

Vibration Troubleshooting

Excessive cooling tower vibration is a problem to be avoided. At the very least, vibration can cause excessive noise. At the other end of the spectrum, depending on the source of the vibration, it can result in serious damage to the cooling tower itself. Early detection and inspection of the cooling tower to find the source of the vibration (shaft misalignment, broken gear teeth, imbalances etc.) are key to avoiding downtime and more serious structural damage.

Things to check:

- **Fan:** Check fan blades to be sure they are installed properly and hardware correctly tightened to spec. Make sure all of the blades are pitched at the same angle. Check fan tip clearance within cylinder.
- **Geareducer® Drive:** Check that oil level is correct, hardware is tight and alignment pins are properly installed.
- **Close Coupling / Driveshaft:** Check that all hardware including set screws are tight. Verify alignment measurements are within spec (see component's user manual for instructions).
- **Motor:** Check that all mounting hardware is tight. Confirm any greaseable bearings have been recently serviced. If equipped with a space heater, check installation and operation. Confirm drain plugs are correctly installed.
- **Structure:** If the casing panels are vibrating, make sure casing stiffeners are installed properly.
- **Fan Cylinder:** If the fan cylinder has stiffener rings check to be sure they are installed correctly.
- **Belt Drive:** Check belt alignment and tension. See *Belt Drive Troubleshooting SB-25* for additional information.
- **Tower Resonance:** If the vibration only occurs at an intermediate speed and then goes down as the tower gets up to full speed, this is a resonance. Any resonant speeds should be locked out in the VFD. A typical lockout range is 2-5Hz. Anytime the vibration exceeds 0.5 in/s that speed should be locked out to prevent operating in a resonant speed.

- **Vibration Level:** If the vibration is above 0.5 in/s at full fan speed, contact SPX Cooling engineering.
- **Vibration Switch:** Check that the vibration switch is installed and functioning correctly. Confirm no water is in the switch housing and connections aren't damaged.

Vibration Switch Troubleshooting

IM1685A Mechanical Switch

The primary function of a mechanical switch is to shut down the tower in the event of a catastrophic failure. If the previous checks are all good, raise the setpoint of the mechanical switch until it no longer trips during operation.

Make sure the switch is set per "Factory Setting" before making any adjustments.

To confirm factory setting remove the cover and measure the gap distance between the edges of the cylinder and the square magnet. If the gap setting is not 1/4" rotate the adjustment screw clockwise or counter clockwise until a 1/4" gap is obtained.



Pocket Vibration Troubleshooting Guide

Heinz P. Bloch



Pocket Vibration Troubleshooting Guide:

Operator's Guide to Process Compressors Robert X. Perez, 2019-04-08 The perfect primer for anyone responsible for operating or maintaining process gas compressors Gas compressors tend to be the largest most costly and most critical machines employed in chemical and gas transfer processes Since they tend to have the greatest effect on the reliability of processes they power compressors typically receive the most scrutiny of all the machinery among the general population of processing equipment To prevent unwanted compressor failures from occurring operators must be taught how their equipment should operate and how each installation is different from one another The ultimate purpose of this book is to teach those who work in process settings more about gas compressors so they can start up and operate them correctly and monitor their condition with more confidence Some may regard compressor technology as too broad and complex a topic for operating personnel to fully understand but the author has distilled this vast body of knowledge into some key easy to understand lessons for the reader to study at his or her own pace This groundbreaking new work is a must have for any engineer operator or manager working with process compressors The main goals of this book are to Explain important theories and concepts about gases and compression processes with a minimum of mathematics Identify key compressor components and explain how they affect reliability Explain how centrifugal compressors reciprocating compressors and screw compressors function Explain key operating factors that affect reliability Introduce the reader to basic troubleshooting methodologies Introduce operators to proven field inspection techniques Improve the confidence of personnel operating compressors by teaching them the basics of compressor theory Improve compressor reliability plantwide by teaching operating and inspection best practices Improve communication between operating and supporting plant personnel by providing a common vocabulary of compressor terms Help processing plants avoid costly failures by teaching operators how to identify early compressor issues during field inspections

The Manager's Pocket Guide to Corporate Culture Change Richard Bellingham, 2001 This book provides a practical plan and roadmap to start the knowledge management process It walks the reader through all the stages assessment planning deployment and evaluation and then puts it together to expand the reader's core competency and win competitive advantage

Audel Mechanical Trades Pocket Manual Thomas B. Davis, Carl A. Nelson, 2003-10-31 This tool needs no maintenance Fully revised and updated this convenient guide covers the latest industrial equipment as well as all the tools and machines prevalent in older plants even those from the early 1970s and before Your complete reference tool Discusses machinery installation welding rigging carpentry basic electricity and more Features a chapter on safety issues Covers belts drives transmissions and bearings Examines automatic sprinkler systems Offers tips for preventive maintenance Includes coverage of piping and pipefitting Reviews shop mathematics geometry and trigonometry

The Electrician's Troubleshooting and Testing Pocket Guide John E. Traister, H. Brooke Stauffer, 2000 Whether you're an electrician or a consulting or plant engineer if you use portable meters to test

maintain and troubleshoot electrical equipment and systems this quick look up pocket sized resource delivers key information where you need it most on the job

