

SIMATIC Control Function Library

"LCFL_SetCrv16" - Timer switch 8

Description

SetCrv16 generates an output value that follows a configured breakpoints. These breakpoints can be specified via HMI by the coordinate HMI data Points[3...16] and by the number of breakpoints used HMI data NumberOfUsedPoints (also available in the configuration data). Each breakpoint of this profile has a target value (Value) and a time value (Time). When the profile is executed, the target value of the current breakpoint is reached within the time value. The main rules for the configuration are:

- The number of breakpoints used must be in the range of 1 to 16.
- The time value must be equal to or greater than 0.0.

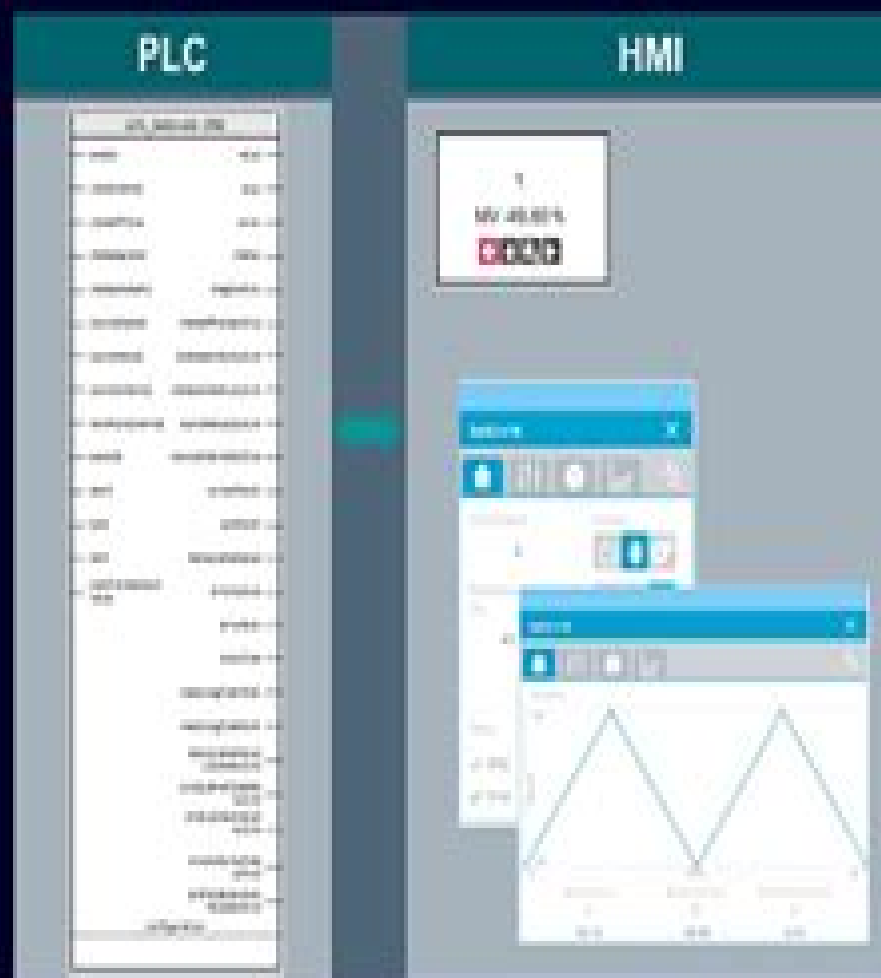
The configuration contains the following:

- errorMode, which defines the substitute output value after an error (0 = start value; 1 = substitute output; 2 = last valid output value; 3: 0.0).
- startMode to select the start behavior (0 = start value; 1 = substitute output; 2 = start from last output value; 3 = 0.0; 4 = continue from last output value)
- stopMode to select the stop behavior (0 = Start value; 1 = substitute output; 2 = last valid output value; 3 = 0.0; 4 = cyclic operation).

The unit for the manipulated value (manipulatedValueUnit) is also configuration. When the mode is set to "Operator" (stateOperator = 1), the operator can use the signals HMI data ExecOp, HMI data AbortOp, HMI data HoldOnOp, HMI data NextOp to control the profile. When the mode is set to Automatic (stateAutomatic = 1), the inputs for execute, abort, hold and next function block can be used.

Application examples

- Energy management (Setpoint curve based on time)



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Digital Research in the Study of Classical Antiquity Simon Mahony, Gabriel Bodard, 2016-04-22 This book explores the challenges and opportunities presented to Classical scholarship by digital practice and resources Drawing on the expertise of a community of scholars who use innovative methods and technologies it shows that traditionally rigorous scholarship is as central to digital research as it is to mainstream Classical Studies The chapters in this edited collection cover many subjects including text and data markup data management network analysis pedagogical theory and the Social and Semantic Web illustrating the range of methods that enrich the many facets of the study of the ancient world This volume exemplifies the collaborative and interdisciplinary nature that is at the heart of Classical Studies

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approach means that the implementation realized as a multiagent system can represent both offering and requesting agents and the framework can be applied to a huge variety of applications The use cases in the book are derived from the human resources domain and thus involve quite complex matchmaking The author's presentation is thorough and self contained He provides definitions of the relevant business and computer science terms and detailed explanations of the underlying mathematical tools and software implementations

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