

Solid Ground Curing

Solid Ground Curing was developed and sold by Cubital Ltd. of Israel. While the method offered good accuracy and a very high fabrication rate, it suffered from high acquisition and operating costs due to system complexity. This led to poor market acceptance. While the company still exists, systems are no longer being sold. Nevertheless, it's still an interesting example of the many technologies other than stereolithography that utilize photopolymer materials.

The early versions of the system weighed several tons and required a sealed room. Size was made more manageable and the system sealed to prevent exposure to photopolymers, but it was still very large. (Please see the discussion on stereolithography for a description of photopolymers.)

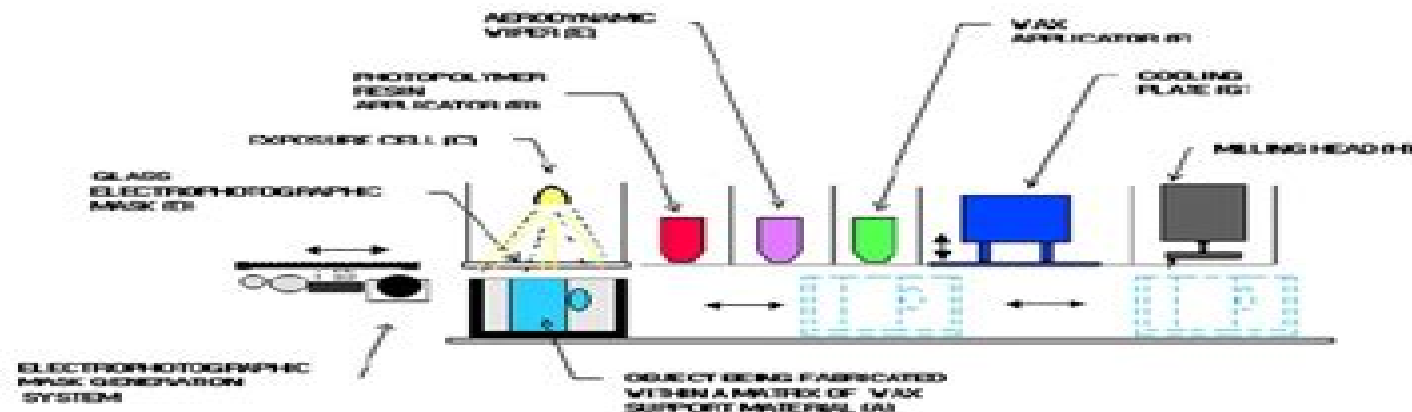


Fig. 4. Solid ground curing.

Instead of using a laser to expose and harden photopolymer element by element within a layer as is done in stereolithography, SGC uses a mask to expose the entire object layer at once with a burst of intense UV light. The method of generating the masks is based on electrophotography (xerography).

This is a two cycle process having a mask generation cycle and a layer fabrication cycle. It takes about 2 minutes to complete all operations to make a layer:

1. First the object under construction (A) is given a coating of

Papers Solid Ground Curing

CHITALE, AVINASH K.,GUPTA, R. C.



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Rapid Prototyping, Tooling and Manufacturing R. J. M. Hague, P. E. Reeves, 2000 The aim of new techniques of rapid prototyping tooling and manufacturing is to take a new product from the Computer Aided Design CAD stage into instant production of the prototype or even the end use part In this report the different methods available the material choice accuracy and model build size are described An additional indexed section containing several hundred abstracts from the Rapra Polymer Library database gives useful references for further reading

Human-computer Interaction, INTERACT '99 Martina Angela Sasse, Chris W. Johnson, 1999 This text provides an overview of leading edge developments in the field of human computer interaction It includes contributions from many key areas that are influencing the use of computers Sections include speech technology interaction with mobile and hand held computers e business web based systems virtual reality and haptic interfaces

PRODUCT DESIGN AND MANUFACTURING, SEVENTH EDITION CHITALE, AVINASH K., GUPTA, R. C., 2023-04-01 This well established and widely adopted text now in its Seventh Edition continues to provide a comprehensive coverage of the morphology of the design process It gives a holistic view of product design which has inputs from diverse fields such as aesthetics strength analysis production design ergonomics value analysis reliability and quality Taguchi methods and quality with six sigma and computer applications in design and manufacturing The topic of new product development which is carried out in pre market phase has been discussed in detail In addition analysis of product life cycles and forecasting models in post market phase has been carried out in detail The text discusses the importance and objectives of design for environment Many examples have been provided to illustrate the concepts discussed The book is primarily intended as a text for students of Mechanical Engineering Production Engineering and Industrial Design and Management It will also prove handy of practising engineers

KEY FEATURES Appendix F on use of Autodesk AutoCAD has been illustrated through an example Appendices A to F are very important and useful additions to the book The provision of Answer Key to Review Questions pertaining to all the 17 chapters of the book Classification of Products into Convenience Products Shopping Products Specialty Products with a more detailed coverage on Industrial Products Defines the latest concept of Product Lifecycle Management Describes use of Autodesk AutoCAD for solid modelling A Question Bank comprising 51 Questions has been appended at the end of this book to provide information in a question answer form about the latest developments in Concepts in Engineering Design as per latest syllabi Chapter 17 on Design for Environment has been recast considering the present developments in this area

