

# Refinery Updates...

- ❑ The American Petroleum Institute issued two new refinery safety standards on April 22, 2010. The first will help processors identify and use safety indicators to reduce risks, while the second will provide guidance on reducing fatigue risks.
- ❑ One-third of all investigations by the Chemical Safety and Hazard Investigation Board are currently at refineries.
- ❑ Part of the problem in maintaining adequate safety is that there are few incentives for refiners to make work environments safer and little in the way of consequences from OSHA when there is a serious accident.
- ❑ OSHA recently hit BP with dozens of safety violations, at their refinery in Toledo, Ohio, which could cost them nearly 3 million in fines. This, after 5 months ago OSHA slapped them with 87.5 million in fines for failing to fix safety problems at the refinery in Texas found after the deadly explosion that killed 15 workers.



Tesoro's Aftermath

## Recent Accidents

**March 2, 2010:** An explosion and fire at Dallas-based Holly Corp.'s refinery in New Mexico kills two workers.

**Dec. 4, 2009:** A boiler fails at San Antonio-based Valero Energy's Texas City plant, killing one worker.

**March 10, 2009:** Explosion at a Marathon Oil Corp. facility in Vacherie, La., kills one and injures three.

**Nov. 6, 2005:** Two workers are killed at Valero oil refinery in Delaware City, Del., after succumbing to nitrogen fumes.

**Last 5 years = 26 deaths**

# Refinery Safety Overview Study Guide

**MUHAMMAD ZAIN**



## Refinery Safety Overview Study Guide:

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*Safety and Reliability - Safe Societies in a Changing World* Stein Haugen, Anne Barros, Coen van Gulijk, Trond Kongsvik, Jan Erik Vinnem, 2018-06-15 Safety and Reliability Safe Societies in a Changing World collects the papers presented at the 28th European Safety and Reliability Conference ESREL 2018 in Trondheim Norway June 17 21 2018 The contributions cover a wide range of methodologies and application areas for safety and reliability that contribute to safe societies in a changing world These methodologies and applications include foundations of risk and reliability assessment and management mathematical methods in reliability and safety risk assessment risk management system reliability uncertainty

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**Safety in Petroleum Industries** Dhananjoy Ghosh, 2021-04-26 Safety in Petroleum Industries covers pertinent safety aspects and precautions to be taken for design operation maintenance inspection and project constructions for petroleum industries with an emphasis on petroleum refineries Relevant practical knowledge and experience contributing to safe and sustained operation of the industry has been compiled with all necessary references Identified areas where theoretical inputs are required have also been incorporated Learning objectives for the petroleum industries have been identified and discussed in an organized manner based on author's more than thirty five years of experience in petroleum and chemical industries Aimed at practicing engineers in upstream and downstream petroleum industries this book Covers safety tips for operation of petroleum industries Documents design codes tools and practices including safe operating practices of different equipment and safety procedures in a single source Includes detailed safety procedures like HAZOP Safety Audit management safety review and process safety management Contains dedicated chapters on Fire Fighting and Industrial Hygiene and Ergonomics Discusses first hand experienced examples and burning issues in the petroleum industry

*Practical Industrial Safety, Risk Assessment and Shutdown Systems* Dave Macdonald, 2003-11-25 This is a book for engineers that covers the hardware and software aspects of high reliability safety systems safety instrumentation and shutdown systems as well as risk assessment techniques and the wider spectrum of industrial safety Rather than another book on the discipline of safety engineering this is a thoroughly practical guide to the procedures and technology of safety in control and plant engineering This highly practical book focuses on efficiently implementing and assessing hazard studies designing and applying international safety practices and techniques and ensuring high reliability in the safety and emergency shutdown of systems in your plant This book will provide the reader with the most up to date standards for and information on each stage of the safety life cycle from the initial evaluation of hazards through to the detailed engineering and maintenance of safety instrumented systems It will help them develop the ability to plan hazard and risk assessment studies then design and implement and operate the safety systems and maintain and evaluate them to ensure high reliability Finally it will give the reader the knowledge to help

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