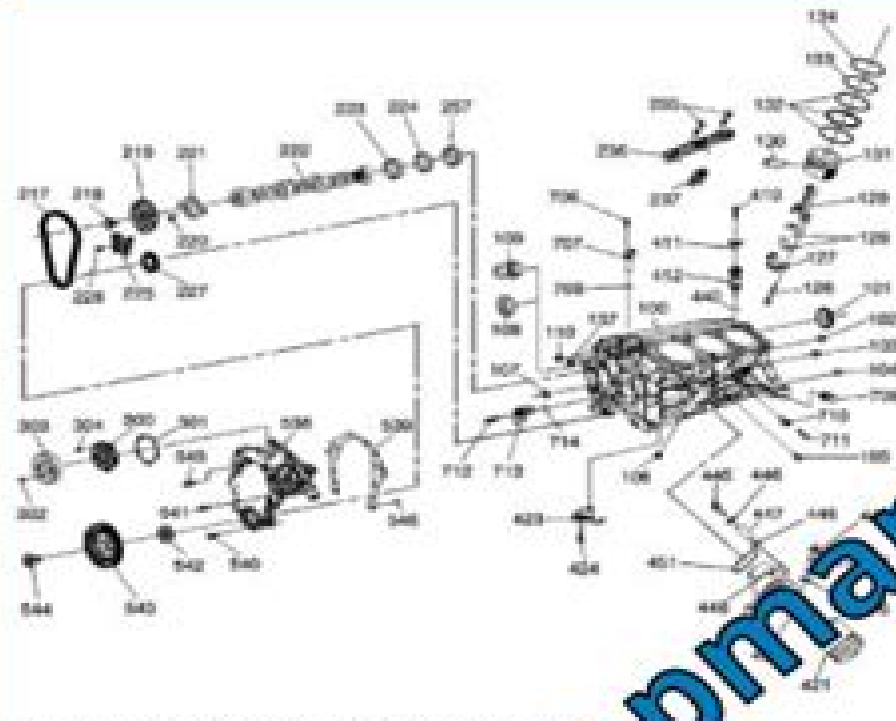


# Pontiac Montana 2005-2009 Workshop Manual



**Fig. 3: Identifying Engine Block & Components**  
Courtesy of GENERAL MOTORS CORP.

**Callouts For Fig. 3**

Callout	Component Name
100	Engine Block Heater Plug
101	Camshaft Rocker Arm Bearing Hole Plug
102	Engine Block Oil Gallery Plug Assembly - Rear
103	Engine Block Oil Gallery Plug Assembly - Rear
104	Engine Block Oil Gallery Plug Assembly - Rear
105	Engine Block Coolant Drain Hole Plug
106	Oil Filter Bypass Hole Plug Assembly
107	Engine Block Oil Gallery Plug Assembly - Front
108	Engine Block Heater Plug

**Tightness:** Tightness that holds to 55 N.m (40 lb ft)

Use the utility stand in order to lower the engine.

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Fig. 31: Identifying Engine Mount Lower Nuts  
 \* Courtesy of GENERAL MOTORS CORP.

Install the existing in-board bowyer seats.

**Tightness:** Tightness that meets for 47 N.m (35 lb ft)

Install the right engine splash shield. Refer to **Splash Shield Replacement - Engine in Body Front End**.

Install the right front wheel and tire. Refer to **Tire and Wheel Removal and Installation**.

Connect the catalytic converter pipe to the engine exhaust manifold. Refer to **Catalytic Converter Replacement in Engine Exhaust**.

Lower the voltage

# Pontiac Montana Engine Repair Manual

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