Rapid Tooling Peter Hilton, 2000-06-15 A discussion of the rapid tooling RT technologies under development and in use for the timely production of moulds and manufacturing tools It describes applications within various leading companies and guides product and manufacturing process development groups on ways to reduce investments of money and time

Engineering Materials and Processes Desk Reference Michael F. Ashby, Robert W. Messler, Rajiv Asthana, Edward P. Furlani, R. E. Smallman, A.H.W. Ngan, R. J. Crawford, Nigel Mills, 2009-01-06

A one stop desk reference for engineers involved in the use of engineered materials across engineering and electronics this book will not gather dust on the shelf It brings together the essential professional reference content from leading international contributors in the field Material ranges from basic to advanced topics including materials and process selection and explanations of properties of metals ceramics plastics and composites A hard working desk reference providing all the essential material needed by engineers on a day to day basis Fundamentals key techniques engineering best practice and rules of thumb together in one quick reference sourcebook Definitive content by the leading authors in the field including Michael Ashby Robert Messler Rajiv Asthana and R J Crawford

Computer Aided Analysis and Design Srinivasa Prakash Regalla, 2010-02 The book has all the details required for the complete coverage of either undergraduate level or graduate level course on Computer Aided Design for mechanical engineers design engineers and civil and architectural engineers Emphasis has been laid on explaining the concepts and techniques more from the practical and implementation standpoint so that the reader can begin hands on and to enable the reader to write his own programs and design CAD systems for any mechanical element Each chapter has a large number of solved and unsolved exercise problems The book is complemented by several open ended projects topics as well as partial details of solution in all the chapters Close knitting among the geometric modeling computer aided engineering and applications such as rapid prototyping is a special feature of this book Spread in two parts containing 11 chapters the book broadly covers Background of the CAD systems Curve surface and solid modeling techniques Rapid prototyping technology Fundamental techniques of computer aided engineering Fundamentals of mechanical systems Numerical techniques for analysis of mechanical systems Finite difference method and finite element method

Rapid Manufacturing Duc Pham, S.S. Dimov, 2012-12-06 Rapid Manufacturing is a term that embraces rapid prototyping and rapid tooling Rapid prototyping is an exciting new technology for quickly creating physical models and functional prototypes directly from CAD models Rapid tooling generally concerns the production of tooling using parts manufactured by rapid prototyping Rapid prototyping and rapid tooling are means for compressing the time to market of products and as such are competitiveness enhancing technologies The book describes the characteristics and capabilities of the main known rapid prototyping processes It covers in detail commercially available processes such as Stereolithography SLA Selective Laser Sintering SLS Fused Deposition Modelling FDM Solid Ground Curing SGC Laminated Object Manufacturing LOM and provides information on several other processes still under development The book discusses various direct and indirect methods of producing soft tooling firm tooling or bridge tooling and hard tooling based on rapid prototyping The discussion is wide ranging and not found in other books published to date Also special to the book is material on process optimisation This was derived from work at the authors Centre and is not available in other texts The book places a strong emphasis on practical applications devoting special chapters to both the applications of rapid prototyping and rapid tooling The book contains an abundance of photographs and diagrams some in colour to illustrate clearly the principles of the

machines and processes involved The book does not require any special background It should be of interest to manufacturing industrial production mechanical and materials engineers wishing to up date themselves on some of the most important developments in modern manufacture The authors are from the Manufacturing Engineering Centre which conducts leading edge research into advanced manufacturing as well as providing a commercial rapid prototyping and tooling service to several hundred industrial customers

Total Quality Management Revised Edition: For Anna University, 3/e Dale H. Besterfield, Carol Besterfield-Michna, Glen H. Besterfield, Mary Besterfield-Sacre, Hemant Urdhwareshe, Rashmi Urdhwareshe, Total Quality Management, (Revised Edition) ,2011

CAD-CAM & Rapid prototyping Application Evaluation , Rapid Prototyping: Principles And Applications (2nd Edition) (With Companion Cd-rom) Chee Kai Chua, Kah Fai Leong, Chu Sing Lim, 2003-03-03 Rapid Prototyping RP has revolutionized the landscape of how prototypes and products are made and small batch manufacturing carried out This book gives a comprehensive coverage of RP and rapid tooling processes data formats and applications A CD ROM included in the book presents RP and its principles in an interactive way to augment the learning experience Special features

Mathematics for Industry David R. Ferguson, Thomas J. Peters, Society for Industrial and Applied Mathematics, 2005-01-01 The papers were elicited primarily from Mathematics for Industry Challenges and Frontiers a conference sponsored by SIAM in October 2003

