

# Saab 900 Workshop Manual 1979-1994

## 215-2 Timing chain, B201 and B202

When removing or refitting the camshaft sprocket, use tool 8390.257 to take the tension off the chain.

Insert the hook as shown and pull upwards to release the chain tensioner.

To fit the chain to the sprocket:

After fitting the sprocket, set it by inserting the tool 8390.257, using it to allow the tensioner to engage against the chain.

Fit the camshaft sprocket and move the chain on the sprocket teeth until the marks on the sprocket and timing cap coincide.

### N.B.

The 0° mark on the camshaft must be in line with the timing mark.

Fit the sprocket bolts complete with plain washers.

### Warning

If the washers are omitted, the bolts will bend the camshaft cover.

Tightening torque for camshaft sprocket:  
20 Nm (14.8 lbf ft)

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**Minjie Lin**



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