

VOLVO BM 646

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Main bearing shells

General: bearing shell location in block

Thickness: standard	2.017-2.024 mm (0.1183-0.1187)
undersize 0.010"	0.004-0.011 mm (0.1594-0.1597)
0.020"	0.10-0.106 mm (0.1312-0.1321)
0.030"	0.006-0.016 mm (0.1300-0.1307)
0.040"	0.406-0.440 mm (0.1594-0.1597)
0.050"	0.045-0.049 mm (0.1402-0.1407)

Big-end bearings

Connecting rod pins

Big-end bearing, rod pin clearance	0.006-0.008 mm (0.0002-0.0003)
Bearing pin length	40.000-40.005 mm (1.5748-1.5737)
General: standard	1.000-1.011 mm (0.0394-0.0397)
undersize 0.010"	0.000-0.008 mm (0.0000-0.0003)
0.020"	0.106-0.108 mm (0.0042-0.0043)
0.030"	0.006-0.010 mm (0.0002-0.0004)
0.040"	0.410-0.418 mm (0.0161-0.0165)
0.050"	0.045-0.049 mm (0.0018-0.0019)

Connecting rod shells

Thickness: standard	40.007-40.009 mm (1.5743-1.5740)
undersize 0.010"	0.000-40.005 mm (0.1594-0.1597)
0.020"	0.006-40.010 mm (0.1594-0.1597)
0.030"	0.006-40.010 mm (0.1594-0.1597)
0.040"	0.006-40.010 mm (0.1594-0.1597)
0.050"	0.006-40.010 mm (0.1594-0.1597)

Connecting rods

Marked 1 to 6 "16047" marking on steel flange forward

Marked with replaceable bearing shells

General: connecting rod bearing bearing shell	40.007-40.009 mm (1.5743-1.5740)
bearing shell bearing shell	75.140-75.152 mm (2.9571-2.9577)
pin/bushing pin/bushing	See bearing "bushings" page
rod clearance: connecting rod - crankshaft	0.10-0.20 mm (0.004-0.008)

Plywheel, fitted

Max. permissible axial force measuring radius 100 mm ± 0.1

Key gap on flywheel	0.15 mm (0.006")
	140 mm

Plywheel casing, fitted

Max. permissible axial force for contact surface against crank casing

Max. permissible axial force for steering bearing against crank casing	0.15 mm (0.006")
	Max. 0.25 mm (0.010")

Crankshaft

Size	Size
Number of bearings	7
First bearing pin, standard	40.000-40.010 mm (1.5748-1.5747)
2nd bearing pin, standard	40.021-40.040 mm (1.5729-1.5737)
3rd bearing pin, standard	40.025-40.030 mm (1.5736-1.5737)
4th bearing pin, standard	40.040-40.045 mm (1.5748-1.5749)

Volvo S6tservice Manual

E Durkheim



Volvo S6t service Manual:

Volvo 240 Service Manual 1983 Through 1993 Bentley Publishers, 1993 Vehicle Maintenance *Saab 900, 16 Valve Official Service Manual, 1985-1993* Bentley, Bentley Publishers, 1993 These official Saab manuals are the only factory authorized comprehensive single source of service information and specifications available Whether you re a professional technician or a do it yourselfer these manuals will help you understand care for and repair your Saab Everything from fundamental automotive concepts and maintenance procedures to complex electrical system troubleshooting and complete engine overhaul is clearly explained Critical updates and information from the Saab Service Information Manual the Parts Service Information System and Saab Service Training have been included as well as fast proven repair procedures and tips used by Saab technicians

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