

TABLE 2 CONTINUED

FALEX WEAR TEST RESULTS
 (Aluminum V-blocks, Steel Pins, 250 lbs Direct Load, 5 Hour Test, R-134a Saturated)

| Oil sample | Wear Scar (MM) | Load Supported (psi) | Total Wear (mm) | Pin WL Loss (g) | Final Temp (C) |
|--|----------------|----------------------|-----------------|-----------------|----------------|
| Suniso 5GS | 1.859 | 4,900 | 0.444 | 0.093 | 91 |
| Idemitsu YN-9 (R134a) | 0.680 | 13,300 | 0.037 | 0.007 | 82 |
| | | | | | |
| YN-9 50%/SEZ80 50% | 0.875 | 10,400 | 0.173 | 0.104 | 61 |
| YN-9 50%/MOBIL 1681-2C 50% | 1.109 | 8,200 | 0.240 | 0.116 | 79 |
| YN-9 50%/RO-W-6602 50% | 0.422 | 21,500 | 0.011 | 0.004 | 59 |
| YN-9 50%/MITSUI 2320F 50% | 0.438 | 20,700 | 0.004 | 0.002 | 70 |
| YN-9 50% FD46XG 50%/2% Additive | 0.375 | 24,200 | 0.002 | 0.003 | 66 |
| YN-9 50%/RO-W-6602 50%/2% Additive | 0.414 | 21,900 | 0.016 | 0.000 | 51 |
| | | | | | |
| BVM100N 50%/SEZ80 50% | 0.578 | 15,700 | 0.074 | 0.038 | 55 |
| BVM100N 50%/LUBRIZOL 96290 50% | 0.547 | 16,600 | 0.018 | 0.009 | 79 |
| BVM100N 50%/RO-W-6602 50% | 0.414 | 21,900 | 0.009 | 0.001 | 65 |
| BVM100N 50%/MITSUI 2320F 50% | 0.453 | 20,000 | 0.004 | 0.001 | 85 |
| BVM100N 50%/MITSUI 2310 50% | 0.797 | 11,400 | 0.324 | 0.014 | 98 |
| | | | | | |
| Suniso 5GS 50%/SEZ80 50% | 0.953 | 9,500 | 0.210 | 0.109 | 75 |
| Suniso 5GS 50%/H.A. 2845 50% | 0.539 | 16,800 | 0.056 | 0.024 | 49 |
| Suniso 5GS 50%/RO-W-6602 50% | 0.461 | 19,700 | 0.007 | 0.003 | 53 |
| Suniso 5GS 50%/FD46XG 50% | 0.414 | 21,900 | 0.004 | 0.003 | 63 |
| Suniso 5GS 50%/FD46XG 50%/2% Additive | 0.328 | 27,600 | <0.002 | 0.001 | 66 |
| Suniso 5GS 50%/RO-W-6602 50%/2% Additive (phosphate type-anti-wear additive) | 0.430 | 21,100 | 0.014 | 0.002 | 53 |

Refrigerant Oil Compatibility Chart

S Nieto

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Table of Contents Refrigerant Oil Compatibility Chart

1. Understanding the eBook Refrigerant Oil Compatibility Chart
 - The Rise of Digital Reading Refrigerant Oil Compatibility Chart
 - Advantages of eBooks Over Traditional Books
2. Identifying Refrigerant Oil Compatibility Chart
 - Exploring Different Genres
 - Considering Fiction vs. Non-Fiction
 - Determining Your Reading Goals
3. Choosing the Right eBook Platform
 - Popular eBook Platforms
 - Features to Look for in an Refrigerant Oil Compatibility Chart
 - User-Friendly Interface
4. Exploring eBook Recommendations from Refrigerant Oil Compatibility Chart

- Personalized Recommendations
- Refrigerant Oil Compatibility Chart User Reviews and Ratings
- Refrigerant Oil Compatibility Chart and Bestseller Lists
- 5. Accessing Refrigerant Oil Compatibility Chart Free and Paid eBooks
 - Refrigerant Oil Compatibility Chart Public Domain eBooks
 - Refrigerant Oil Compatibility Chart eBook Subscription Services
 - Refrigerant Oil Compatibility Chart Budget-Friendly Options
- 6. Navigating Refrigerant Oil Compatibility Chart eBook Formats
 - ePub, PDF, MOBI, and More
 - Refrigerant Oil Compatibility Chart Compatibility with Devices
 - Refrigerant Oil Compatibility Chart Enhanced eBook Features
- 7. Enhancing Your Reading Experience
 - Adjustable Fonts and Text Sizes of Refrigerant Oil Compatibility Chart
 - Highlighting and Note-Taking Refrigerant Oil Compatibility Chart
 - Interactive Elements Refrigerant Oil Compatibility Chart
- 8. Staying Engaged with Refrigerant Oil Compatibility Chart
 - Joining Online Reading Communities
 - Participating in Virtual Book Clubs
 - Following Authors and Publishers Refrigerant Oil Compatibility Chart
- 9. Balancing eBooks and Physical Books Refrigerant Oil Compatibility Chart
 - Benefits of a Digital Library
 - Creating a Diverse Reading Collection Refrigerant Oil Compatibility Chart
- 10. Overcoming Reading Challenges
 - Dealing with Digital Eye Strain
 - Minimizing Distractions
 - Managing Screen Time
- 11. Cultivating a Reading Routine Refrigerant Oil Compatibility Chart
 - Setting Reading Goals Refrigerant Oil Compatibility Chart
 - Carving Out Dedicated Reading Time
- 12. Sourcing Reliable Information of Refrigerant Oil Compatibility Chart

- Fact-Checking eBook Content of Refrigerant Oil Compatibility Chart
- Distinguishing Credible Sources
- 13. Promoting Lifelong Learning
 - Utilizing eBooks for Skill Development
 - Exploring Educational eBooks
- 14. Embracing eBook Trends
 - Integration of Multimedia Elements
 - Interactive and Gamified eBooks

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