

VOLVO PENTA GENSET ENGINE

TAD1631GE

1500 rpm, 478 kW (650 hp)

1800 rpm, 546 kW (743 hp)

Reliable & powerful

The TAD1631GE is a powerful, reliable and economical Generating Set diesel built on the dependable in-line six design.

Durability & low noise

Designed for the easiest, fastest and most economical installation. Well-balanced to produce smooth and vibration-free operation with low noise level.

To maintain a controlled working temperature in cylinders and combustion chambers, the engine is equipped with piston cooling. The engine is also fitted with replaceable cylinder liners and valve seats/guides to ensure maximum durability and service life of the engine.

Low exhaust emission

The state of the art, high-tech injection and charging system with low internal losses contributes to excellent combustion and low fuel consumption. The TAD1631GE complies with EPA/CARB Tier 1 and TA-Luft exhaust emission regulations.

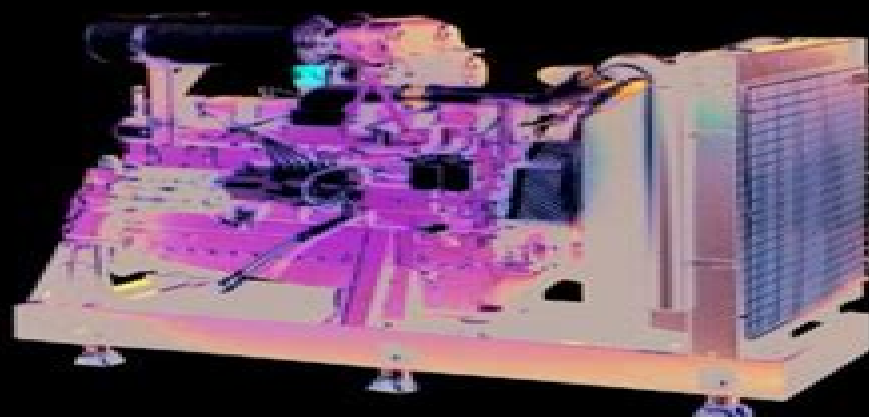
Easy service & maintenance

Easily accessible service and maintenance points contribute to the ease of service of the engine.

Technical description:

Engine and block

- Optimized cast iron cylinder block with optimum distribution of forces without the block being unnecessarily heavy.
- Wet, replaceable cylinder liners with flame barrier that protects the cylinder head gaskets against high temperatures.
- Piston cooling for low piston temperature and reduced ring temperature
- Tapered connecting rods to reduce risk of piston cracking
- Nitrocarburized crankshaft with seven bearings for moderate load on main bearings
- Nitrocarburized transmission gears for heavy duty operation
- Keystone top compression rings for long service life
- Viscous type crankshaft vibration dampers to withstand single bearing alternator torsional vibrations
- Replaceable valve guides and valve seats



Features

- Maintained performance, air temp 40°C, altitude 1000m
- Tropical cooling system (55°C)
- Guaranteed power output 0 to +2%
- EL Governing (GAC-ACB275)
- Low exhaust emissions
- Low noise levels
- Gen Pac configuration

Lubrication system

- Full flow oil cooler
- Full flow disposable spin-on oil filter, for extra high filtration
- The lubricating oil level can be measured during operation
- Gear type lubricating oil pump, gear driven by the transmission

Fuel system

- Bosch fuel injection system including accurate electronic governor.
- Non-return fuel valve
- Twin fuel filters of disposable type.
- Gear type lubricating oil pump, gear driven by the transmission.
- Fine fuel filter with manual feed pump and fuel pressure switch

Turbo charger

- Efficient and reliable turbo charger

Cooling system

- Air to air intercooler
- Gear driven, maintenance-free coolant pump with high degree of efficiency
- Efficient cooling with accurate coolant control through a water distribution duct in the cylinder block. Reliable sleeve thermostat with minimum pressure drop
- Automatic fan drive belt tensioner.

Electrical system

- Electronic speed governor system controls the engine speed in droop or isochronous mode. The system includes a control unit, speed sender and electro-magnetic actuator (ACB275)

VOLVO PENTA

Volvo Tad1631ge Engine Service Manual

L Reisser



Volvo Tad1631ge Engine Service Manual:

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