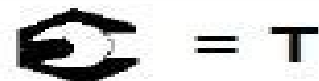
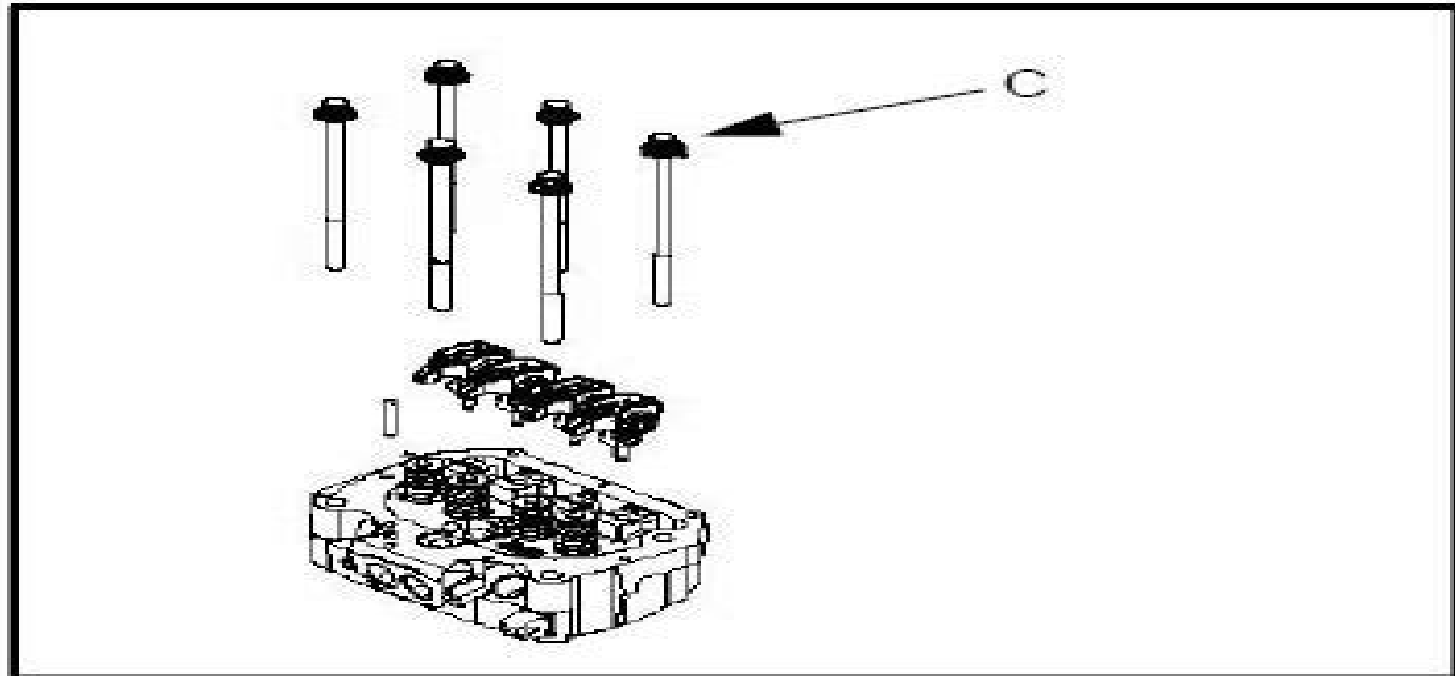


3. Lubricate threads and top of washers underside of bolt head with engine oil. Install head bolts (C) and torque to specification.



Cylinder Head Bolt Torque:
Initial setting: 35 ± 4 ft. lbs. (47.5 ± 5.5 Nm)
Allow to set for 1 minute, then turn
additional 90° (1/4 turn)
***Torque Bolts In Sequence**

Rzr Head Bolt Torque

Katrin Zwirgmaier

A red circular graphic with a gradient, appearing as a semi-circle or a partial circle, located to the right of the author's name.

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