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6100 SERIES TRACTORS

**Hydraulics - Closed centre****4. Transmission lubricating circuit****a) Pressure test**

- Tractor with or without additional tank.
Connect a pressure gauge to the connector located under the manifold to check **P20** (Fig. 14).
At 1.000 rpm, **P20 = 1.5 bars**

Important: If an auxiliary spool valve is engaged (in which case a flowmeter or a slave device must be connected to it), the pressure must not drop below 1 bar for P20.

b) Flowrate test

- Connect a flowmeter to the lubricating circuit between the manifold and the gearbox to read **Q4** (Fig. 16).

Important: It is mandatory that the flowmeter valve must be in the maximum open position until the end of the test.

Engine speed rpm	Q4 (l/min) min.
1.000	5
2.200	6

If an auxiliary spool valve is engaged (in which case a flowmeter or a slave device must be connected to it), the flowrate must not drop by more than 2 l/min.

5. Pressure of servo systems**a) Dynashift**

- Remove the guard preventing access to the connectors (30 km/h tractors, pressure-loaded clutch).
- Remove the plugs **(1)** from the distribution unit.
- Screw on two male connectors **(2)** and **(3)**, ref. 3384387M1, and connect them to diagnostic connectors fitted on pressure gauges with a capacity of approximately 30 bars (Figures 15 and 16).
- Start the engine.
- Operate the lever under the steering wheel to select each ratio (A, B, C and D).
- Check whether the pressures are correct compared with the table:

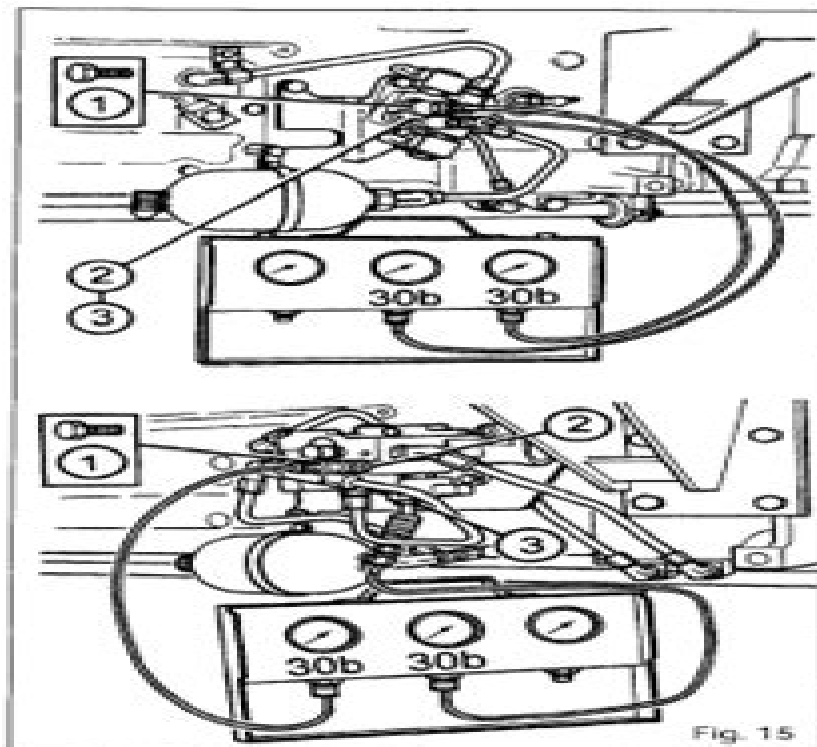


Fig. 15

Ratio	Front piston connector (2) P22 (bar)	Rear piston connector (3) P23 (bar)	EV1 (V)	EV1 (V)
A	17	17	12	12
B	17	17	12	12
C	0	0	0	0
D	0	0	0	0

- If the pressures are not correct, check the movement of the spools of the solenoid valves (EV1, EV2) or see the documentation on electrical tests.
- Fit the guard and seal the attaching bolt with lead.

Tractor 6180 Repair Manual

Jin-Ying Zhang



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