



Fig. 48: Checking the crankshaft

0.05 mm (0.002 in) or less

Removing the crankshaft

1. Remove the crank pin covers.
2. Remove the crank pin washers.
3. Lift out the push rods.
4. Remove the two expansion screws and the bushing cap screws from the valve tappets. Lift up the valve tappets and place them in order in a box.
5. Remove the ball retainer and remove the third pin for the two expansion screws and shims.
6. Remove the crankshaft pulley and timing damper, which are bolted to the pulley hub.
7. Remove the pulley hub cover bolt and pull off the hub with a pry bar (Fig. 49). Remove the cover over the timing gear setting.
8. Loosen the three timing belts for the cam shaft gear and remove the gear. If necessary, use a pry bar (Fig. 50).



Fig. 49: Removing the pulley hub



Fig. 50: Removing the crankshaft gear

9. Remove the bearing (Fig. 51). This leaves the crankshaft ready for removing forward. Put the cam shaft assembly out to avoid disturbing the bearings.

Inspecting the crankshaft

Check the crankshaft for wear on the timing faces and the cam flange. It can happen that the cam is already worn while slight wear here can be corrected by turning the cam. If the damage is more advanced or if there is considerable wear, replace the crankshaft.

Measuring

Check on the crankshaft bearing holes in the main and in the connecting rod. The main wear and tear of the crankshaft is 0.02 mm (0.0008 in). Check the straightness of the crankshaft with a dial indicator. Maximum permissible total runout relative to the end bearings is 0.04 mm (0.0016 in).

After checking the cam height, remove the crankshaft between the rods.

Convert the measurements for the crankshaft and crankshaft bearings, see under "Specifications".

Changing the crankshaft bearings

Draw the bearings out of the case and then cut them. Because of an operation too fast, the crankshaft bearings can only be changed in connection with a complete overhaul of the engine.

Check carefully when installing in the bearings that the bearings are pressed in so fast a way that the oil gaps are greater than corresponding oil gaps in the block.

Installing the crankshaft

1. Carefully push in the crankshaft so as not to damage the bearings. Fit the torque which ensures the position of the shaft axially. Tighten up the bolts and lock them.
2. Adjust the timing gears according to page 43. Fit the crankshaft gear. Tighten up the three timing bolts and lock them with lock washers.

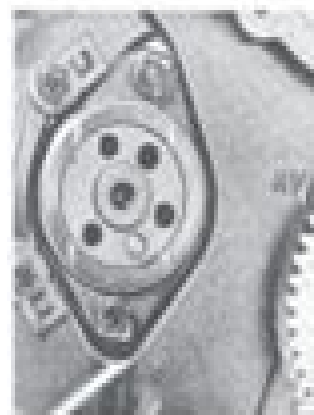


Fig. 51: Crankshaft being inserted into (1)

3. Check to make sure the oil defects in a position and to the cover over the timing gears. Replace the felt ring for the crankshaft seal.
4. Check the crankshaft pin with multilaterals. It should prove that the pulley's hole is approx. 0.075 mm (0.003 in) for the timing section of 0.05 mm (0.002 in).

and the crankshaft pin. Supply draw the pin into the pin with a pry bar (0.05 mm (0.002 in) gap). Check the flow of the gas when after the hub has cooled. Fit a seal for the hole of a washer and the timing belt. Tightening torque is 200 Nm (149 lbm ft) 100 lbm ft.

5. Fit the pulley and the timing damper. Tighten the bolts to a torque of 100 Nm (74 lbm ft) 100 lbm ft.
6. Fit the ball retainer and the two balls. These are properly installed when they are in position. If all appears OK, the engine is ready for the piston.
7. Fit the valve tappets in the order in which they were removed.
8. Fit the push rods and roller pin washers.
9. Fit the expansion screws for the valve tappet bearings and the bushing pins.
10. Adjust the valves with the roller pin washers.

Crank Mechanism

Replacing the flywheel bearings

1. Break up the ball washers for the front of the timing belts. Remove the balls and the washers.
2. Remove the flywheel bearing with bearing puller or 1015.



Fig. 52: Removing the flywheel bearing

5. Fit new flywheel bearing with 0.05 mm (0.002 in) and steel ball washers (100).

Volvo Td42 Service Manual

Shasha Hu



Volvo Td42 Service Manual:

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