

Fan Belt Tensioner

- Water Pump Pulley
 - Air Conditioning Compressor
- Crankshaft Pulley
- Tensioner Pulley

FAN BELT TENSIONER

Removal

- The fan belt should be removed in the following manner. Attach a 1/2" square drive ratchet into the tensioner arm, 5, Figure 8. Rotate clockwise and remove the fan belt from the pulley and allow the tensioner to return to its untensioned position once the belt has been removed.
- Remove the tensioner from the pump by loosening and removing the centre attaching bolt.

Inspection and Repair

 Checking of the tensioner assembly operation should be carried out, with the tensioner assembly still attached to the front cover. To check the spring load, place a "break back" torque bar preset to, 70 - 85 N-m (52 - 63 ft-lb) on to the pulley

- 5. 1/2" Square Drive Hole
- Tensioner Attaching Bolt
- 7. Alternator
- 8. Idler Pulley

attaching bolt. Raise the lever up through an arc of 20° maximum. If the torque bar does not "break" within the range a new tensioner assembly is required.

Ensure the tensioner pulley, rotates freely by hand. If not replace with new parts.

Reassembly

- Fit a new pulley to the assembly if required, and torque the attaching bolt to, 46.5 - 60 N·m (34.5 - 44 ft-lb)
- To reassemble the arm assembly, position the tensioner on to the front cover, fit the mounting bolt through the assembly, and torque the bolt to, 46.5 - 60 N·m (34.5 - 44 ft-lb).
- Refitment of the fan belt is the reverse of the removal procedure, but ensure the "Poly V" belt, is positioned correctly onto all of the pulleys.

New Holland Cr940 Owners Manual

Puja Mehta

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