

## TRANSMISSION

## REMOVAL

98, 99, 01-05

Remove the mainshaft, countershaft, shift fork shaft and shift drum as an assembly.

After 98

Remove the shift fork shaft then remove the shift drum and shift fork.

Remove the mainshaft and countershaft as an assembly.

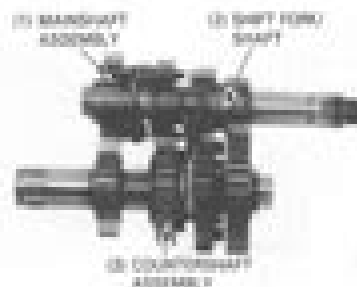


98, 99, 01-05

Separate the shift fork/shaft/mainshaft and countershaft assemblies from each other.

After 98

Separate the mainshaft and countershaft assemblies from each other.



## DISASSEMBLY/INSPECTION

Temporarily install the mainshaft and countershaft to the left crankcase.

Measure the backlash of each gear.

STANDARD: 1st, 3rd, 5th

1.625-0.110 mm (0.0063-0.0043 in)

4th

1.625-0.117 mm (0.0063-0.0046 in)



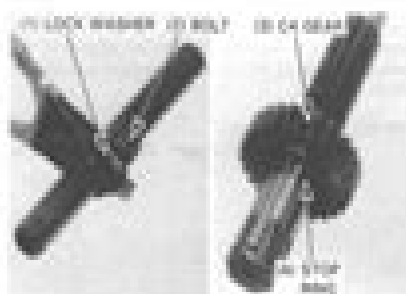
98, 99, 01-05

Band down the lock washer tabs and remove the lock and lock washer from the left shift fork.

Remove the shift fork shaft.

Disassemble the mainshaft and countershaft.

Remove the C4 gear by removing the snap ring.



Inspect the shift drum and for scoring, scratches, or evidence of insufficient lubrication. Check the shift drum grooves for damage.

Measure the shift drum shaft O.D. at the left side journal.

SERVICE LIMIT: 15.04 mm (0.476 in)

Check the bearing inner and outer races for damage. The bearing should turn smoothly and quietly.



Check the shift fork shaft for scratches, scoring or evidence of insufficient lubrication.

Measure the shift fork shaft O.D.

SERVICE LIMIT: 98, 99, 01-05 12.90mm (0.508 in)

After 98 12.95mm (0.509 in)

Measure the shift fork I.D. (right and left) and the shift fork face thickness.

SERVICE LIMIT:

I.D.: 15.04 mm (0.473 in)

FACE THICKNESS: 5.63 mm (0.222 in)



Inspect the shift drum and shift fork shaft journals for excessive wear or damage.

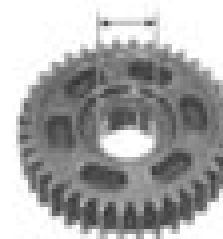


Check the gear steps, faces and teeth for excessive or abnormal wear, or evidence of insufficient lubrication.

Measure the I.D. of the following mainshaft/countershaft or C3, C1 gears.

SERVICE LIMITS: C1 gear: 24.04 mm (0.947 in)

M2, M4, C2 gear: 28.04 mm (1.104 in)



# Vt600c Service Manual

**L Darling-Hammond**



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