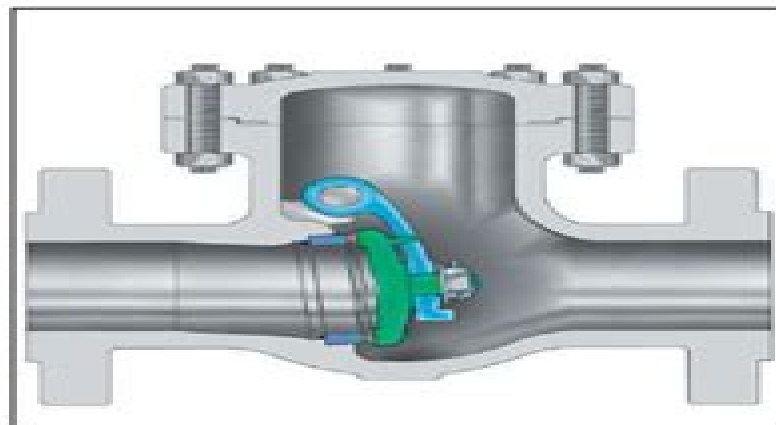


VELAN CAST STEEL SWING CHECK VALVES

CAST CARBON, STAINLESS OR ALLOY STEEL

NPS 2–48 (DN 50–1200), ASME CLASSES: 150–1500



STANDARD MATERIALS

PART	MATERIALS			
Body ⁽¹⁾	WCB	WCB	WCB	CF8M
Seat ⁽¹⁾⁽²⁾	CoCr alloy faced CS	CoCr alloy faced F11	CoCr alloy faced F22	CoCr alloy faced F304
Flange pin ⁽¹⁾	SS 410			SS 316
Gasket ⁽¹⁾	Spiral wound stainless steel/graphite			
Cover stud	Gr. B7	B16		BBM or B30
Cover nut	Gr. 2H	Gr. 4		Gr. 8M
Cover ⁽¹⁾	WCB	WCB	WCB	CF8M
Washer	Commercial			
Disc ⁽¹⁾	CA 15 or 13Cr faced WCB	CA 15 or 13Cr faced WCB	CA 15 or 13Cr faced WCB	CF8M
Disc hanger	WCB	WCB	WCB	CF8M
Disc nut	Gr. 2H	Gr. 4		Gr. 8M

(1) Other materials available.

(2) Handfaced.

See catalog VEL-PS for FORGED STEEL CHECK VALVES
ASME Classes 900–2500.

DESIGN FEATURES

- Body and cover.**
Precision machined castings.
Exclusive: Disc shaft does not penetrate body.
- Body and cover joint.**
Accurately machined, fully-enclosed gasket (gasket materials on page 5).
- Disc.**
Robust one-piece construction to withstand the severe shock of check valve service. Hardfaced with 13Cr, CoCr alloy, SS 316, or Monel, ground and lapped to a mirror finish. Sizes NPS 2–6 (DN 50–150) may have solid CA 15 (13Cr) disc, SS 316 disc with CoCr alloy facing also available.
- Disc assembly.**
Non-rotating disc is fastened securely to disc hanger with a lock nut and cotter pin. Disc hanger is supported on a sturdy disc carrier hinge pin of excellent bearing qualities. All parts are accessible from top for easy servicing.
- Flanges:**
ASME Classes 150–300: 1/4" raised face.
ASME Classes 600–1500: 1/2" raised face.
Finish 125–250 AARH for all valves.

Velan Check Valve Manual

N Noddings



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