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double acting cylinder is used to perform machining operation pneumatic cylinder is advanced by pressing two push buttons simultaneously if any one of the push button is released cylinder comes back to start

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web feb 16 2021 in simple terms all the field input and output devices are wired to the plc and the ladder logic program decides what outputs to trigger depending on the status of the input signals in basic terms plcs execute ladder logic by first reading all the input states and storing them into memory

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the physical contacts and coils are replaced with memory bits let s take a look for this program the relay logic s ladder diagram is duplicated with ladder logic no more hard wired logic but memory locations instead

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