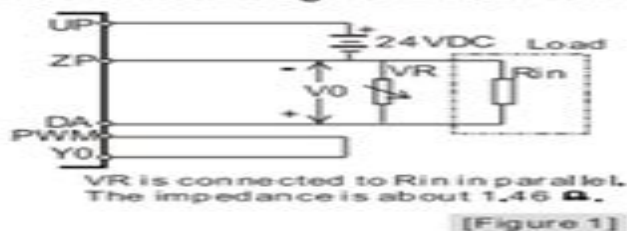


- ① DC power supply      ② Emergency stop      ③ Circuit protection fuse
- ④ The output of the transistor model is "open collector". If Y0/Y1 is set to pulse output, the output current has to be bigger than 0.1A to ensure normal operation of the model.
1. Diode suppression: Used when in smaller power [Figure 14a] and [Figure 15a]  
Diode + Zener suppression: Used when in larger power and frequent On/Off [Figure 14b] and [Figure 15b]
- ⑤ Manually exclusive output: For example, Y2 and Y3 control the forward running and reverse running of the motor, forming an interlock for the external circuit, together with the PLC internal program, to ensure safe protection in case of any unexpected errors.

◆ **PWM DA output circuit wiring (Only for DVP-12SS211S)**

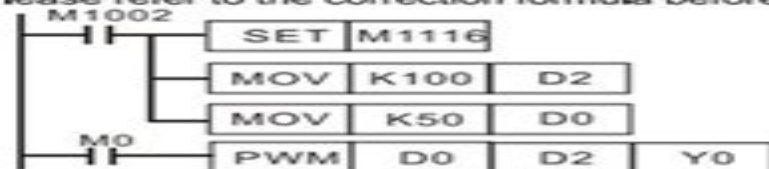
Please refer to figure 1 below for more information about wiring.



Item	Specifications
DA range	0~10VDC
Value range	0~100
Resolution*1	0.1V (1~9V)
Output impedance	2kΩ
Minimum load	1.5kΩ
D/A conversion time	<70ms

\*1: 1~9V is a linear area. The resolution is 0.1V. 0~1V and 9~10V are nonlinear areas. The output probably can not reach the voltage set.

Please refer to the correction formula before you use the PWM DA output function.

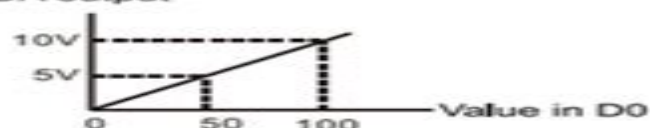


Please refer to the explanation of PWM for more information about setting the time unit for the pulses output by Y0.

Set the pulse cycle to 100μs.

Set the duty cycle of a pulse to 50%.

Set M0 to ON. Adjust the variable resistor so that V0 is 5V, as shown in the curve below. DA output



◆ **RS-485 Wiring**

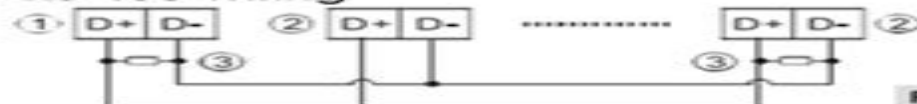


Figure 17

①	Master node
②	Slave node
③	Terminal resistor

Note: 1. Terminal resistors are suggested to be connected to master and the last slave with resistor value of 120Ω.

2. To ensure communication quality, please apply double shielded twisted pair cable (20AWG) for wiring.

# Plc Programming Manual

**John C. Payne**



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