The Management of Additive Manufacturing Mojtaba Khorram Niaki, Fabio Nonino, 2017-12-26 This book introduces readers to additive technology and its application in different business sectors It explores the fundamental impact additive has on technology particularly on operations innovation supply chains the environment and customer relations Subsequently on the basis of a broad survey of the best technology adopters it offers advice on how to enhance business value by implementing the technology in different industrial and commercial environments Additive manufacturing AM is a new area of manufacturing that has already brought about phenomenal changes to industry and business models It affects nearly all aspects of the managerial and organizational thinking that was applied to conventional manufacturing Currently the technology is being adopted in manufacturing areas that involve high value products with complex geometries and small to medium production volumes It boosts the productivity of new product development processes by slashing costs reducing time and promoting creativity and innovativeness Further it shrinks supply chains by bringing firms closer to their customers This unique book offers abundant empirical and practical evidence confirming the value of this new technology

Friction Based Additive Manufacturing Technologies Sandeep Rathee, Manu Srivastava, Sachin Maheshwari, T.K. Kundra, Arshad Noor Siddiquee, 2018-04-17 Currently most of the major commercial metal additive manufacturing MAM techniques rely on liquid phase processing The liquid to solid phase transformations in these techniques results in microstructural issues and defects which in turn tantamount to inferior properties of fabricated build Friction based additive manufacturing technologies are solid state processing techniques which work on the principles of friction based joining processes and layer by layer additive manufacturing This book primarily

addresses the basic understanding of seven friction based additive manufacturing techniques These techniques include additive manufacturing methods based on rotary friction welding linear friction welding friction deposition friction surfacing friction stir additive manufacturing friction assisted seam welding and additive friction stir The principle of operations benefits limitations and recent developments of each technique has been described It covers potential and probable applications of each technique through review of various experimental studies Features Targets friction based solid state additive manufacturing of metallic materials Describes principle of operation of seven friction based additive manufacturing techniques Reviews latest trends of these processes via experimental studies Describes benefits and limitations of each technique Covers current and probable applications of these techniques **ASME Technical Papers** ,1999 Turning Dust to Gold Haym Benaroya,2016-05-31 The expansion of our civilization to the Moon and beyond is now within our reach technically intellectually and financially Apollo was not our last foray into the Solar System and already science fiction is finding it difficult to keep ahead of science and engineering fact In 1807 few people anticipated the Wright Brothers human flight a hundred years later In 1869 only science fiction writers would have suggested landing people on the Moon in 1969 Similarly other great inventions in mechanics and in electronics were not envisaged and therefore the technologies to which those inventions gave birth were only foreseen by a tiny group of visionaries *Springer Handbook of Additive Manufacturing* Eujin Pei,Alain Bernard,Dongdong Gu,Christoph Klahn,Mario Monzón,Maren Petersen,Tao Sun,2023-10-24 This Handbook is the ultimate definitive guide that covers key fundamentals and advanced applications for Additive Manufacturing The Handbook has been structured into seven sections comprising of a thorough Introduction to Additive Manufacturing Design and Data Processes Materials Post processing Testing and Inspection Education and Training and Applications and Case Study Examples The general principles and functional relationships are described in each chapter and supplemented with industry use cases The aim of this book is to help designers engineers and manufacturers understand the state of the art developments in the field of Additive Manufacturing Although this book is primarily aimed at students and educators it will appeal to researchers and industrial professionals working with technology users machine or component manufacturers to help them make better decisions in the implementation of Additive Manufacturing and its applications

The Reinforced Plastics Handbook John Murphy,1998 The new second edition of Reinforced Plastics Handbook has been completely revised and updated to reflect changes new techniques and components and provides new information including Thermosetting resins polyesters vinyl esters high performance resins Reinforced thermoplastics low warpage hydrolysis resistant grades new forms of glass fibre natural resins and fibres Major extensions on liquid crystal polymers long fibre reinforced thermoplastics polyurethanes and core materials Major additions to moulding processing technology latest developments in RTM SCRIMP An enlarged chapter on design and applications to include extended data on sandwich constructions and polyurethane reinforced reaction injection moulding The latest legislation including consumer safety

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Reinforced Plastics Handbook Donald V Rosato, Dominick V Rosato, 2004 Introduction Reinforcements Plastics Compound constructions Fabricating processes Markets Products Designs Engineering analysis Selecting plastic and process Summary Conversions Innovations in Cyber Physical Systems Jawar Singh, Sudhir Kumar, Umakanta Choudhury, 2021-09-09 The book presents a collection of peer reviewed articles from the International Conference on Innovations in Cyber Physical Systems ICICPS 2020 The conference provided opportunities for the presentation of new research results and discussion about them It was also an opportunity to generation of new ideas in all CPS aspects including theory tools applications systems test beds and field deployments The range of topics explored is wide and covers security control optimization machine learning game theory mechanism design mobile and cloud computing model based design verification data mining analytics signal processing and human in the loop shared or supervisory control This book will be useful to researchers students industrialist developers and practitioners alike

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