

## SECTION 5 SERVICE

### 5.1 GENERAL

This section provides calibration, troubleshooting, and removal and replacement instructions for the equipment.

### 5.2 TEST AND CALIBRATION PROCEDURES

#### 5.2.1 GENERAL

This paragraph provides calibration and test procedures for the equipment. Unless otherwise indicated, all test and calibration procedures are performed under the following conditions:

#### IMPORTANT:

- Systems with Series D0 Power Modules: The test and calibration procedures must be performed when either the Power Module or Controller is repaired or replaced. The only exception to this rule is when the two units are replaced with a set of units known to have been calibrated as a matched pair.
  - Systems with Series D1 Power Modules: The Controllers and Power Modules in these systems may be interchanged without recalibration if the Controller had originally been calibrated to operate with a Series D1 Power Module; otherwise, recalibration is required.
1. THE EQUIPMENT IS CONNECTED TO A PRIMARY POWER SOURCE of the correct voltage and frequency. (Refer to data tags.)
  2. AMBIENT TEMPERATURE FOR TEST and calibration is  $24.0^{\circ}\text{C} \pm 3.0^{\circ}\text{C}$  ( $75.0^{\circ}\text{F} \pm 5.0^{\circ}\text{F}$ ).

#### 5.2.2 TEST EQUIPMENT REQUIRED

The following test equipment is required for test and/or calibration. Equivalent test equipment may be substituted.

- Variac - General Radio Model MSMT3A (100V and 110/120V models)
- Variac - General Radio Model M20MT3A (220/240V models)
- Digital Voltmeter - Fluke 8000A
- Extender Board - Air-Shields Part No. 78 319 70
- Oscilloscope - Tektronix 541A
- Extension Ribbon Cable - Air-Shields Part No. 78 319 20
- Probe Simulator - Air-Shields Part No. 68 900 80

NOTE: Probe Simulator Part No. 68 900 80 is also used for test and calibration of the Model C100 Infant Incubator.

# Pm78 1 Service Manual

**S Marginson**



## **Pm78 1 Service Manual:**

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