



**Figure 2**  
Float and Choke Systems

1. Fuel Inlet Needle
2. Fuel Inlet
3. Fuel Float Hinge
4. Fuel Bowl
5. Fuel Float
6. Shaft
7. Air Valve
8. Spring
9. Choke Plate
10. Main Discharge Nozzle

This mixture travels up the idle passage to the idle orifice where it is regulated by the idle adjusting screw. The flow of fuel is the result of a differential in pressure created by the intake vacuum. As the throttle plate is opened, the idle transfer orifice is exposed to the reduced pressure and the fuel and air mixture is discharged out of both ports.

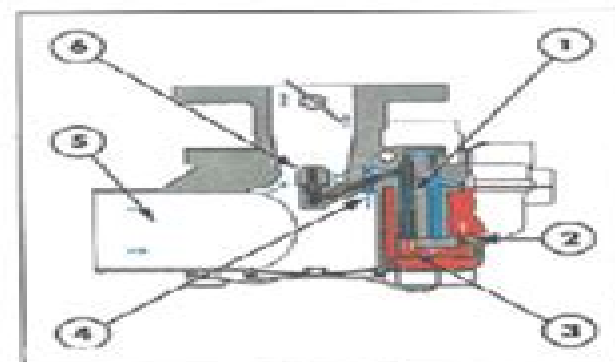
### MAIN METERING SYSTEM

The main metering system, Figure 4, supplies fuel during all phases of engine operation above the operating range of the idle system. As the throttle plate is opened and air flow increases, a partial vacuum is created in the venturi of the carburetor.



**Figure 3**  
Idle System

- |   |  |
|---|--|
| <span style="display: inline-block; width: 15px; height: 10px; background-color: blue; border: 1px solid black;"></span> Air              | <span style="display: inline-block; width: 15px; height: 10px; background-color: red; border: 1px solid black;"></span> Fuel |
| <span style="display: inline-block; width: 15px; height: 10px; background-color: grey; border: 1px solid black;"></span> Air-Fuel Mixture |  |
1. Idle Fuel
  2. Adjustment Screw
  3. Idle Passage
  4. Idle Well
  5. Main Well
  6. Air Horn
  7. Idle Air P
  8. Idle Transfer Orifice
  9. Throttle Plate



**Figure 4**  
Main Metering System

- |   |  |
|---|--|
| <span style="display: inline-block; width: 15px; height: 10px; background-color: blue; border: 1px solid black;"></span> Air              | <span style="display: inline-block; width: 15px; height: 10px; background-color: red; border: 1px solid black;"></span> Fuel |
| <span style="display: inline-block; width: 15px; height: 10px; background-color: grey; border: 1px solid black;"></span> Air-Fuel Mixture |  |
1. In Well Tube
  2. Main Jet
  3. Main Well
  4. High Speed Air Bleed
  5. Air Horn
  6. Main Discharge

# New Holland 4630 Service Manual

**SA Adler**



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## **Table of Contents New Holland 4630 Service Manual**

1. Understanding the eBook New Holland 4630 Service Manual
  - The Rise of Digital Reading New Holland 4630 Service Manual
  - Advantages of eBooks Over Traditional Books
2. Identifying New Holland 4630 Service Manual
  - Exploring Different Genres
  - Considering Fiction vs. Non-Fiction
  - Determining Your Reading Goals
3. Choosing the Right eBook Platform
  - Popular eBook Platforms
  - Features to Look for in an New Holland 4630 Service Manual
  - User-Friendly Interface

4. Exploring eBook Recommendations from New Holland 4630 Service Manual
  - Personalized Recommendations
  - New Holland 4630 Service Manual User Reviews and Ratings
  - New Holland 4630 Service Manual and Bestseller Lists
5. Accessing New Holland 4630 Service Manual Free and Paid eBooks
  - New Holland 4630 Service Manual Public Domain eBooks
  - New Holland 4630 Service Manual eBook Subscription Services
  - New Holland 4630 Service Manual Budget-Friendly Options
6. Navigating New Holland 4630 Service Manual eBook Formats
  - ePub, PDF, MOBI, and More
  - New Holland 4630 Service Manual Compatibility with Devices
  - New Holland 4630 Service Manual Enhanced eBook Features
7. Enhancing Your Reading Experience
  - Adjustable Fonts and Text Sizes of New Holland 4630 Service Manual
  - Highlighting and Note-Taking New Holland 4630 Service Manual
  - Interactive Elements New Holland 4630 Service Manual
8. Staying Engaged with New Holland 4630 Service Manual
  - Joining Online Reading Communities
  - Participating in Virtual Book Clubs
  - Following Authors and Publishers New Holland 4630 Service Manual
9. Balancing eBooks and Physical Books New Holland 4630 Service Manual
  - Benefits of a Digital Library
  - Creating a Diverse Reading Collection New Holland 4630 Service Manual
10. Overcoming Reading Challenges
  - Dealing with Digital Eye Strain
  - Minimizing Distractions
  - Managing Screen Time
11. Cultivating a Reading Routine New Holland 4630 Service Manual
  - Setting Reading Goals New Holland 4630 Service Manual
  - Carving Out Dedicated Reading Time

12. Sourcing Reliable Information of New Holland 4630 Service Manual
  - Fact-Checking eBook Content of New Holland 4630 Service Manual
  - Distinguishing Credible Sources
13. Promoting Lifelong Learning
  - Utilizing eBooks for Skill Development
  - Exploring Educational eBooks
14. Embracing eBook Trends
  - Integration of Multimedia Elements
  - Interactive and Gamified eBooks

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