## L7042GSI

#### STANDARD EQUIPMENT

AIR CLEANER - Two, 2" dry type filter with hinged rain shield and service indicator.

AR FUEL RATIO CONTROL (AFR) - Integrated ESMS - AFR catalyst righ-loan control, main fuel gas regulator actuators. exhaust C, sensorist, and post turbothurger exhaust thermocouple. Factory mounted and tested. APR muintains. emissions through lead and speed changes. The ESM AFR meets Canadian Standards Association Class 1, Division 2, Group O hazardous incation requirements. Note: For dual fuel applications, ESM AFR system will control the primary fuel solution della

BARRING DEVICE - Manual

BATTERY BOX - Ship loose buttery has designed to accommodate two Series 21 12 VOC butteries, includes power disconnect emitch and 20 fact iff.1 ml cable for connection to ESMRI Power Distribution Box.

SCARINGS - Heavy duty, replaceable, precision type.

BREATHER - Self regulating, closed porters.

CONNECTING BOOS - Drop harped steel, rifle drilled.

CONTROL SYSTEM - Washesha Engine System Manager (ESMR) integrates spark timing control, speed governing. Settoriation detection, start-stop control, diagnostic tools, fault logging and engine safeties. Engine Control Unit IECUI is central brain of the control evotem and main quaterner interface, Interface with ESM is through 25 tool (7.8 m) harmous to local panel, through MODBUS RTU slave connection RS-485 multidrop hardware, and through the Electronic Service Program (ESP). Customer connections are only required to the local panel, fuel valve. and 24V DC power supply Computible with Woodward load sharing module. ESM meets Canadian Standards. Association Class I, Division 2, Group B, hazardous location requirements.

CRANKCASE - Integral crankcase and cylinder frame. Main bearing caps drilled and tapped for temperature sensors. Does not include sensors.

CRANKSHAFT - Counterweighted, forged steel, seven main bearings, and dynamically balanced.

CYLINGERS - Removable seet type building cast iron cylinder liners, chrome plated on outer diameter.

CYLINDER WEADS - Turnice interchangeable. Two hard faced intake and two hard faced exhaust valves per cylinder. Hard faced intake and exhaust valve seat inserts. Nafler valve lifters and hydraulic push rods.

ELECTRONIC SERVICE PROGRAM (ESP) - Microsoft® Windows-based program provided on CO-ROM for programming and interface to ESM. Includes E-Help for troubleshooting any ESM faults. Serial harmess is provided for connection of a customer supplied laptop to the ECU RS-232 port.

ENGINE MONITORING DEVICES - Factory mounted and wired sensors for lube oil pressure and temperature, intake manifold temperature and pressure overspeed, and lacket water temperature, all accessible through ESME, ESM. continually munitors combustion performance through accelerometers to provide detonation protection. Dual magnetic pick-ups are used for accurate engine speed monitoring. ESM provides predictive spark plug diagnostics as well as advanced diagnostics of engine and all ESM sensors and logs any faults into non-volatile flush memory.

ENGINE ROTATION - Counterplackwise when facing flywheel.

EXHAUST COTLET - Single vertical at rear. Flexible stainless steel opnoection with 9" (255 mm) pipe flunge. FLYWHEEL - Approx. WW = 155000 fb-int, with ring gear Q00 teethi, machined to accept two drive adapters. 21.88" (810) ment price born, 30.25" (768 ment best pingle, (1/2) 6.75" - 10 taggerd halves, or 28.88" (759 ment print born, 27.25" (892 ment best pircle, (12) 0.625"-11 tapped holes and (12) 0.75"-10 tapped holes.

FLYWHEEL MOUSING - No. 10 SAE.

FUEL SYSTEM - Single 3" ANSI flange fuel inter connection. Two natural gas, 4" (102 mm) approfit parturetors and two mounted Mooney Flowgrid 250, 2" (\$1 mm) gas regulators, 30 - 60 psi (267 - 414 kPu) fuel inlet pressure required. 10 foot. (3 m) harmess provided for ESM control of customer supplied fuel shutoff volve

GOVERNOR - Electric threatile actuator controlled by ESM with throatile position feedback. Governor tuning is performed using ESF ESM includes option of a load-coming feature to improve engine response to step loads.

SEASTRON - Ignition Prover Missiste (PMI) controlled by ESAI, with spark timing, Dust voltage energy levels automatically controlled by ESM to maximize spark plug life.

ENTERCOOLER - Air to writer,

LEVELING BOUTS

LIFTING EYES - Requires 5.5 ton Working Load Limit NITLL I anchor shackles.

LUBRICATION - Full pressure, gear type pump. Engine mounted full flow lube oil micro-fiberglass filters. MICROSPINIO bypacs filter, engine mounted. Air/gas motor drives prolube pump, requires final piping MANUFOLD'S - Exhaust, (2) worker issoled.

OR COOLER - Shell and tube type, with thermostatic temperature controller and pressure regulating valve. Factory

OS. PAN - Deep sump type. 190 gallon (715 L) capacity including filter and cooler.

PAINT - Ditheld srange primer

PISTORIS - Aluminum with fleating pin. Oil cooled.

SHIPPING SKID - For domestic truck or rail.

TURBOCHARGERS - Two dry type, Westegate controlled.

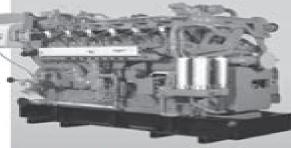
VIBRATION DAMPER - Viscous type. Guard included with remote mounted radiator or no radiator.

WATER CIRCULATING SYSTEM, AUXILIARY CIRCUIT - Belt driven water circulating high capacity pump for intercooler and hate oil copies. See \$8543-36 performance curve for use with standard 10 diameter crankshaft puller.

WATER CIRCULATING SYSTEM, ENGINE JACKET - Soft driven water circulating guing, cluster type thermostatic temperature regulating value, full flow bypass type. Flange connections and moting flanges for (2) 4" (102 moti inlets and 431 ST 0127 ment-builden.

## VHP Series **Gas Engine** Extender Series®

987 - 1547 BHP (736 - 1154 kWb)



Engine shown with options.

## Model L7042651

Turbocharged and Intercooled, Twelve Cylinder, Four-Cycle Gas Fueled Engine

#### SPECIFICATIONS

Cylinders

W 12

Piston.

Displacement

7040 cu. in.

(115 L)

Bore & Stroke

9.375" x 8.5"

(238 x 216 mm)

Compression Ratio

85.1

Jacket Water

System Capacity

107 gal. (405 L)

Lube Oil Capacity

190 gal. (719 L)

Starting System

125 - 150

psi air/gas

24 W electric

Dry Weight

21,000 lb. (9525 kg)



# **Waukesha Gas Engines Manual**

**Standard Statistics Company** 

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