

Installation/Replacement Instructions for Control Valve Brakes

1. On a new unit attach mounting plate to the brake flange on the axle. Positioning pin is at 12:00" right or to the back side. Exact positioning will be determined by the brake flange. Use 3/16" x 1-1/4" JWS two bolts, split nut/washers and spacer to attach brake flange. Use 3/16" x 1-1/4" JWS two bolts, split nut/washers and spacer to attach to all the brake flange mounting points can take 2 or 4 bolts for attaching to the axle.
2. Installation is on a compressed brake, remove brackets. This should be a good time to inspect wheel bearings and inspect the bearing and seals. If it has not been done recently.
3. Install full post installing instruction on installing hubs.



4. Place cap style rotor over hub. Make sure the hub face is clean with a smooth surface or:
- 4a. If installing a integral or "one piece hub rotor", install rear bearing and seal. Grease bearings, install front bearings (see existing instructions on installing hubs in page



Cap Style Rotor



Integral



5. Place caliper over rotor and mounting plate. A bleed valve must be in the up position (see below). Check both calipers for this position. Some calipers have two calipers others have only one.
6. Apply a coating of Loctite® to threads on the mounting plate. Insert slider pins thru backside of rotor into mounting plate. Use a 3/16" hex socket and tighten both pins to 40 ft. lbs. Check for binding, make sure rotor spins freely.

NOTE: Slider pins have a lock thread coating. If pins do not have Loctite® or if the pins are removed after step 6, the threads must be cleaned and a new coat of "permanent" Loctite® must be applied. Clean and apply Loctite® to threads on the mounting plate. Be careful not to get Loctite® on slider pins or bushings.

7. Connect brake lines and bleed brakes before using.

IMPORTANT:

When bleeding calipers, always use the top most bleed valve to allow air to escape from the caliper piston.



Always bleed through the upper most bleed valve.

Trailstar Brake Actuator Owners Manual

**Truck and Bus Brake Actuator
Committee**



Trailstar Brake Actuator Owners Manual:

Air Brake Actuator Test Procedure, Truck-Tractor, Bus, and Trailers Truck and Bus Brake Actuator Committee,2006 This SAE Recommended Practice provides procedures and methods for testing service spring applied parking and combination brake actuators with respect to durability function and environmental performance A minimum of five test units designated A B C D and E are to be used to perform all tests per 1 1 and 1 2 Test ProceduresLeak rate parking and service chambers Section 4 Chamber volume parking and service chambers Section 5 Maximum release and hold off pressure parking chamber Section 6 Force output and stroke parking chamber Section 7 Force output and stroke service chamber Section 8 Low temperature leakage parking and service chambers Section 9 Low temperature maximum release and hold off pressure Section 10 Low temperature force output parking chamber Section 11 Low temperature operational test service chamber Section 12 Corrosion resistance parking and service chamber Section 13 Mechanical back off release mechanism Section 14 Proof pressure test parking and service chambers Section 15 Cycle test parking chamber Section 16 Cycle test service chamber Section 17 Elevated temperature cycle test parking and service chambers Section 18 Vibration test Section 19 1 Test Sequence ChartThe test sequence as charted in the Test Sequence Chart shall be mandatory see Figure 1 PurposeThis document provides uniform procedures and methods for laboratory testing of brake actuators used in air brake systems TEST SEQUENCE CHART [PBR Automotive](#) ,1986 [Air Disc Brake Actuator Test Requirements](#) Truck and Bus Brake Actuator Committee,2023 This SAE Recommended Practice provides test performance requirements for air disc brake actuators for service and combination service parking brake actuators with respect to function durability and environmental performance when tested according to SAE J2902 Piston spring brakes are becoming increasing common in North America with the continued adoption of air disc brake This update defines the performance requirements for these types of spring brakes This update also harmonizes the T18 service force output with SAE J2318 and removes the reference to DIN 74060 3 2002 for this size **Air Disc Brake Actuator Test Procedure, Truck-Tractor, Bus and Trailer** Truck and Bus Brake Actuator Committee,2020 This SAE recommended practice provides procedures and methods for testing service spring applied parking and combination brake actuators for air disc brake applications Methods and recommended samples for testing durability function and environmental performance are listed in 1 1 and 1 2 SAE J2902 has been reaffirmed to comply with the SAE Five Year Review policy **Air Brake Actuator Test Procedure, Truck-Tractor, Bus and Trailer** Truck and Bus Brake Actuator Committee,1995 This SAE Recommended Practice provides procedures and methods for testing service spring applied parking and combination brake actuators with respect to durability function and environmental performance A minimum of five test units designated A B C D and E are to be used to perform all tests per 1 1 and 1 2 [Long-Stroke Air-Brake Actuator Marking](#) Truck and Bus Brake Actuator Committee,2012 This SAE Recommended Practice describes a marking system to distinguish long stroke from standard stroke for service parking and combination air

