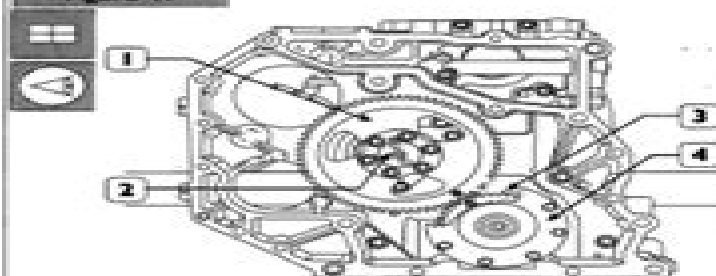
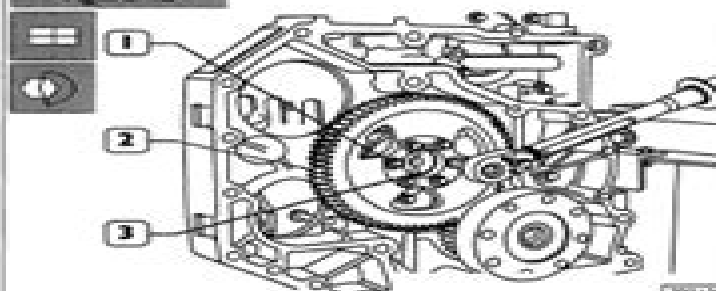


Figure 41



- ☐ Orient engine drive shaft (4) and camshaft (2) taking care that in phase of assembly of the driving gear (2) to the camshaft, the notches marked on the gears (1 and 3) shall match.

Figure 42



- ☐ Tighten the screws (1) fixing the gear to the camshaft (3) and lock them to the prescribed couple.

Figure 43

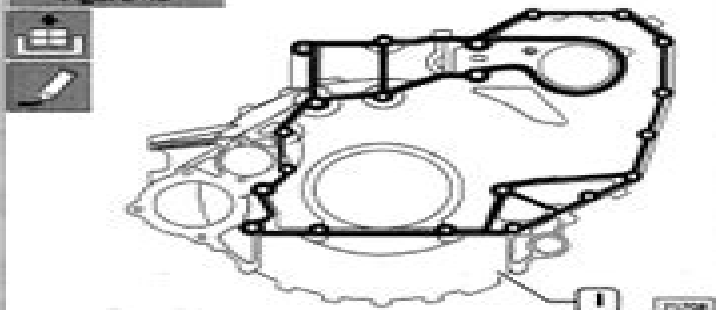


DIAGRAM SHOWING SEALING LOCTITE 5205 APPLICATION.



It is necessary and essential to clean the surface to be sealed in order to achieve excellent tight seal.

Apply sealing LOCTITE 5205 on the box in order to form a kerfstone of a few mm. Diameter: It must be uniform (no crumbs), with no air blisters, thinner or irregular zones.

Any eventual imperfection shall be correct as soon as possible.

Avoid using material in excess to seal the joint. Too much sealing material would drop out on both sides of the joint and obstruct lubricant passages.

After having completed seal application, the joints must be immediately assembled (10-20 minutes time).

Figure 44

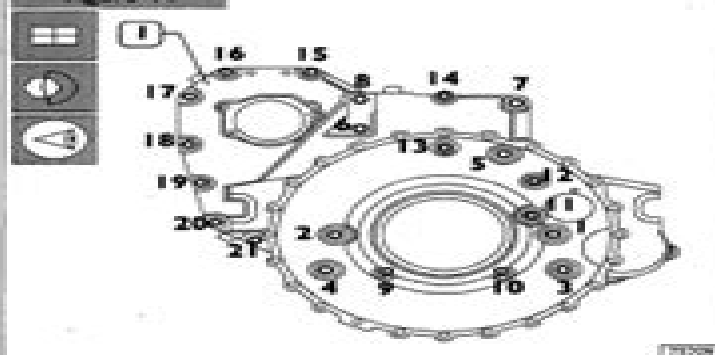


DIAGRAM SHOWING SCREW TIGHTENING TO FIX FLYWHEEL COVER BOX.

- ☐ Reassemble the box (1) to the engine block, tighten the fixing screws in the same position as found out during disassembly and fix the screws to the locking couples listed here below, following the order as shown in the picture.

Screws M12 75 + 95 Nm

Screws M10 44 + 53 Nm



Before assembly, always check that the threads of the ports and of the screws have no evidence of tear and wear nor dirt.

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