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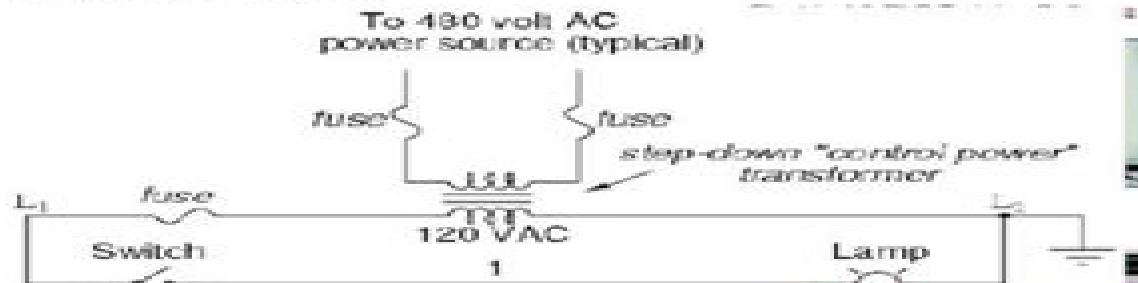
LADDER LOGIC

"Ladder" diagrams

Ladder diagrams are specialized schematics commonly used to document PLC control logic systems. They are called "ladder" diagrams because they resemble a ladder, with two vertical rails (supply power) and as many "rungs" (horizontal lines) as there are control circuits to represent. If we wanted to draw a simple ladder diagram for a lamp that is controlled by a hand switch, it would look like this:



The "L1" and "L2" designations refer to the two poles of a 120 VAC supply, unless otherwise noted. L1 is the "hot" conductor, and L2 is the grounded ("neutral") conductor. These designations have nothing to do with inductors, just to make things clear. If the transformer or generator supplying power to this circuit is omitted, the circuit looks something like this:



Typically in industrial relay logic circuits, but not always, the open/close contacts and relay coils will be 120 volts AC. Lower voltage AC and even DC systems are sometimes built and documented according to "ladder" diagrams:



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Siemens Cnc Ladder Logic Programming Manual

Jianjun Gao



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