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# **FOUNDRY MANUAL**



**JANUARY 1958**

**BUREAU OF SHIPS  
NAVY DEPARTMENT  
WASHINGTON 25, D. C.**

# Us Navy Foundry Manual

**United States Civil Service  
Commission. Medical Division**



## Us Navy Foundry Manual:

Foundry Manual United States Navy, 2006-03-01 This Manual is intended primarily for use by foundry personnel aboard repair ships and tenders. The recommended practices are based on procedures proved workable under Navy conditions and are supplemented by information from industrial sources. The Manual is divided into two general sections. The first section, chapters 1 through 13, contains information of a general nature such as How Metals Solidify, Designing a Casting Sands for Molds and Cores, Gates, Risers and Chills, and Description and Operation of Melting Furnaces. Subjects covered in these chapters are generally applicable to all of the metals that may be cast aboard ship. The second section, chapters 14 through 21, contains information on specific types of alloys such as Copper Base Alloys, Aluminum Base Alloys, Cast Iron and Steel. Specific melting practices, suggestions for sand mixes, molding practices, gating and risering are covered in these chapters. This manual has been written with the how to do it idea as the principal aim. Discussions as to the why of certain procedures have been kept to a minimum. This manual contains information that should result in the production of consistently better castings by repair ship personnel.

**Foundry Manual of the U.S. Navy** U. S. Navy Department Staff, 1991-12-01 *U.S. Navy Foundry Manual* United States. Navy Department. Bureau of Ships, 1958 Foundry Manual, 1958 **Melting and Molding of Ferrous and Non-ferrous Metals and Alloys** United States. Navy Department. Bureau of Ships, 1944

**Foundry Manual** United States. Navy Dept. Bureau of Ships, 1944 **Metal Casting** Steve Chastain, 2004 U.S. Navy Manual of Safety Equipment United States. Navy Department. Office of Industrial Relations, 1946 **Navy Comptroller Manual** United States. Navy Department. Office of the Comptroller, 1952 **When Technology Fails** Matthew R. Stein, Matthew Stein, 2008-03-27 Matthew Stein's comprehensive guide to sustainable living skills gives you the tools you need to fend for yourself and your family in times of emergency or disaster. It also goes a step further giving sound instructions on how to become self-reliant in seemingly stable times and for the long term by adopting a sustainable lifestyle. Cover p 4 Foundry Noise Manual American Foundrymen's Society. Noise Control Committee, 1966 **Operations**

**Manual for Placement of the Physically Handicapped** United States Civil Service Commission. Medical Division, 1943 **Monthly Catalog of United States Government Publications**, 1959 **Operations Manual for Placement of Women and Physically Handicapped** United States Civil Service Commission, 1942 *Moody's Manual of Railroads and Corporation Securities*, 1924 **United States Government Publications Monthly Catalog**, 1945 **Moody's Manual of Railroads and Corporation Securities. Government, State and Municipal Supplement**, 1913 *Moody's Manual of Industrial and Miscellaneous Securities*, 1919 **The Founder's Manual** David Wells Payne, 1917 *Alphabetical Catalogue of the Navy Department Library* United States. Library, 1891

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