#### **VOLVO PENTA GENSET ENGINE**

# TAD740GE

1500 rpm, 242kW (329 hp) - 1800 rpm, 251kW (341 hp)

The TAD740GE is a powerful, reliable and economical Generating Set diesel built on the dependable in line six design.

#### Durability & low noise

Designed for easiest, fastest and most economical installation. Well-balanced to produce smooth and vibration-free operation with low noise level.

To maintain a controlled working temperature in cylinders and combustion chambers, the engine is equipped with piston cooling. The engine is also fitted with replaceable cylinder liners and valve seats/guides to ensure maximum durability and service life of the engine.

#### Low exhaust emission

The state of the art, high-tech injection and charging system with low internal losses contributes to excellent combustion and low fuel consumption.

The TAD740GE complies with Tier 1 and TA-Luft exhaust emission regulations.

#### Easy service & maintenance

Easily accessible service and maintenance points contribute to the ease of service of the engine.

#### Technical description:

#### Engine and block

- Optimized cast iron cylinder block with optimum distribution of forces without the block being unnessanily heavy.
- Wet, replaceable cylinder liners with flame barrier that protects the cylinder head gaskets against high temperatures.
- Piston cooling for low piston temperature and reduced ring temperature
- Tapered connecting rods for reduce risk of piston cracking
- Nitrocarburized crankshaft with seven bearings for moderate load on main bearings
- Nitrocarburized transmission gears for heavy duty operation
- Keystone top compression rings for long service life
- Viscous type crankshaft ribration dampers to withstand single bearing afternator torsional vibrations
- Replaceable valve guides and valve seats



#### Features

- Maintained performance, air temp 40°C, attitude 1000m.
   Tropical cooling system (55°C)
- Guaranteed power output 0 to +216
- El. Governing (QAC-ACD175)
- Low exhaust emissions
- Low notice levels
- Gen Pac configuration

#### **Lubrication system**

- Full flow oil cooler.
- Full flow disposable spin-on oil filter, for extra high filtration.
- The lubricating oil level can be measured during operation
- Gear type lubricating oil pump, gear driven by the transmission

#### :Fixed synthemy

- Bosch fuel injection system including accurate electronic governor.
- Non-return fuel valve.
- Twin fuel filters of disposable type.
- Gear type lubricating oil pump, gear driven by the transmission.
- Fine fuel filter with manual feed pump and fuel pressure switch

#### Turbo charger

- Efficient and reliable turbo charger

#### Cooling system - Air to air intercooler

- Gear driven, maintenance-free coolant
- pump with high degree of efficiency
- Efficient cooling with accurate coolant control through a water distribution duct in the cylinder block, Reliable sleeve thermostat with minimum pressure drop
- Automatic fan drive beit tensioner.

#### Electrical system

 Electronic speed governor system controls the engine speed in droop or isotronous mode. The system includes a control unit, speed sender and electro-magnetic actuator (ACD 175)



## **Volvo Tad740ge Manual**

**G Psacharopoulos** 



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#### Table of Contents Volvo Tad740ge Manual

- 1. Understanding the eBook Volvo Tad740ge Manual
  - The Rise of Digital Reading Volvo Tad740ge Manual
  - Advantages of eBooks Over Traditional Books
- 2. Identifying Volvo Tad740ge Manual
  - Exploring Different Genres
  - Considering Fiction vs. Non-Fiction
  - Determining Your Reading Goals
- 3. Choosing the Right eBook Platform
  - Popular eBook Platforms
  - Features to Look for in an Volvo Tad740ge Manual
  - User-Friendly Interface
- 4. Exploring eBook Recommendations from Volvo Tad740ge Manual
  - Personalized Recommendations
  - Volvo Tad740ge Manual User Reviews and Ratings
  - Volvo Tad740ge Manual and Bestseller Lists

- 5. Accessing Volvo Tad740ge Manual Free and Paid eBooks
  - Volvo Tad740ge Manual Public Domain eBooks
  - Volvo Tad740ge Manual eBook Subscription Services
  - Volvo Tad740ge Manual Budget-Friendly Options
- 6. Navigating Volvo Tad740ge Manual eBook Formats
  - ∘ ePub, PDF, MOBI, and More
  - Volvo Tad740ge Manual Compatibility with Devices
  - Volvo Tad740ge Manual Enhanced eBook Features
- 7. Enhancing Your Reading Experience
  - Adjustable Fonts and Text Sizes of Volvo Tad740ge Manual
  - Highlighting and Note-Taking Volvo Tad740ge Manual
  - Interactive Elements Volvo Tad740ge Manual
- 8. Staying Engaged with Volvo Tad740ge Manual
  - Joining Online Reading Communities
  - Participating in Virtual Book Clubs
  - Following Authors and Publishers Volvo Tad740ge Manual
- 9. Balancing eBooks and Physical Books Volvo Tad740ge Manual
  - Benefits of a Digital Library
  - Creating a Diverse Reading Collection Volvo Tad740ge Manual
- 10. Overcoming Reading Challenges
  - Dealing with Digital Eye Strain
  - Minimizing Distractions
  - Managing Screen Time
- 11. Cultivating a Reading Routine Volvo Tad740ge Manual
  - Setting Reading Goals Volvo Tad740ge Manual
  - Carving Out Dedicated Reading Time
- 12. Sourcing Reliable Information of Volvo Tad740ge Manual
  - Fact-Checking eBook Content of Volvo Tad740ge Manual
  - Distinguishing Credible Sources
- 13. Promoting Lifelong Learning

- Utilizing eBooks for Skill Development
- Exploring Educational eBooks
- 14. Embracing eBook Trends
  - Integration of Multimedia Elements
  - Interactive and Gamified eBooks

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