

Ref		new codes since last release	released: Oct 13
Man	Code	Functional explanation	Option Specification
pgm	M0000	Program Stop	standard
pgm	M0001	Optional Stop	standard
pgm	M0002	End of Program	standard
pgm	M0003	Spindle CW	standard
pgm	M0004	Spindle CCW	standard
pgm	M0005	Spindle Stop	standard
mult	M0006	Tool Change	ATC specification
	M0007		
cool	M0008	Coolant 1 ON	standard
cool	M0009	Coolant 1 OFF	standard
list	M0010	Spindle jog OFF	standard
list	M0011	Spindle jog ON	standard
pgm	M0012	M-tool spindle Stop	Multiple machine
pgm	M0013	M-tool spindle CW	Multiple machine
pgm	M0014	M-tool spindle CCW	Multiple machine
pgm	M0015	C-axis positioning (positive direction)	Multiple machine
pgm	M0016	C-axis positioning (negative direction)	Multiple machine
gag	M0017	Request for data transfer	Post-process guaging (RS232C/CEJ MATIC)
list	M0018	Oriented spindle stop Cancel	Spindle orientation
spc	M0019	Oriented spindle position 1	Spindle orientation
2spht	M0020	Oriented spindle position 2	OSL
pgm	M0020	Tailstock barrier or Spindle interference monitoring OFF	standard
pgm	M0021	Tailstock barrier or Spindle interference monitoring ON	standard
pgm	M0022	Chamfering OFF	standard
pgm	M0023	Chamfering ON	standard
pgm	M0024	Chuck barrier OFF, Tool interference OFF	standard
pgm	M0025	Chuck barrier ON, Tool interference ON	standard
spc	M0026	Thread lead along Z-axis	Arc thread cutting
spc	M0027	Thread lead along X-axis	Arc thread cutting
2452	M0028	Tool interference check function OFF	standard
2452	M0029	Tool interference check function ON	standard
pgm	M0030	End of Program	standard
	M0031		
pgm	M0032	Straight infeed along thread face mode (on left face)	standard
pgm	M0033	Zig-zag infeed in thread cutting	standard
pgm	M0034	Straight infeed along thread face mode (on right face)	standard
3816	M0035	Loader gripper Z-slide Retract	OSL-2 Okuma Simple Loader (7000)
3816	M0036	Loader gripper Z-slide Advance	OSL-2 Okuma Simple Loader (7000)
3816	M0037	Loader arm Retract	OSL-2 Okuma Simple Loader (7000)
3816	M0038	Loader arm Advance to unloading position	OSL-2 Okuma Simple Loader (7000)
3816	M0039	Loader arm Advance to chuck position	OSL-2 Okuma Simple Loader (7000)
pgm	M0040	Spindle gear range Neutral	standard
pgm	M0041	Spindle gear range 1 or low-speed coil selection	standard
pgm	M0042	Spindle gear range 2 or high-speed coil selection	standard
pgm	M0043	Spindle gear range 3	Spindle gear more than 2 ranges
pgm	M0044	Spindle gear range 4	Spindle gear more than 3 ranges
list	M0045	OSL Unloading gripper Retract	
list	M0046	OSL Unloading gripper Advance	
	M0047		
pgm	M0048	Spindle Override ignore cancel	standard
pgm	M0049	Spindle Override ignore	standard
air	M0050	Airblow B OFF	Additional Air
air	M0051	Airblow B ON	Additional Air
	M0052		
	M0053		
spc	M0054	Index Chuck Auto Index	Index chuck
pgm	M0055	Tailstock spindle Retract	Center work
pgm	M0056	Tailstock spindle Advance	Center work
oper	M0057	Cancel of M53	Cycle time reduction
spc	M0058	Chucking pressure LOW	Chuck high/low pressure selection by M codes
spc	M0059	Chucking pressure HIGH	Chuck high/low pressure selection by M codes
pgm	M0060	Cancel of M51	Cycle time reduction
pgm	M0061	Ignoring fixed speed arrival in constant speed cutting	Cycle time reduction
oper	M0062	Cancel of M54	Cycle time reduction
oper	M0063	Ignoring spindle rotation M-code Answer	Cycle time reduction
oper	M0064	Ignoring general M-code Answer	Cycle time reduction
oper	M0065	Ignoring T-code Answer	Cycle time reduction
oper	M0066	Turnet indexing position free	Cycle time reduction
cam	M0067	Synchronized mode cancel in cam turning cycle	Cam turning

