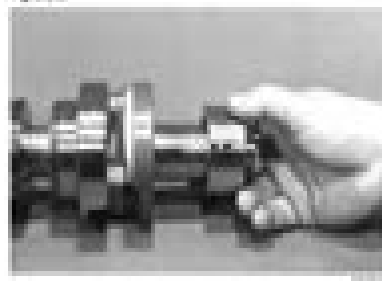


Fig. 1-159



1. The FTO-side bearing may be removed easily by sliding the bearing off the FTO end.

Fig. 1-160



3. Inspect the crankshaft bearing area for wear. If any wear is noted on either end, replace the crankshaft end.

INSTALLING OUTER CRANKSHAFT BEARINGS

NOTE: Steps 1-3 are for installing the MAG-side bearing.

1. Wrap a thick towel around the crankshaft, then secure the crankshaft vertically on a vise.
2. Coat the bearing surface by placing the outer bearing in a pan of oil or by squirting oil onto the bearing and using a pressure brush to force the lower end of the bearing until a slight overlap is noted around the bearing.

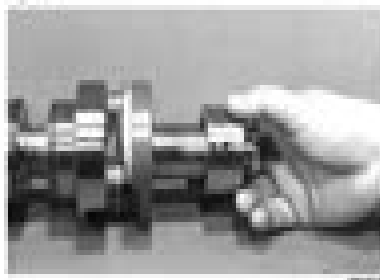
CAUTION

DO NOT overheat the bearing.

3. Place any shims removed during disassembly onto the crankshaft, then slide the bearing into the crankshaft making sure the dovetail hole in the outer race is properly positioned and will align with its hole and pin in the crankcase.

4. Slide the FTO-side bearing onto the FTO end making sure the dovetail hole will align with the hole and pin in the crankcase.

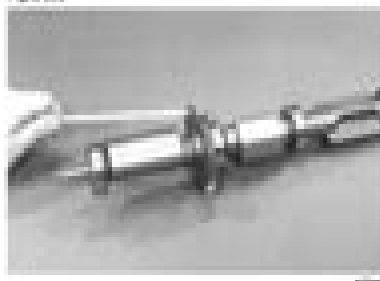
Fig. 1-161



BALANCER SHAFT (800/1000 cc Triplet)

1. Inspect the balancer shaft bearings by turning them by hand. The bearings should rotate freely without binding or feeling rough. If either condition exists, replace the bearing. Inspect the balancer pins very closely for any chipped teeth or signs of wear. If either condition exists, replace the pin.

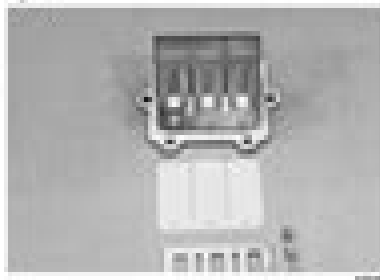
Fig. 1-162



VALVE ASSEMBLY

1. Inspect the valve valves, shippers, and valve blocks for cracks or any deformation.

Fig. 1-163



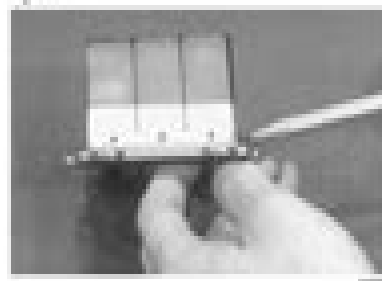
2. Wash the seat valves, shippers, and valve assembly in parts-cleaning solvent and blow dry.
3. Inspect the seat shipper height. Using a caliper, measure the distance from the seat to the bottom outer tip-edge of the shippers. Measurement must not exceed specifications. If measurement is not within specifications, either bend or replace the seat shippers.

Fig. 1-164



4. Inspect the seat-to-seat clearance. Using a feeler gauge, measure the clearance. Clearance must be less than 0.20 mm (0.008 in.). If clearance is not within specifications, replace the seat valve.
5. To assemble, place the seat valve on the cap with its tapered end protruding to the lower right hand corner of the cap. Place the seat shippers assembly over piston and secure with the three screws coated with seal Lubricant 1271.

Fig. 1-165



Measuring Critical Components

NOTE: Critical engine component specifications are on page 54 of this section.

CYLINDER TRUENESS

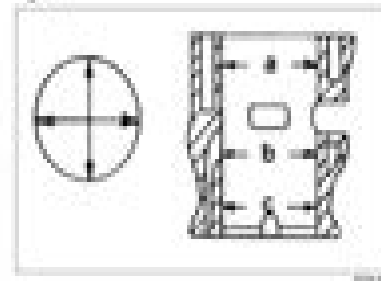
1. Measure each cylinder at the three locations from front-to-back and side-to-side for a total of six readings.

Fig. 1-166



2. The maximum run-out (run-in) is the difference between the highest and lowest readings. Maximum maximum (run-in/run-out) must not exceed specification.

Fig. 1-167



CYLINDER TRUENESS LIMIT (mm)

mm	in.
0.10	0.004

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