

Number

...or **NUMB**, for the correct order of operations, take care when using a calculator.

- Brackets
- Orders (or powers)
- Division and Multiplication
- Addition and Subtraction

Types of number

Integer: a 'whole' number
Factors: the divisors of an integer
• Factors of 12 are 1, 2, 3, 4, 6, 12
Multiples: a 'times table' for an integer (with infinite multiples)
• Multiples of 12 are 12, 24, 36, ...
Prime number: an integer which has exactly two factors (1 and the number itself). Note it is not a prime number.

Units

Highest Common Factor (HCF)
• Factors of 6 are 1, 2, 3, 6
Factors of 9 are 1, 3, 9
HCF of 6 and 9 is 3

Lowest Common Multiple (LCM)

• Multiples of 6 are 6, 12, 18, 24, ...
Multiples of 9 are 9, 18, 27, 36, ...
LCM of 6 and 9 is 18

Power notation

Write a number as a product of its prime factors, and follow for repeated factors.
• $120 = 2 \times 2 \times 2 \times 3 \times 5$

Indices and roots

Special indices for any value a
 $a^0 = 1$
 $a^{-1} = \frac{1}{a}$
 $a^{\frac{1}{2}} = \sqrt{a}$

Ordering with fractions

Adding or subtracting fractions, use a common denominator.
• $\frac{1}{2} + \frac{1}{3} = \frac{3}{6} + \frac{2}{6} = \frac{5}{6}$

Multiplying fractions

Multiplying fractions: multiply numerators and denominators.
• $\frac{1}{2} \times \frac{1}{3} = \frac{1 \times 1}{2 \times 3} = \frac{1}{6}$

Dividing fractions

Dividing fractions: 'flip' the second fraction, then multiply.
• $\frac{1}{2} \div \frac{1}{3} = \frac{1}{2} \times \frac{3}{1} = \frac{3}{2}$

Proportion notation

Fraction in numerator = denominator
• $\frac{1}{2} \text{ of } 10 = \frac{1}{2} \times 10 = 5$

Percent notation

Use the given value to change decimals or fractions. Multiply where possible.
• $0.45 = \frac{45}{100} = \frac{9}{20}$

Least common multiple

Least common multiple

Least common denominator

Least common denominator

Least common multiple

Least common denominator

Algebra

Look for the biggest square number factor of the coefficient.
• $100 = 10 \times 10$ or $2 \times 2 \times 5 \times 5$

Standard form

Standard form numbers are of the form: $a \times 10^n$ where $1 \leq a < 10$ and n is an integer.

Scientific notation

1 metre = 1000 millimetres
1 kilometre = 1000 metres
1 million = 1000 thousands
1 billion = 1000 millions
1 quadrillion = 1000 billions

Area and perimeter

1 day = 24 hours
1 hour = 60 minutes = 3600 seconds
1 minute = 60 seconds

Area and perimeter

Calculate the number, then use a 'double digit' to round up or down. Round up/down to the nearest point.

Area and perimeter

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Geometry & measures

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1. Understanding the eBook Pixl Maths Paper November 2013
 - The Rise of Digital Reading Pixl Maths Paper November 2013
 - Advantages of eBooks Over Traditional Books
2. Identifying Pixl Maths Paper November 2013
 - Exploring Different Genres
 - Considering Fiction vs. Non-Fiction
 - Determining Your Reading Goals
3. Choosing the Right eBook Platform
 - Popular eBook Platforms
 - Features to Look for in an Pixl Maths Paper November 2013
 - User-Friendly Interface
4. Exploring eBook Recommendations from Pixl Maths Paper November 2013
 - Personalized Recommendations
 - Pixl Maths Paper November 2013 User Reviews and Ratings
 - Pixl Maths Paper November 2013 and Bestseller Lists
5. Accessing Pixl Maths Paper November 2013 Free and Paid eBooks
 - Pixl Maths Paper November 2013 Public Domain eBooks
 - Pixl Maths Paper November 2013 eBook Subscription Services
 - Pixl Maths Paper November 2013 Budget-Friendly Options

