



Figure 7

Put off the spreader.

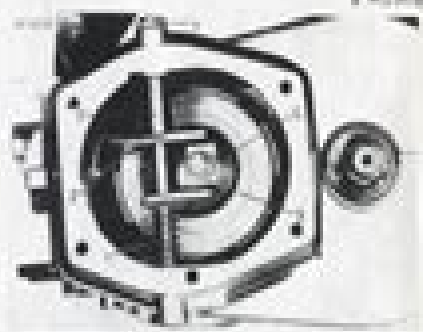


Figure 8

**Starting and driving shaft**  
 Lock the tension spring (J).  
 Loosen the roller head screw (H) with loading ring, remove bush (G), roller head (C), with cam rod (dotted) and tension spring.  
 Remove bush cap (B) with thrust pin.

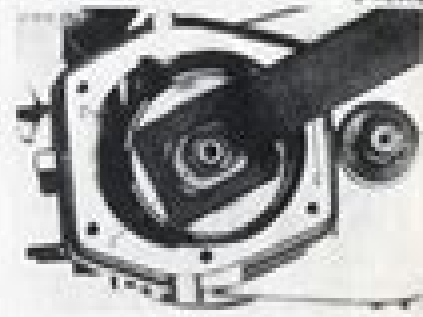


Figure 9

Hold the washer (I) with the lifting tool, loosen the nut (C).  
 Remove the washer (I), when (B), lower and outer plates with spring washers.



Figure 10

Remove the shaft hub (I) (if used be, loosen it by a right blow).  
 Remove Woodruff key, if existing (to be removed during remounting).  
 Remove the shaft cone (C) with cambraged weight (D), ring (E), clutch plate underneath F and the shaft plate.

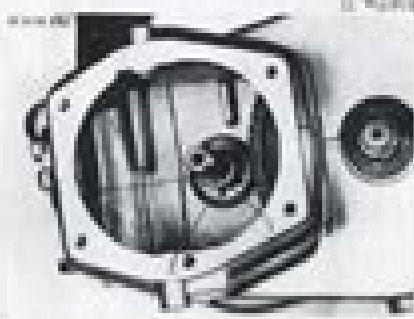


Figure 11

Remove bush (I) and check plate (J).  
 Notes:  
 If the bush exists, put it off together with the gear and ball bearing (when exchanging the gear and ball bearings).

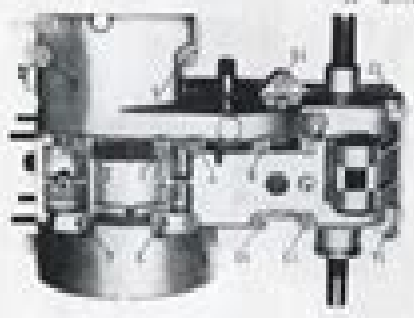


Figure 12

**Hydring the mechanism**  
 Loosen 12 roller head screw or lowered lower gear head screw and remove the lower part of mechanism.

# Sachs St Moped With 505 1a Engine Full Service Repair Manual

**L Towner**



## **Sachs St Moped With 505 1a Engine Full Service Repair Manual:**

Sachs 50 ,1956      **SACHS 100cc & 125cc ENGINES 1968-1975 WORKSHOP MANUAL - INCLUDING DATA FOR THE SACHS & DKW MOTORCYCLES THAT UTILIZED THESE ENGINES** ,2023-11-20 234 pages and more than 300 illustrations and charts size 8 25 x 10 75 inches This manual is a reproduction of the original Floyd Clymer 100cc and 125cc Sachs Engine workshop manual However it has been updated with a 1974 illustrated List of Spares for the 100cc and 125cc Sachs engines In addition it includes a 1968 illustrated Spare Parts List for the 1968 to 1971 Sachs Enduro Cross Country and Moto Cross motorcycles that was omitted from the later editions It has also been expanded to include maintenance and repair data for both the leading link and telescopic fork variants of the 1971 to 1975 Sachs DKW Enduro Boondocker Moto Cross and Hornet motorcycles plus a 1972 illustrated Spare Parts List for those models Obviously this manual evolved in part due to the Sachs acquisition of both Hercules motorcycles in the late 1950 s and DKW in 1966 However it will also be of use to owners of any other motorcycles that utilized this series of 100cc and 125cc Sachs engines After the end of World War II several motorcycle manufacturers were merged or absorbed under the Sachs banner and in 1968 Sachs introduced their 100cc and 125cc Enduro Cross Country and Moto Cross motorcycles for sale in the USA The significance of the Sachs Hercules and DKW mergers would soon become apparent as while the Sachs motorcycles carried the Sachs logo on the engine case they featured a Hercules identification plate on the steering head In addition Sachs ultimately decided to market their Enduros and Scramblers under the DKW badge and the original Sachs Enduro Cross Country and Moto Cross models disappeared from the USA market in late 1971 However they were replaced by 125cc DKW Enduro Boondocker Moto Cross and Hornet models that were mechanically identical to the previous Sachs models a true case of badge engineering In 1968 when Sachs introduced their 100cc and 125cc series of 2 stroke engines it was not long before the off road and competition world recognized their durability and performance Consequently within a short period of time Sachs engines were in use by a large number of other motorcycle manufacturers Perhaps the most prominent USA manufacturer being Penton Motorcycles who produced their first competition Sachs powered models in 1968 Floyd Clymer quickly realized that there was a need for service and repair information for these engines and he set about preparation of an appropriate manual in early 1969

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