brake actuators roto chambers and components Said actuators are used for applying cam and disc type foundation brakes by slack adjuster means Rationale for revision Figure 4 is overly specific remove Figure 4 Replace the term Readjust with Brake Adjustment Limit in Tables 1A 1B and 1C to update obsolete terminology associated with manual slack adjusters Remove Type 14 from Table 1A and 1B as this size is the only hybrid size externally the same as a type 16 on the table and not relevant for stroke ratings Revise standard rated stroke for type 24 from 2 25 to 2 50 Reduce specifications on trapezoidal clamp tag and call for alternative marking with same information for chambers with clamps

Air Brake Actuator Test Performance Requirements - Truck and Bus Truck and Bus Brake Actuator Committee,2016 This procedure provides test performance requirements for service spring applied parking and double diaphragm combination air brake actuators with respect to durability function and environmental performance when tested in accordance to SAE J1469 Updated to be consistent with SAE J2932 Disc Brake aligned sections to match SAE J1469 Parking force requirements redefined to be consistent with service force requirements from 33% to 90% of rated stroke Added 130psig Force Output Service Chamber requirement

Ready Reference Brake Service Guide American Brake Shoe and Foundry Company,1946

Brake Adjustment Limit for Air Brake Actuators Truck and Bus Brake Actuator Committee,2013 This SAE Recommended Practice applies to S CAM Wedge and Disc air brake actuators where the stroke can be measured without disassembly from the brake Field inspections to determine if air brakes on commercial vehicles are in an out of service condition are excessively complicated Current method requires measurement of the air brake actuator diameter to determine the air brake actuator size A standard rated stroke for the air brake actuator size is then assumed unless a marking is found on the air brake actuator or ID tag that indicates a different rated stroke Using the determined rated stroke and chamber size a chart is referenced to provide the brake adjustment limit The inspector then confirms through measurement that the air brake actuator stroke is less than the determined brake adjustment limit This method has many potential sources for error A given actuator size may have several rated stroke options available Charts converting air brake actuator diameters are not accurately maintained Air brake actuator diameters are not accurately measured Air brake actuator manufacturers do not have standardized ID tag nomenclature making it difficult to read the rated stroke Air brake actuators can be covered in paint or road debris hiding rated stroke information Stroke rating clamp tags require clamps to mount to and must be located in a clamp clocking that is accessible to the inspector This process can be simplified because the brake adjustment limit is a function of the rated stroke only By putting a standardized rated stroke marking on the air brake actuator in a known location the only conversion required is between the rated stroke marking to the brake adjustment limit This document provides this recommended practice reducing the likelihood of an inspector passing a vehicle that should be out of service or putting a vehicle out of service that is within acceptable operating conditions This new recommended practice also provides air brake actuator outside diameters developed from manufacturer s data for reference to support air brake actuators

manufactured prior to this recommended practice The SAE Truck and Bus Brake Actuator Committee have the largest representation of air brake actuator manufacturers making it the ideal source for such information If this document gets adopted SAE J1817 will be revised to identify long stroke air brake actuator markings only to avoid overlap **Brake Service Training Manual** FMC Corporation. Automotive Service Equipment Division,1973 *Air Brake Actuator Test Performance Requirements* Truck and Bus Brake Actuator Committee,2002 This procedure provides test performance requirements for service spring applied parking and double diaphragm combination air brake actuators with respect to durability function and environmental performance when tested in accordance to SAE J1469 It also provides uniform minimum requirements for air brake actuators used in air brake systems for trucks truck tractor bus and trailers Electric Brake Service Manual Warner Electric Brake and Clutch Co,1951 *The Haynes Manual on Brakes* Martynn Randall,2004 The definitive DIY manual on automotive braking systems Covers pad and shoe replacement on all common systems component overhaul and ABS Includes unique colour section showing drum brake layouts and fault finding charts

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