

**CALIBRATION OF LOAD CELL**

**Aim:** To calibrate given load cell by actual load.

**Apparatus:** Load cell of (10 kg capacity), dead weights and digital load indicator.

**Theory:** Weighing load/force using spring deflection is widely accepted one. But the deflection of spring reading mechanically is very tedious and time consuming. One of the most effective and accurate method is using strain gauge based load cells. Using the principle of deflection of high tensile strength material when load is applied on it and converting it into proportional electrical signal by using strain gauges will give accurate way of measuring load.

Strain gauges are bonded on the columns of corrosion resistance super tough alloy of high tensile strength steel that deforms very minutely under load. This deformation is converted to electrical signal through strain gauges bonded on the column and connected to form a wheat stone bridge. This electrical output is proportional to the load acting on the columns. The out put of the load cell is calibrated with reference to some standard i.e., primary standard i.e. dead weights.

A load cell is a transducer. In which the load is measured by subjecting a mechanical member to the load and measuring the strain developed in the mechanical member.

**Procedure:**

1. Connect the load cell to digital indicator inserting the corresponding colour codes.
2. Connect the digital indicator to mains and switch on the indicator.
3. Adjust the zero knob of the indicator to 0000.
4. Apply the weights up to 08 kg.
5. Apply the 'Cal' knob of the indicator to read 78.48 N. i.e. (9 x 9.81 N).
6. Remove weights form the load cell.
7. Set the zero knob to zero and repeat the calibration.
8. Now instrument is ready for measurement
9. Keep the weights one by one and take down the indicator reading.
10. Calculate the correction, error and % error.

# Vtu Laboratory Manual For Iii Sem Mechanical

**Burgess H. Jennings**



## **Vtu Laboratory Manual For Iii Sem Mechanical:**

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