- 8. Staying Engaged with Polaris Liberty 900 Engine Manual
 - Joining Online Reading Communities
 - Participating in Virtual Book Clubs
 - Following Authors and Publishers Polaris Liberty 900 Engine Manual
- 9. Balancing eBooks and Physical Books Polaris Liberty 900 Engine Manual
 - Benefits of a Digital Library
 - Creating a Diverse Reading Collection Polaris Liberty 900 Engine Manual
- 10. Overcoming Reading Challenges
 - Dealing with Digital Eye Strain
 - Minimizing Distractions
 - Managing Screen Time
- 11. Cultivating a Reading Routine Polaris Liberty 900 Engine Manual
 - Setting Reading Goals Polaris Liberty 900 Engine Manual
 - Carving Out Dedicated Reading Time
- 12. Sourcing Reliable Information of Polaris Liberty 900 Engine Manual

- Fact-Checking eBook Content of Polaris Liberty 900 Engine Manual
- Distinguishing Credible Sources
- 13. Promoting Lifelong Learning
 - Utilizing eBooks for Skill Development
 - Exploring Educational eBooks
- 14. Embracing eBook Trends
 - Integration of Multimedia Elements
 - Interactive and Gamified eBooks

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