



# HOME-SHOP *welder*

PRIMARY VOLTS-115  
WIRE OUTPUT-10

PRIMARY AMPS-15  
FREQUENCY-60 CYCLES

## SPECIFICATIONS

OPEN CIRCULAR VOLTS-44  
TEMPERATURE HIGH-1115°

WELD - SINGLE  
ARC VOLTS-20

DUTY CYCLE-20%  
752-5000 W

1/4" CARBON-ARC BRASS BRAZ

3/16" ELECTRODES - WELDS UP TO 1/4" THICK METAL

1/4" ELECTRODES - WELDS UP TO 1/4" THICK METAL

PLUG WELDER INTO 115 VOLT OUTLET.

**CAUTION-ALWAYS WEAR HELMET WHEN WELDING OR WATCHING.**



**CARBON ARC TORCH** ADJUST CARBONS ALLOW ONE INCH OPENING. PUT ON HELMET AND SNAP WELDER SWITCH ON. BRIDGE TORCH UNTIL CARBONS TOUCH (ARC BRIDGE). FOR BEST PLASM WELD CARBONS ABOUT 1/2" APART.

**HEATING AND BENDING METAL** DIRECT PLASMA ON METAL AND HOLD IT THERE UNTIL SHINE APPEARS.

**BRAZING OR SOLDERING** HEAT METAL UNTIL SHINE APPEARS. ADD BRASS FILLER ROD OR SOLDER UNTIL IT FLOWS IN A SMOOTH PUDDLE. 3/32" BRAZING ROD IDEAL FOR SHEET METAL. NO FLUX NEEDED. WAGERS NO. 84-1002.

**ARC WELDING** REMOVE THE ADJUSTABLE PORTION OF THE TORCH. CLAMP THE BRACING CLAMP TO THE METAL YOU WISH TO WELD. INSERT THE WELDING ROD ON THE OTHER HAND. TIGHTEN SET SCREW. PUT ON HELMET AND SNAP ON THE WELDER SWITCH.

SCRATCH ROD ON METAL LIKE STRIKING A MATCH. WHEN ARC STARTS MOVE ROD SLOWLY. WATCH THE MOLTEN PUDDLE TO BE SURE THAT IT FILL THE SEAM TO BE WELDED.

THE SMALLER THE WELDING ROD, THE DEEPER THE PENETRATION. USE 1/16" ROD ON HEAVY METAL. WAGERS NO. 84-1000. USE 3/32" ROD ON LIGHT METAL. WAGERS NO. 84-1001. USE 1/8" ROD ON THICK METAL. WAGERS NO. 84-1002.



# Powr Kraft Welder Manual

**Kathleen Armour**



## **Powr Kraft Welder Manual:**

*Montgomery Ward [catalog].* Montgomery Ward,1963      Catalog Montgomery Ward,1964      Montgomery Ward  
Montgomery Ward,1959      **Farm, Lawn and Garden Catalog** ,1968      *MacRae's Blue Book* ,1990      **MacRae's**  
**Industrial Directory** ,1995      **Welder's Hand Book** American Steel & Wire Co,1930      *Track Welder Manual* CN  
Rail,1996      *The Haynes Manual on Welding* Jay Storer,2004-09-01 The definitive DIY manual on welding Covers gas arc  
MIG TIG and plasma welding and cutting techniques Includes theory practical techniques safety procedures and advice on  
choosing equipment A practical project chapter shows how to use welding equipment to build a trailer      **Welding Manual**  
Jay Storer,1995      **Resistance Welding Manual** Resistance Welder Manufacturers,1946      Resistance Welding Manual  
Resistance Welder Manufacturers' Association,1946      **Resistance Welding Manual** - E. J. Del Vecchio,2010-11  
*Electric Welder* V. Tsegelsky,      **Welding Manual** The Iron age,1947      *The Electric Welder* Vladimir Leopol'dovich  
Tsegel'skii,1963      **The Electric Welder. (Élektrosvarshchik.) A Manual** V. Tsegelsky,1964      Anyone Can Weld R.  
George,2015-02-27      Resistance Welding Manual Resistance Welder Manufacturers' Association (U.S.),1946      Welding  
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