**TRANE****18-AC71D1-5**

# Installer's Guide

## Condensing Units

**4TTR3**

**ALL phases of this installation must comply with NATIONAL, STATE AND LOCAL CODES**

**IMPORTANT**—This Document is customer property and is to remain with this unit. Please return to service information pack upon completion of work.

These instructions do not cover all variations in systems nor provide for every possible contingency to be met in connection with installation. All phases of this installation must comply with **NATIONAL, STATE AND LOCAL CODES**. Should further information be desired or should particular problems arise which are not covered sufficiently for the purchaser's purposes, the matter should be referred to your installing dealer or local distributor.

### A. GENERAL

#### **⚠ WARNING**

This information is intended for use by individuals possessing adequate backgrounds of electrical and mechanical experience. Any attempt to repair a central air conditioning product may result in personal injury and/or property damage. The manufacturer or seller cannot be responsible for the interpretation of this information, nor can it assume any liability in connection with its use.

#### **NOTICE:**

Trane has always recommended installing Trane approved matched indoor and outdoor systems. The benefits of installing approved matched systems are maximum efficiency, optimum performance and best overall system reliability.

#### **⚠ WARNING**

These units use R-410A refrigerant which operates at 50 to 70% higher pressures than R-22. Use only R-410A approved service equipment. Refrigerant cylinders are painted a "Rose" color to indicate the type of refrigerant and may contain a "dip" tube to allow for charging of liquid refrigerant into the system. All R-410A systems use a POE oil that readily absorbs moisture from the atmosphere. To limit this "hygroscopic" action, the system should remain sealed whenever possible. If a system has been open to the atmosphere for more than 4 hours, the compressor oil must be replaced. Never break a vacuum with air and always change the driers when opening the system for component replacement. For specific handling concerns with R-410A and POE oil, reference Retrofit Bulletin SSC-APG011-EH.

Check for transportation damage after unit is uncrated. Report promptly, to the carrier, any damage found to the unit.

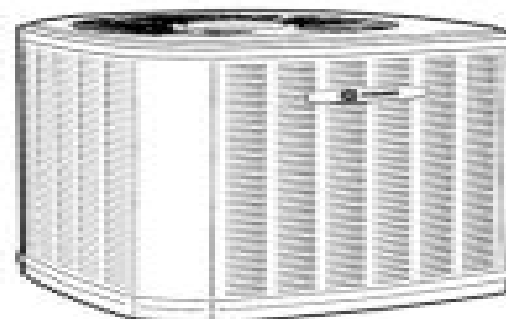
To determine the electrical power requirements of the unit, refer to the nameplate of the unit. The electrical power available must agree with that listed on the nameplate.

#### **⚠ CAUTION**

**UNIT CONTAINS R-410A REFRIGERANT!**  
R-410A OPERATING PRESSURE EXCEEDS THE LIMIT OF R-22. PROPER SERVICE EQUIPMENT IS REQUIRED. FAILURE TO USE PROPER SERVICE TOOLS MAY RESULT IN EQUIPMENT DAMAGE OR PERSONAL INJURY.

#### **SERVICE**

USE ONLY R-410A REFRIGERANT AND APPROVED POE COMPRESSOR OIL.

**①****5 FT. ABOVE UNIT — UNRESTRICTED**

### B. LOCATION AND PREPARATION OF THE UNIT

1. When removing unit from the pallet, notice the tabs on the basepan. Remove tabs by cutting with a sharp tool as shown in Figure 2 (see page 2).
2. The unit should be set on a level support pad at least as large as the unit base pan, such as a concrete slab. If this is not the application used please refer to application bulletin SSC-APG002-RN.
3. The support pad must **NOT** be in direct contact with any structure. Unit must be positioned a minimum of 12" from any wall or surrounding shrubbery to insure adequate airflow. Clearance must be provided

# Trane Xr13 Manual

**Kathleen Armour**



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