



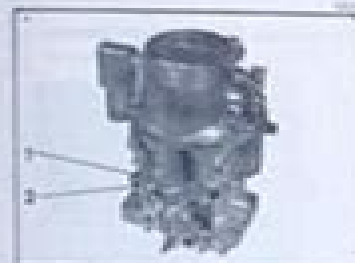
**NOTE:** The use of an electric instrument (20A) is essential for the following operations. This instrument is connected to the water pressure (see diagram of the unit).  
The electric instrument has to be checked periodically according to the manual of use.  
The electric instrument must indicate the following maximum:  
oil at 100 degrees Celsius (max 100 °C) and 100 °C max.  
water pressure must be 1.5 bar.

#### 16. ADJUSTING THE CLUTCH DRAG SPEED

**NOTE:** This adjustment must be carried out with the engine hot, and the vehicle standing on a flat horizontal surface.

1. Turn up the engine, engage first gear and leave the vehicle stationary. Check the clutch drag speed.

VEHICLE with MANUAL TRANSMISSION



#### 16. ADJUSTING THE IDLE SPEED

**NOTE:**

This adjustment must be carried out with the engine hot.

Use of a tachometer is essential.  
It must be reset and set to read from 0 to 2000 r.p.m.

The reading is essential (essential) during the first 100-150 pump changes, and will then be constant.

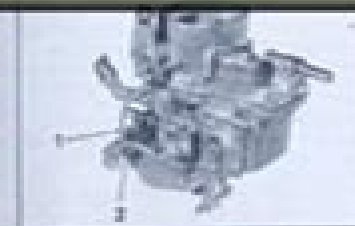
# Volvo Penta TAMD63L-A Marine Engine Workshop Service Repair Manual



#### 16. ADJUSTING THE CLUTCH RELEASE BEARING CONTROL

**NOTE:** This adjustment must be carried out on the road with the engine hot.

1. If the clutch engagement time is too short, increase the force (1) (see diagram 1) for the first gear. Tighten the screw (2).
2. If the time is too long, decrease the force (1) (see diagram 1) for the first gear. Tighten the screw (2).



# Volvo Penta Tamd 63 Workshop Manual

**John Harold Haynes,A. K. Legg**



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