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KJ Lindholm-Leary



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The Journeyman's Guide to Cnc Machines Bryan Hurst, 2006-06-01 The Guide provides instruction in ISO code programming for Turning included are examples that will give an understanding of the principles to apply to any machine and control also featured are GE Fanuc and Siemens Controls The Guide lists functions and codes under the reference JG and provides space to include data for specific machines and controls Extensive examples show how to programme the options and features Component drawings have metric and imperial dimensions simply substitute the dimensions with those of the system of your choice The Guide is your starting point use the instructions and suggestions to build your own unique evolvable folder from here creating an invaluable personal handbook Nuclear Science Abstracts , 1962 **Creo Manufacturing 2.0 for Evaluation** , **SolidWorks 2014 Design Bible-I** Kris, 2013-12-10 The SolidWorks 2014 Design Bible I is written to help professionals as well as learners in creating 3D models The book covers almost all the information required by a learner to master the SolidWorks It covers basic as well as advanced topics like solid modeling surface modeling editing solid models advanced modifier options and so on Some of the salient features of this book are In Depth explanation of concepts Every new topic of this book starts with the explanation of the basic concepts In this way the user becomes capable of relating the things with real world Topics Covered Every chapter starts with a list of topics being covered in that chapter In this way the user can easily find the topic of his/her interest easily Instruction through illustration The instructions to perform any action are provided by maximum number of illustrations so that the user can perform the actions discussed in the book easily and effectively There are about 1200 illustrations that make the learning process effective Tutorial point of view At the end of concept's explanation the tutorial makes the understanding of users firm and long lasting Almost each chapter of the book has tutorials that are real world projects Project The projects are provided to the customers who mail us and give their feedback on the book at [technishia gmail com](mailto:technishia@gmail.com) Free Resources Link to the resources used in this book are provided to the users via email To get the resources mail us at [technishia gmail com](mailto:technishia@gmail.com) with your contact information With your contact record with us you will be provided latest updates and informations regarding various technologies The format to write us mail for resources is as follows Subject of E mail as Application for resources of _____ book Name Name of book purchased Course pursuing Profession Contact Address E mail ID For Any query or suggestion If you have any query or suggestion please let us know by mailing us on [technishia gmail com](mailto:technishia@gmail.com) Your valuable constructive suggestions will be incorporated in our books and your name will be addressed in special thanks area of our books National coastal assessment quality assurance project plan, 20012004 , **Creo Manufacturing 2.0 For Designers and Machinists** Gaurav Verma, 2014-03-19 The book is intended for those who want to learn Manufacturing aspects with the help of CAM software Creo has a hidden CAM power that we have tried to show through the book This book has explained all the software aspects with the practical manufacturing knowledge If you find any kind of difficulty or any type of help you can straight

