

## SECTION 1 – GENERAL

### 1.1 Submission of PPAP

The organization shall obtain approval (see 5.2.1) from the authorized customer representative for:

1. a new part or product (e.g., a specific part, material, or color not previously supplied to the specific customer).
2. correction of a discrepancy on a previously submitted part.
3. product modified by an engineering change to design records, specifications, or materials.
4. any situation required by Section 3.

**NOTE:** If there is any question concerning the need for production part approval, contact the authorized customer representative.

## SECTION 2 – PPAP PROCESS REQUIREMENTS

### 2.1 Significant Production Run

**For production parts:** product for PPAP shall be taken from a significant production run. This significant production run shall be from one hour to eight hours of production, and with the specific production quantity to total a minimum of 300 **consecutive** parts, unless otherwise specified by the authorized customer representative.

This significant production run shall be conducted at the production site, at the production rate (see Glossary) using the production tooling, production gaging, production process, production materials, and production operators. Parts from each unique production process, e.g., duplicate assembly line and/or work cell, each position of a multiple cavity die, mold, tool or pattern, shall be measured and representative parts tested.

**For bulk materials:** No specific number of “parts” is required. The submitted sample shall be taken in a manner as to assure that it represents “steady-state” operation of the process.

**NOTE:** For bulk material, production histories of current products may often be used to estimate the initial process capability or performance of new and similar products. In cases where no production history of a similar bulk material product or technology exists, a containment plan may be put into effect until sufficient production has demonstrated capability or performance, unless otherwise specified by the customer.

### 2.2 PPAP Requirements

The organization shall meet all specified **PPAP** requirements listed below (2.2.1 through 2.2.18). The organization shall also meet all customer-specific **PPAP** requirements.

Production parts shall meet all customer engineering design record and specification requirements (including safety and regulatory requirements).

Bulk Material **PPAP** requirements are defined by a completed Bulk Material Requirements Checklist (see Appendix F).

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**Xiang Xie**



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**Automotive Process Audits** D. H. Stamatis, 2021-04-29 With a detailed discussion on the preparation and tools needed for an automotive process audit this book addresses the fundamental issues and concerns by focusing on two objectives explaining the methods and tools used in the process for the organization and provide a reference or manual for dealing with documenting quality issues This book addresses the fundamental issues and concerns for a successful automotive process audit and details specifically how to prepare for it It presents a complete assessment of what an organization must do to earn certification in ISO standards industry standards and customer specific requirements It also focuses on the efficiency of resources within an organization so that an audit can be successful and describes the methodologies to optimize the process by knowing what to do what to say and how to prove it A road map is offered for the process audit and the layered audit and defines a clear distinction between the preparation details for each This book is intended for those that conduct audits those who are interested in auditing and those who are being audited It specifically addresses how to prepare for an automotive process audit for readers who are involved in quality manufacturing and operations management and those who work with suppliers

**Advanced Product Quality Planning** D. H. Stamatis, 2018-11-12 This book defines develops and examines the foundations of the APQP Advanced Product Quality Planning methodology It explains in detail the five phases and it relates its significance to national international and customer specific standards It also includes additional information on the PPAP Production Part Approval Process Risk Warranty GD T Geometric Dimensioning and Tolerancing and the role of leadership as they apply to the continual improvement process of any organization Features Defines and explains the five stages of APQP in detail Identifies and zeroes in on the critical steps of the APQP methodology Covers the issue of risk as it is defined in the ISO 9001 IATF 16949 the pending VDA and the OEM requirements Presents the role of leadership and management in the APQP methodology Summarizes all of the change requirements of the IATF standard Index to Precedents in Conveyancing, and to Common and Commercial Forms, Arranged in Alphabetical Order, Etc Walter Arthur COPINGER, 1872

**Automotive Audits** D. H. Stamatis, 2021-03-15 This book addresses the essentials of an automotive audit which is required by all automotive suppliers world wide They are based on customer specific requirements ISO standards and Industry specifications This book covers both the mandated documents and records that are necessary for compliance with an extensive discussion on Layered Process Audits and distance auditing The book addresses the six standards for certification in one volume It explains why and how an effective audit should be carried out It identifies the key indicators for a culture change with an audit explains the process audit at length discusses the rationale for Layered Process audits and summarizes all the mandatory documents and records for all standards and requirements The book covers the issue of risk in auditing and emphasizes the role of a checklist in the preparation process This book is for those that conduct audits those that are interested in auditing and those being audited It specifically addresses automotive OEMs and their supplier base but is also

of interest to anyone wanting information on auditing      Index to Precedents in Conveyancing, and to Common and Commercial Forms, Arranged in Alphabetical Order with Subdivisions of an Analytical Nature Walter Arthur Copinger, 1872

**Functional Safety for Road Vehicles** Hans-Leo Ross, 2016-07-25 This book highlights the current challenges for engineers involved in product development and the associated changes in procedure they make necessary. Methods for systematically analyzing the requirements for safety and security mechanisms are described using examples of how they are implemented in software and hardware and how their effectiveness can be demonstrated in terms of functional and design safety are discussed. Given today's new E mobility and automated driving approaches, new challenges are arising and further issues concerning Road Vehicle Safety and Road Traffic Safety have to be resolved. To address the growing complexity of vehicle functions as well as the increasing need to accommodate interdisciplinary project teams, previous development approaches now have to be reconsidered and system engineering approaches and proven management systems need to be supplemented or wholly redefined. The book presents a continuous system development process starting with the basic requirements of quality management and continuing until the release of a vehicle and its components for road use. Attention is paid to the necessary definition of the respective development item, the threat hazard and risk analysis, safety concepts and their relation to architecture development, while the book also addresses the aspects of product realization in mechanics, electronics and software as well as for subsequent testing, verification, integration and validation phases. In November 2011, requirements for the Functional Safety FuSa of road vehicles were first published in ISO 26262. The processes and methods described here are intended to show developers how vehicle systems can be implemented according to ISO 26262 so that their compliance with the relevant standards can be demonstrated as part of a safety case, including audits, reviews and assessments.

The ISO 9001:2015 Implementation Handbook Milton P. Dentch, 2016-08-17 The handbook is structured to guide organizations new to ISO 9001 through the process necessary to connect their current practices to the requirements of ISO 9001:2015. For organizations already certified to ISO 9001, it advises how to use your upgrade to ISO 9001:2015 as an opportunity to rebuild your QMS into a helpful asset in managing your business.

*Project Management for Mobility Engineers: Principles and Case Studies* Angelo Mago, 2020-03-17 Project Management for Mobility Engineers: Principles and Case Studies provides the latest training, workshops and support consultation to Design and Development companies to optimize their New Product Development (NPD) strategies, organizational structures and Design Document Management Systems to respond to the fast-paced and ever-evolving demands and challenges facing today's mobility companies.

*Keighley & Williams' Surgery of the Anus, Rectum and Colon, Fourth Edition* Michael R.B. Keighley, Norman S. Williams, 2018-11-06 This fourth edition of Surgery of the Anus, Rectum and Colon continues to redefine the field with its comprehensive coverage of common and rare colorectal conditions, advances in the molecular biology and genetics of colorectal diseases and new laparoscopic techniques. Contributions from international experts on specialized topics and

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