

Ref		new codes since last release	released: Oct 13
Man	Code	Functional explanation	Option Specification
pgm	M0000	Program Stop	standard
pgm	M0001	Optional Stop	standard
pgm	M0002	End of Program	standard
pgm	M0003	Spindle CW	standard
pgm	M0004	Spindle CCW	standard
pgm	M0005	Spindle Stop	standard
mult	M0006	Tool Change	ATC specification
	M0007		
cool	M0008	Coolant 1 ON	standard
cool	M0009	Coolant 1 OFF	standard
list	M0010	Spindle jog OFF	standard
list	M0011	Spindle jog ON	standard
pgm	M0012	M-tool spindle Stop	Multiple machine
pgm	M0013	M-tool spindle CW	Multiple machine
pgm	M0014	M-tool spindle CCW	Multiple machine
pgm	M0015	C-axis positioning (positive direction)	Multiple machine
pgm	M0016	C-axis positioning (negative direction)	Multiple machine
gag	M0017	Request for data transfer	Post-process guaging (RS232C/CEJ MATIC)
list	M0018	Oriented spindle stop Cancel	Spindle orientation
spc	M0019	Oriented spindle position 1	Spindle orientation
2spht	M0020	Oriented spindle position 2	OSL
pgm	M0020	Tailstock barrier or Spindle interference monitoring OFF	standard
pgm	M0021	Tailstock barrier or Spindle interference monitoring ON	standard
pgm	M0022	Chamfering OFF	standard
pgm	M0023	Chamfering ON	standard
pgm	M0024	Chuck barrier OFF, Tool interference OFF	standard
pgm	M0025	Chuck barrier ON, Tool interference ON	standard
spc	M0026	Thread lead along Z-axis	Arc thread cutting
spc	M0027	Thread lead along X-axis	Arc thread cutting
2452	M0028	Tool interference check function OFF	standard
2452	M0029	Tool interference check function ON	standard
pgm	M0030	End of Program	standard
	M0031		
pgm	M0032	Straight infeed along thread face mode (on left face)	standard
pgm	M0033	Zig-zag infeed in thread cutting	standard
pgm	M0034	Straight infeed along thread face mode (on right face)	standard
3816	M0035	Loader gripper Z-side Retract	OSL-2 Okuma Simple Loader (7000)
3816	M0036	Loader gripper Z-side Advance	OSL-2 Okuma Simple Loader (7000)
3816	M0037	Loader arm Retract	OSL-2 Okuma Simple Loader (7000)
3816	M0038	Loader arm Advance to unloading position	OSL-2 Okuma Simple Loader (7000)
3816	M0039	Loader arm Advance to chuck position	OSL-2 Okuma Simple Loader (7000)
pgm	M0040	Spindle gear range Neutral	standard
pgm	M0041	Spindle gear range 1 or low-speed coil selection	standard
pgm	M0042	Spindle gear range 2 or high-speed coil selection	standard
pgm	M0043	Spindle gear range 3	Spindle gear more than 2 ranges
pgm	M0044	Spindle gear range 4	Spindle gear more than 3 ranges
list	M0045	OSL, Unloading gripper Retract	
list	M0046	OSL, Unloading gripper Advance	
	M0047		
pgm	M0048	Spindle Override ignore cancel	standard
pgm	M0049	Spindle Override ignore	standard
air	M0050	Airblow B OFF	Additional Air
air	M0051	Airblow B ON	Additional Air
	M0052		
	M0053		
spc	M0054	Index Chuck Auto Index	Index chuck
pgm	M0055	Tailstock spindle Retract	Center work
pgm	M0056	Tailstock spindle Advance	Center work
oper	M0057	Cancel of M53	Cycle time reduction
spc	M0058	Chucking pressure LOW	Chuck high/low pressure selection by M codes
spc	M0059	Chucking pressure HIGH	Chuck high/low pressure selection by M codes
pgm	M0060	Cancel of M51	Cycle time reduction
pgm	M0061	Ignoring fixed speed arrival in constant speed cutting	Cycle time reduction
oper	M0062	Cancel of M54	Cycle time reduction
oper	M0063	Ignoring spindle rotation M-code Answer	Cycle time reduction
oper	M0064	Ignoring general M-code Answer	Cycle time reduction
oper	M0065	Ignoring T-code Answer	Cycle time reduction
oper	M0066	Turnet indexing position free	Cycle time reduction
cam	M0067	Synchronized mode cancel in cam turning cycle	Cam turning