Process Machinery Handbook Robert X. Perez, 2025-06-10 Process Machinery Handbook For Field Personnel Decision Makers and Students equips newcomers and seasoned professionals with essential insights into the diverse world of process machinery empowering them to understand unique performance characteristics common failure modes and effective strategies for enhancing reliability in their operations Any professional working at a production site for any length of time knows that process machinery comes in a wide range of designs and sizes but not all process machines are considered equal Some machines are more critical to the process than others some are small some are very large some spin fast and some turn relatively slowly The great diversity in their construction and application can be daunting to those new to the industry and sometimes even challenge machinery veterans There are many common concepts that apply to all equipment types but each equipment category has its own unique application and performance characteristics including cavitation in liquid handling pumps surging in centrifugal gas compressors rotor instability in high speed centrifugal compressors and the effect of the compression ratio on a reciprocating compressor s the discharge temperature It is also essential for users to understand how and why different types of machinery fail keeping in mind that the common failure modes differ greatly between rotating machinery types We know that by addressing the common types of failure modes associated with each machine type we can achieve significant improvements in their reliability The first step in organizing an effective machinery reliability program is committing to performing failure analyses and gathering failure statistics These activities will help users learn how and why their machines are failing The next step is to continuously modify machines processes and methods to avoid common failures Process Machinery Handbook For Field Personnel Decision Makers and Students gives students and professionals alike the tools they need to understand the fundamentals of working with rotating machinery

Electrician's Pocket Manual Rex Miller, 2005-08-30 Complete compact and featuring formulas tables and diagrams in place of lengthy text descriptions this handy reference delivers job essential information in a quick look up format The new Second edition has been updated to include the 2005 National Electrical Code new symbols for electrical drafting now being used in CAD drafting additional coverage of coaxial cable in home wiring and more on electric motors and controls

Boat Mechanical Systems Handbook (PB) Dave Gerr, 2009-01-09 The First Ever Guide for Optimizing Boat Systems This guide is invaluable for anyone designing or installing mechanical systems on a new boat retrofitting an existing boat or evaluating a boat s operating condition Writing for designers builders owners buyers mechanics surveyors and insurers of sailboats powerboats and commercial vessels Dave Gerr provides design and installation guidance for each major mechanical system plus pragmatic guidelines and real world interpretations of American Boat there s no mention of sailing rigs but every other conceivable system is covered more or less exhaustively PETER NIELSEN SAIL November 2009 Praise for Dave Gerr s previous books The Elements of Boat Strength Certain books because of their

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Industrial Machinery Repair Ricky Smith, R. Keith Mobley, 2003-07-18 R Keith Mobley

Pocket Vibration Troubleshooter's Guide , 1995

Pocket Guide to Sergers Sue O'Very, 2024-11-26 *Pocket Guide to Sergers* is an invaluable guide for both new and experienced seamstresses and tailors It s a perfectly small handy take along primer that includes all of the basics for getting the most out of the serger machine Sergers are more than a one trick pony for sewing basic finishing seams that won t unravel They can do so much more than that like gathering cording cover stitching and ruffles to name a few This must have book will help you master these techniques This perfect sized compact guide will teach you what a serger is and help you decide which one is the best for you to purchase It also provides information on parts and pieces of the serger tensions needles and loopers types of stitches feet and accessories getting the most out of your serger and maintenance and troubleshooting With so much information this guide will quickly become your favorite

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The Foundryman ,1993 Operator'S Guide to Rotating Equipment Robert Perez,Julien LeBleu Jr.,2014-05-20 Every operator who is responsible for monitoring critical rotating equipment will greatly benefit from this handy reference book The goal of this book is to present proven techniques that will enable rookie and veteran operators alike to detect problems early and we hope eliminate major outages and or maintenance costs To achieve this goal we shall explain the basics of lubrication systems bearings drivers seals and sealing systems for centrifugal and positive displacement pumps as well as turbines centrifugal compressors and reciprocating compressors We will then present common sense inspection methods for centrifugal and positive displacement pumps gear boxes motors heat exchangers and turbines Troubleshooting

Manufacturing Processes LaRoux K. Gillespie,1988 Hydrocarbon Processing ,1984-10 **Engineers' Guide to Rotating Equipment** Clifford Matthews,2002-02-15 This handy reference source is a companion volume to the author s Engineers Guide to Pressure Equipment Heavily illustrated and containing a wealth of useful data it offers inspectors engineers operatives and those maintaining engineering equipment a one stop everyday package of information It will be particularly helpful in guiding users through the legislation that regulates this field Legislation has very important implications for works inspection and in service inspection of mechanical plant An Engineers Guide to Rotating Equipment is packed with information technical data figures tables and checklists Details of relevant technical standards the legislation and Accepted Codes of Practice AcoPs published by various bodies such as HSE and SAFed are provided in addition to a number of website addresses and contact details COMPLETE CONTENTS Engineering fundamentals Bending torsion and stress Motion and dynamics Rotating machine fundamentals Vibration balancing and noise Machine elements Fluid mechanics Centrifugal pumps Compressors and turbocompressors Prime movers Draught plant Basic mechanical design Materials of construction The machinery directives Organisations and associations *Intelligent Manufacturing and Mechatronics* Roshaliza Hamidon,Muhammad Syahril Bahari,Jamali Md Sah,Zailani Zainal Abidin,2024-08-02 This book presents the proceedings of SIMM 2023 the fifth edition of the International Symposium on Intelligent Manufacturing and Mechatronics Focusing on Towards Empowering Technological Transformation the book presents studies on the details of technological transformation current trends Divided into eight parts covering various areas of manufacturing engineering

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