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**LUBRICATION INSTRUCTIONS
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PRESSES & PRESS GRINDS**

FOREWORD

The lubrication of mechanical presses and press tooling presents the owner with an unusual opportunity to save on maintenance, power, and manufacturing costs. Because of the fluctuating and impact nature of the loads the supply of lubricants must be planned in all cases. Failure to lubricate adequately, at all times, results in excessive friction and the likelihood of excessive wear.

It must be stressed by most that because of the rugged nature and single direction of press construction, wear is of no consequence and can be disregarded. Actually nothing is further from the truth. While dimensions are necessarily large to withstand the tremendous loads developed, wear in the operating areas is very costly. It acts to intensify friction and thus create more wear. It causes loss of time and vibration which can nullify the effect of carefully applied loads.

A well lubricated press, in therefore, the one that will show the lowest maintenance and production cost. Good lubrication will add years to the useful life of your equipment. Efficient lubrication programs, coupled with maintenance in general, can only result in high operating costs and a short life span for the equipment. The overall cost of good lubrication is minor in relation to total operating expense. However, the resultant savings, over a long period, are sure to justify the need for a well followed lubrication program.

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Verson Repair Manual

Judd E. Hollander



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