6. Navigating Pixl Maths Paper November 2013 eBook Formats
 - ePub, PDF, MOBI, and More
 - Pixl Maths Paper November 2013 Compatibility with Devices
 - Pixl Maths Paper November 2013 Enhanced eBook Features
7. Enhancing Your Reading Experience
 - Adjustable Fonts and Text Sizes of Pixl Maths Paper November 2013
 - Highlighting and Note-Taking Pixl Maths Paper November 2013
 - Interactive Elements Pixl Maths Paper November 2013
8. Staying Engaged with Pixl Maths Paper November 2013
 - Joining Online Reading Communities
 - Participating in Virtual Book Clubs
 - Following Authors and Publishers Pixl Maths Paper November 2013
9. Balancing eBooks and Physical Books Pixl Maths Paper November 2013
 - Benefits of a Digital Library
 - Creating a Diverse Reading Collection Pixl Maths Paper November 2013
10. Overcoming Reading Challenges
 - Dealing with Digital Eye Strain
 - Minimizing Distractions
 - Managing Screen Time
11. Cultivating a Reading Routine Pixl Maths Paper November 2013
 - Setting Reading Goals Pixl Maths Paper November 2013
 - Carving Out Dedicated Reading Time
12. Sourcing Reliable Information of Pixl Maths Paper November 2013
 - Fact-Checking eBook Content of Pixl Maths Paper November 2013
 - Distinguishing Credible Sources
13. Promoting Lifelong Learning
 - Utilizing eBooks for Skill Development
 - Exploring Educational eBooks
14. Embracing eBook Trends
 - Integration of Multimedia Elements

- Interactive and Gamified eBooks

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features sizes 4 ½ 16 enhanced internal flow low hoop stresses on coupling thanks to tighter thread tolerances 20 bevel for smooth horizontal installation enhanced structural capacity same as pipe body

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api buttress btc connections are available in pipe sizes 4 1 2 through 20 figure 1 2 btc connections larger than 13 3 8 od can be subject to cross threading extreme care in the field can ensure the proper make up of the larger sizes the shear resistant large thread cross section and easy running characteristics of btc make it

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dec 1 2017 this specification covers dimensions tolerances and marking requirements for api threads and the gauges that control the acceptance criteria for the threads thread element gauges instruments and requirements for the inspection of threads for line pipe round thread casing round thread tubing and buttress casing connections are included

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btc 215 90 263 52 15 82 8 5 8 stc 244 48 196 85 16 23 8 5 8 ltc 244 48 254 00 21 67 8 5 8 btc 244 48 269 88 20 86 9 5 8 stc 269 88 196 85 18 03 9 5 8 ltc 269 88 266 70 25 45 9 5 8 btc 269 88 269 88 23 16 10 3 4 stc 298 45 203 20 20 78 10 3 4 btc 298 45 269 88 25 74 11 3 4 stc 323 85 203 20 22 64 11 3 4

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the btc thread has higher joint and bending strengths than ltc or stc as a result this thread is often used in deeper wells where higher hook loads are experienced thread compound must also be used to obtain a seal with btc btc is also run in horizontal wells where doglegs can cause high bending loads on larger casings

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1 to avoid cross threading stab pipe in a smooth controlled fashion ensuring the pipe is vertical when doing so continue to support and stabilise the pipe throughout the stabbing and make up operation 2 upon commencement of initial rotation use low rpm 5 rpm or below in order to ensure the pipe has not cross threaded during stabbing 3

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btc has a square thread with a flat root and crest a runout design and five buttress threads per inch each thread type is suited for a specific well condition stc is a good choice for shorter length casing applications that do not involve high axial loads or bending

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the two steps are identified as 1 the 75 percent shoulder width method 2 the mismatched outside diameter method the two methods are fully described in annex i 6 2 3 other considerations table 3 table a 3 have bevel diameters that cover a range from a suggested minimum od to a maximum od the tables also contain a reference id

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api compatibility the connection s buttress thread profile makes it fully compatible with standard api buttress connections by being api compatible in both pin and box operators can use standard api accessories and draw on a wide range of threading

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inspection inspection criteria for all api connections is as outlined in api rp 5a5 ensure the complete thread area has no tears gouges or raised metal black crested threads within the complete thread area must not exceed 25 of the circumference of two 2 threads complete thread length is indicated in api rp 5b1

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btc buttruss threading this thread is designed to improve axial tensile or axial compressive load capacity and to provide leakage resistance ltc stc and btc are the same in appearance how to distinguish them that depends the outside diameter and application what s the use of ltc stc and btc

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api couplings and threads must comply with c 32 and c 33 or e 32 and e 33 below are two common api coupling dimensions btc for casing and eue for tubing api buttruss casing couplings dimensions btc casing coupling api external upset tubing coupling dimensions eue tubing coupling other requirements in api 5ct standard 1 appearance quality

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