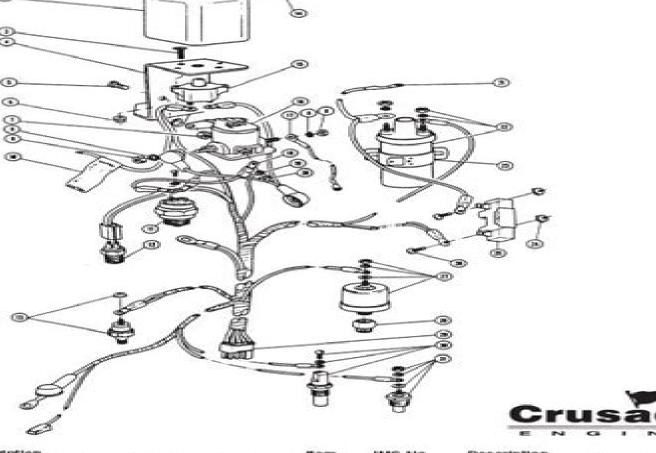
Crusader Engine Parts

Engine Wiring 454 & 502 CID



therm	JMS No.	Description	ttem	JMS No.	Description
- 1	91007038	Screw, #10 - 24 x 3/8" self tapping	17	NLA.	Wire Assembly, solenoid to relay
- 22	97474	Cover, relay bracket	18	NILA.	Wire Assembly, safety switch to relay
3	NILA	Screw, #10 - 24 x 7/8" slotted pan head	19	93000000	Washer, #10 medium lock
-44	97478	Bracket, engine retay	20	9501100	Nut, 10 - 32 hex brass
45	22303	Bolt, 1/4 - 20 x 1/2* nex head	21	97475	Wire Assembly, resistor to coll
450	95000060	Nut, #10 - 24 plated hex	22	41080	Ignition Coll Assembly
7	95100000	Nut, 1/4 x 20 UNC - 2B hax	23	41063	Bracket, Ignition coll
181	93200000	Washer, 5/16 medium lock	284	96610060	Nut, #6 - 32 pinted hex
101	NILA	Nut, 5/16 - 18 hex	25	41068	Resistor
10	NILA	Decat, caution accessory wire	26	22219	Screw, #6 - 32 x 3/8" slotted round hd.
1.1	20171	Switch, neutral safety	27	700425	Sender, eng oli pressure (Single) gauge
1/22	21088	Sender, gear off temp (Alarm)	27	700403	Sender, eng oll pressure (Dual) gauge
11:29	97767	Sender, engine oil pressure (Alarm)	28	443998	Adapter, 1/8" pipe
1.4	22155	Decal, circuit breaker	29	9/8/04/8	Wiring Hamess, universal
1.5	97568	Circuit Breaker (50Amp)	340	20326	Sender, eng water temp (Alarm)
16	NILA	Relay, starter motor	31	700427	Sender, eng water temp (Single) gauge
			31	727046	Sender, eng water temp (Dual) gauge
			100,00000	22152	Notse Suppression Kit

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Wiring Diagram Crusader Engine

Alfred A. Ghirardi

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