

Callout	Component Name
<b>Preliminary Procedures</b> <ol style="list-style-type: none"> <li>1. Mark the position of the hinges with a grease pencil.</li> <li>2. Rear Side Door Wiring Harness Electrical Connector - Disconnect</li> </ol>	
1	<b>Rear Side Door Check Link Body Side Bolt</b> <b>CAUTION:</b> <u>Fastener</u> <u>Caution</u> <ol style="list-style-type: none"> <li>1. If NEW threaded components are being installed, loosen the adhesive using a metal pick or similar tool before proceeding. If threaded components are reused, prepare the threaded components using the following steps:               <ol style="list-style-type: none"> <li>1. Remove any loose cured adhesive from the external threads of the components using a lint free cloth.</li> <li>2. Thread the cleaned components into the internal mating threads and remove to loosen trapped cured adhesive.</li> <li>3. Apply thread locking adhesive to the external threads of the components. <u>Adhesives, Fluids, Lubricants, and Sealers</u></li> <li>4. Ensure there are no gaps in the thread locking adhesive once applied to the component.</li> </ol> </li> </ol> <p><b>Tighten</b>  22 N.m (16 lb ft)</p>
2	<b>Rear Side Door Hinge Bolt - Door Side [4x]</b> <b>Tighten</b> 25 N.m (18 lb ft)
3	<b>Rear Side Door</b> <b>Procedure</b> <ol style="list-style-type: none"> <li>1. With the aid of an assistant, remove the door.</li> <li>2. Transfer components as necessary.</li> <li>3. Adjust the rear side door, if needed. <u>Rear Side Door Adjustment</u></li> </ol>

# Trailblazer Servic Manual

**General Motors Corporation. North  
American Operations**



## **Trailblazer Serviv Manual:**

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