Siemens Lathe G M Codes

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Critical Infrastructure Protection XVIII Jason Staggs, Sujeet Sheno, 2025-02-27 The cyber infrastructure comprising computers embedded devices networks and software systems is vital to operations in every sector chemicals commercial facilities communications critical manufacturing dams defense industrial base emergency services energy financial services food and agriculture government facilities healthcare and public health information technology nuclear reactors materials and waste transportation systems and water and wastewater systems Global business and industry governments indeed society itself cannot function if major components of the critical infrastructure are degraded disabled or destroyed Critical Infrastructure Protection XVIII describes original research results and innovative applications in the interdisciplinary field of critical infrastructure protection Also it highlights the importance of weaving together science technology and policy to craft sophisticated yet practical solutions that will help secure information computer and network assets in the various critical infrastructure sectors Areas of coverage include Infrastructure Security Advanced Manufacturing Security Industrial Control System Security Infrastructure Modeling This book is the eighteenth volume in the annual series produced by the International Federation for Information Processing IFIP Working Group 11 10 on Critical Infrastructure Protection an international community of scientists engineers practitioners and policy makers dedicated to advancing research development and implementation efforts focused on infrastructure protection The book contains a selection of nine edited papers from the Eighteenth Annual IFIP WG 11 10 International Conference on Critical Infrastructure Protection which was held at SRI International Arlington Virginia USA in the spring of 2024 Critical Infrastructure Protection XVIII is an important resource for researchers faculty members and graduate students as well as for policy makers practitioners and other individuals with interests in homeland security Innovative Manufacturing Engineering 2015 Laurentiu Slatineanu, Vasile Merticaru, Florin Negoescu, Margareta Coteata, Razvan Păcurar, Gabriela Strnad, Irina Țița, Gheorghe Oancea, Petru Dușa, Eduard Nițu, Oana Dodun, 2015-11-24 Selected peer reviewed papers from the 19th Innovative Manufacturing Engineering 2015 IManE 2015 May 21 22 2015 Iași România *Modern Mechanical Engineering* J. Paulo Davim, 2014-01-07 This book covers modern subjects of mechanical engineering such as nanomechanics and nanotechnology mechatronics and robotics computational mechanics biomechanics alternative energies sustainability as well as all aspects related with mechanical engineering education The chapters help enhance the understanding of both the fundamentals of mechanical engineering and its application to the solution of problems in modern industry This book is suitable for students both in final undergraduate mechanical engineering courses or at the graduate level It also serves as a useful reference for academics mechanical engineering researchers mechanical materials and manufacturing engineers professionals in related with mechanical engineering *The Chartered Mechanical Engineer*, 1979 November 2022 - Surplus Record Machinery & Equipment Directory Surplus Record, 2022-11-01 SURPLUS RECORD is the leading independent business directory of new

