



HOME-SHOP *welder*

PRIMARY VOLTS-115
WIRE OUTPUT-10

PRIMARY AMPS-15
FREQUENCY-60 CYCLES

SPECIFICATIONS
OPEN CIRCULAR WELTS-1/4"
TEMPERATURE HIGH-1115°
ROD SIZE
1/4" ELECTRODES - WELDS UP TO 1/4" THICK METAL

WELD - SINGLE
ARC VOLTS-20

DUTY CYCLE-20%
750-800 W

1/4" CARBON-HEAT SOLDER BRASS

1/4" ELECTRODES - WELDS UP TO 1/4" THICK METAL

1/4" ELECTRODES - WELDS UP TO 1/4" THICK METAL

PLUG WELDER INTO 115 VOLT OUTLET.

CAUTION-ALWAYS WEAR HELMET WHEN WELDING OR WATCHING.



CARBON ARC TORCH ADJUST CARBONS ALLOW ONE INCH OPENING. PUT ON HELMET AND SNAP WELDER SWITCH ON. SQUEEZE TORCH UNTIL CARBONS TOUCH (ARC STARTS). FOR BEST PLASM WELD CARBONS ABOUT 1/2" APART.

HEATING AND BENDING METAL DIRECT PLASMA ON METAL AND HOLD IT THERE UNTIL SHINE APPEARS.

BRASSING OR SOLDERING HEAT METAL UNTIL SHINE APPEARS. ADD BRASS FILLER ROD OR SOLDER UNTIL IT FLOWS IN A SMOOTH PUDDLE. 1/32" BRASSING ROD IDEAL FOR SHEET METAL. NO FLUX NEEDED. WAGERS NO. 84-1002.

ARC WELDING REMOVE THE ADJUSTABLE PORTION OF THE TORCH. CLAMP THE BRASSING CLAMP TO THE METAL YOU WISH TO WELD. INSERT THE WELDING ROD ON THE OTHER HANDLE. TIGHTEN SET SCREW. PUT ON HELMET AND SNAP ON THE WELDER SWITCH.

SCRATCH ROD ON METAL LIKE STRIKING A MATCH. WHEN ARC STARTS MOVE ROD SLOWLY. WATCH THE SALTER PUDDLE TO BE SURE THAT IT FILL THE SEAM TO BE WELDED.

THE SMALLER THE WELDING ROD, THE DEEPER THE PENETRATION. USE 1/16" ROD ON HEAVY METAL. WAGERS NO. 84-1000. USE 1/8" ROD ON LIGHT METAL. WAGERS NO. 84-1001. USE 1/4" ROD ON THICK METAL. WAGERS NO. 84-1002.



Powr Kraft 295 Welder Manual

Mike Jess

A red circular graphic with a gradient, appearing as a semi-circle or a partial circle, located to the right of the author's name.

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