


Nelweld Model 6000

Stud Range: 3/16" to 1" (5mm-25mm)*

Specifications

Transformer Rating	7600 amps
Input voltage	230/460/575 VAC-60 Hz 208/230/460 VAC-60 Hz 400 VAC-50/60 Hz 
Fusing	220/380/415/440 VAC-50/60 Hz 200A@208VAC 200A@230VAC 100A@460VAC 100A@575VAC 400V - Check local standards
Timing Control	20-2500 milliseconds, stepless
Regulated Output	300-2500 amps, regulated
Case Dimensions	28"(710) W x 31"(786) H 35.5"(900) D
Weight	1050 lbs. (480 Kg)




Duty Cycle*

Rated @ continuous operation

1" (25mm)	10 per minute
7/8" (22mm)	13 per minute
3/4" (19mm)	20 per minute
5/8" (16mm)	25 per minute
1/2" (13mm)	30 per minute
3/8" (10mm)	unlimited
5/16" (8mm)	unlimited
1/4" (6mm)	unlimited
3/16" (5mm)	unlimited

Single Gun System Configuration

Item	Description	Part Number
1A	Power/Control Unit 230/460/575 VAC 60 Hz	750-600-000
1B	Power/Control Unit 208/230/460 VAC 60 Hz	750-600-001
1C	Power/Control Unit 400 VAC  50/60 Hz	750-600-050
1D	Power/Control Unit 220/380/415/440 VAC 50/60 Hz	750-600-051
2	NS 20N Welding Gun	751-693-000
3	#4/0-25 ft. Ground Cable & Clamp	720-542-000
4	#4/0-25 ft. Combination Cable	722-000-123

Nelweld 6000 Operators Manual

**Minnesota. Department of
Transportation. Office of Maintenance**



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