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This book is a comprehensive guide to CNC basic programming which has been written for the use of students of ITI Diploma B Tech etc Technical courses ATS Scheme CNC Programmer Cum Operator DGT Nimi course and machine operators machine setters and supervisors working in other types of industries Nowadays the increasing use of CNC in industries has given rise to its need Only those people who know about it and are capable of preparing part programs can guide the machine tools Using which parts are prepared with the required size and accuracy Keeping this in mind I have prepared this textbook in Hindi to bring out the mystery of CNC programming It has been put in a logical order and written in a very simple language which everyone can understand very easily To create a program the step by step process has been explained in this book with useful examples which will greatly benefit the students associated with this field In this book I have used the method created by me to write the program in which I have described each G and M code in detail in this book Coordinate systems have been explained in detail in simple language For this space has been left to practice all the coordinate systems This will help in understanding this chapter easily In this most of the machining centers functions of machines working method of the machine and the main parts of the machine control panel buttons related to the

operator panel have been described in detail Simple method of making programs has been explained with examples An attempt has been made to cover most of the machining processes in this Different types of materials and detailed pictures have been included to help in understanding it My feeling is that anyone who wants to make their future in CNC programming will benefit from this book and they will emerge as a successful CNC programmer Many readers who may need some other different kind of programmer will benefit from these references with additional information On the other hand those who do not need further information about CNC programming can ignore those few pages and only explore the topics covered in this book I sincerely hope that this book will help you transform from a better CNC operator to a programmer by understanding not only the HOW but also the WHY of many programming techniques *Engineers' Digest*, 1980

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identification geometrical validation CNC programming the preparation of inspection reports and more Special attention is paid to manufacturing cost estimation and pricing ensuring that the production process is not only feasible but also cost effective To enhance the learning experience the book comes complete with an active learning project brief and tutorial sessions covering casting simulation pattern design and CNC simulation using freely available software Manufacturing Process Planning includes information on Fundamentals of casting from heating the metal to pouring the molten metal to solidification and cooling to determining casting quality and performing cleaning operations Definition and selection of workholding systems covering principles of workholding types of workholding systems and general purpose of workholding devices for turning and milling Machine and cutting tool selection and process parameter selection covering specific guidelines in turning milling and drilling Documents for process planning including process flow charts routing sheets and operation and tooling lists Providing a hands on approach to mastering the principles of manufacturing process planning Manufacturing Process Planning is an ideal resource for undergraduate and graduate academic courses that incorporate a lab component as well as production planning supervisors and managers looking to hone their knowledge base **June 2022 - Surplus Record Machinery & Equipment Directory** Surplus Record,2022-06-01 SURPLUS RECORD is the leading independent business directory of new and used capital equipment machine tools machinery and industrial equipment listing over 95 000 industrial assets including metalworking and fabricating machine tools chemical and process equipment cranes air compressors pumps motors circuit breakers generators transformers turbines and more Over 1 100 businesses list with the SURPLUS RECORD June 2022 issue Vol 99 No 6 *September 2022 - Surplus Record Machinery & Equipment Directory* Surplus Record,2022-09-01 SURPLUS RECORD is the leading independent business directory of new and used capital equipment machine tools machinery and industrial equipment listing over 95 000 industrial assets including metalworking and fabricating machine tools chemical and process equipment cranes air compressors pumps motors circuit breakers generators transformers turbines and more Over 1 100 businesses list with the SURPLUS RECORD September 2022 issue Vol 99 No 9 **Flexible Automation and Intelligent Manufacturing: Manufacturing Innovation and Preparedness for the Changing World Order** Yi-Chi Wang,Siu Hang Chan,Zih-Huei Wang,2024-12-12 This book reports on cutting edge research and developments in manufacturing giving a special emphasis to solutions for the Changing World Order It covers advances in manufacturing processes and systems applications of AI and machine learning in manufacturing sustainable manufacturing strategies quality management in industry 4 0 and topics in ergonomics engineering education and project management Based on the proceedings of the 33rd International Conference on Flexible Automation and Intelligent Manufacturing FAIM2024 held on June 23 26 2024 in Taichung Taiwan this second volume of a 2 volume set provides academics and professionals with extensive technical information on trends and technologies in manufacturing yet it also discusses challenges and practice oriented experience in all the above mentioned areas August 2022 - Surplus

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