away write to me at cadcamcaeworks gmail com I would be very glad to help you **National Fire Codes** National Fire Protection Association,1996-01-22 A compilation of NFPA codes standards recommended practices and manuals amended or adopted by NFPA at the annual meeting **Computer-Integrated Engineering Design and Manufacture** Wilson R Nyemba,2025-10-21 This book presents advanced concepts of computer aided design and computer aided manufacture through modelling and computer numerical control coupled with the simulation of production systems It dwells on the subtle and key features such as the applications and effective use of dynamic blocks in modelling subtractive and additive layer manufacturing flexible manufacturing systems and automation and robotics The text Discusses the principles of computer aided design in a comprehensive manner and applications of the AutoCAD interface programming language Covers aspects of product development and design together with accompanying principles of design for manufacture and assembly Explains the integrated approach to design and manufacture enhanced by modelling simulation and analysis software with capabilities for electronic transfer and interchange between the software packages Presents process planning and part programming with MasterCAM generating toolpaths and selecting machine tools for subtractive manufacturing and step by step worked examples to enhance the understanding of principles and concepts of engineering design and manufacture Explores sequential control and logical sequencing configuration of industrial robots and challenges in programming robots The integrated nature of this book and the examples therein are intended for senior undergraduates graduate students academic researchers and practising engineers in various fields of engineering such as but not limited to aeronautical civil electrical industrial manufacturing mechanical mechatronics and production engineering **Lloyd's Register of British and Foreign Shipping** ,1907 **Handy Lists of Technical Literature** ,1890 *Marconi International Directory of Cable Addresses* ,1922 **Copper, Brass, and Bronze Surfaces** L. William Zahner,2020-02-26 A FULL COLOR GUIDE FOR ARCHITECTS AND DESIGN PROFESSIONALS TO THE SELECTION AND APPLICATION OF COPPER BRASS AND BRONZE Copper Brass and Bronze Surfaces third in Zahner s Architectural Metals Series provides a comprehensive and authoritative treatment of copper brass and bronze applications in architecture and art If offers architecture and design professionals the information they need to ensure proper maintenance and fabrication techniques through detailed information and full color images It covers everything from the history of the metals and choosing the right alloy to detailed information on a variety of surface and chemical finishes and corrosion resistance The book also features case studies that offer strategies for designing and executing successful projects using copper brass and bronze Copper Brass and Bronze Surfaces is filled with illustrated case studies that present comprehensive coverage of how each metal is used in creating surfaces for building exteriors interiors and art finishes All the books in Zahner s Architectural Metals Series offer in depth coverage of today s most commonly used metals in architecture and art This visual guide Features full color images of a variety of copper brass and bronze finishes colors textures and forms Includes case studies with performance data that feature strategies on how to

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Handy Lists of Technical Literature: Useful arts in general, products and processes used in manufacture, technology and trades. 1889. and Key [to publishers] Z7911.H13 pt. 2. Military and naval science ... with list of non-technical books illustrating soldier and sailor life ... 1890. and Key [to publishers] Z6721.H13 pt. 2a. Electricity and magnetism ... 1899. and Key [to publishers] Z5831.H13 pt. 3. Engineering and mechanics ... 1890. and Key [to publishers] Z5851.H13 pt. 4. Mines and mining ... mineralogy, geology, etc. 1891. and Key [to publishers] Z6736.H13 pt. 5-6. Fine arts and architecture ... 1893. Z5931.H13 ,1890 *European Electronics Directory 1994* C.G. Wedgwood,2013-10-22 Companion volume to Components and Sub Assemblies Directory providing access to 8000 manufacturers agents and representatives of electronics systems and equipment Entries include names of key managers addresses fax telephone numbers and pocket descriptions of manufacturing and sales programmes There is also a product index to track the companies involved in any given business lines

Manual on Codes: 2. Part B: binary codes, Part C: common features to binary and alphanumeric codes World Meteorological Organization,1995 *Report and Proceedings of the World Economic Conference Held at Geneva, May 4th to 23rd, 1927 ... ,1927*

Classification and Knowledge Organization Rüdiger Klar,Otto Opitz,2013-03-14 Large collections of data and information necessitate adequate methods for their analysis The book presents such methods proposes and discusses recent approaches and implementations and describes a series of practical applications

Index of Patents Issued from the United States Patent and Trademark Office ,1993 Title List of Documents Made Publicly Available ,1993 **Official Gazette of the United States Patent and Trademark Office ,2002**

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