

FIGURE 10

MOBILE DRIVE ASSEMBLY

1. **IMPORTANT:** WHEN INSTALLING MOBILE SHAFT AND YOKES ASSEMBLY IN MOBILE DRIVE BOX ASSEMBLY WITH 12 SCALERS OR SCALING HOUSING (FROM) DRIVE END OF MOBILE SHAFT AND LOCATE THE ASSEMBLY TOWARD THE COVER SIDE OF THE BOX AS SHOWN IN FIGURE 10.

2. **NOTE:** Be sure to install O-ring, 2, Figure 10, when bolting mount to housing.

Roll mount to mobile housing with four 1/2" pins, 6, Figure 9 (INSTALL 5, Figure 10, 1/2" pins).

If needle bearings need to be replaced in mount, install needle bearings into mount by pressing in stamped identification markings and bearing until flush to 1/16" (1.5 mm) recessed in housing.

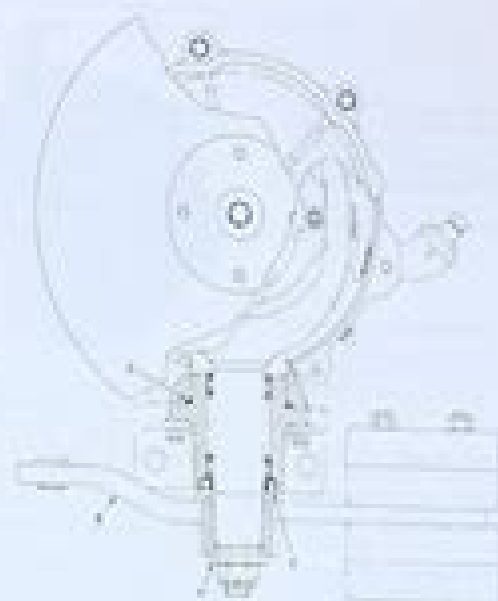


FIGURE 11

3. Thoroughly clean both housing and mount of mating surfaces. Use 220 aluminum oxide (medium) sandpaper and apply 1/2" coat of sealant (surface of mobile drive housing mount cover, 8, Figure 11) on mobile drive housing.

4. **IMPORTANT:** THE MOBILE SHAFT MUST BE CENTERED IN THE MOUNT DURING FINAL ASSEMBLY.

NOTE: Be sure bearing caps and housing are clean, to prevent increased wear and tear.

5. Greasing procedure for mobile shaft and yoke assembly.

Step 1: Attach a dial indicator to cover as shown in Figure 12. Grip mobile shaft with both hands and measure and record or take measurement of shaft movement and be clearance of free shaft in needle bearings of mount.



FIGURE 12

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Table of Contents New Holland 489 Manual

1. Understanding the eBook New Holland 489 Manual
 - The Rise of Digital Reading New Holland 489 Manual
 - Advantages of eBooks Over Traditional Books
2. Identifying New Holland 489 Manual
 - Exploring Different Genres
 - Considering Fiction vs. Non-Fiction
 - Determining Your Reading Goals
3. Choosing the Right eBook Platform
 - Popular eBook Platforms
 - Features to Look for in an New Holland 489 Manual
 - User-Friendly Interface
4. Exploring eBook Recommendations from New Holland 489 Manual
 - Personalized Recommendations
 - New Holland 489 Manual User Reviews and Ratings
 - New Holland 489 Manual and Bestseller Lists
5. Accessing New Holland 489 Manual Free and Paid eBooks
 - New Holland 489 Manual Public Domain eBooks

- New Holland 489 Manual eBook Subscription Services
- New Holland 489 Manual Budget-Friendly Options
- 6. Navigating New Holland 489 Manual eBook Formats
 - ePub, PDF, MOBI, and More
 - New Holland 489 Manual Compatibility with Devices
 - New Holland 489 Manual Enhanced eBook Features
- 7. Enhancing Your Reading Experience
 - Adjustable Fonts and Text Sizes of New Holland 489 Manual
 - Highlighting and Note-Taking New Holland 489 Manual
 - Interactive Elements New Holland 489 Manual
- 8. Staying Engaged with New Holland 489 Manual
 - Joining Online Reading Communities
 - Participating in Virtual Book Clubs
 - Following Authors and Publishers New Holland 489 Manual
- 9. Balancing eBooks and Physical Books New Holland 489 Manual
 - Benefits of a Digital Library
 - Creating a Diverse Reading Collection New Holland 489 Manual
- 10. Overcoming Reading Challenges
 - Dealing with Digital Eye Strain
 - Minimizing Distractions
 - Managing Screen Time
- 11. Cultivating a Reading Routine New Holland 489 Manual
 - Setting Reading Goals New Holland 489 Manual
 - Carving Out Dedicated Reading Time
- 12. Sourcing Reliable Information of New Holland 489 Manual
 - Fact-Checking eBook Content of New Holland 489 Manual
 - Distinguishing Credible Sources
- 13. Promoting Lifelong Learning
 - Utilizing eBooks for Skill Development
 - Exploring Educational eBooks

14. Embracing eBook Trends

- Integration of Multimedia Elements
- Interactive and Gamified eBooks

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