

# Pontiac Wave 2004-2006 Workshop Manual

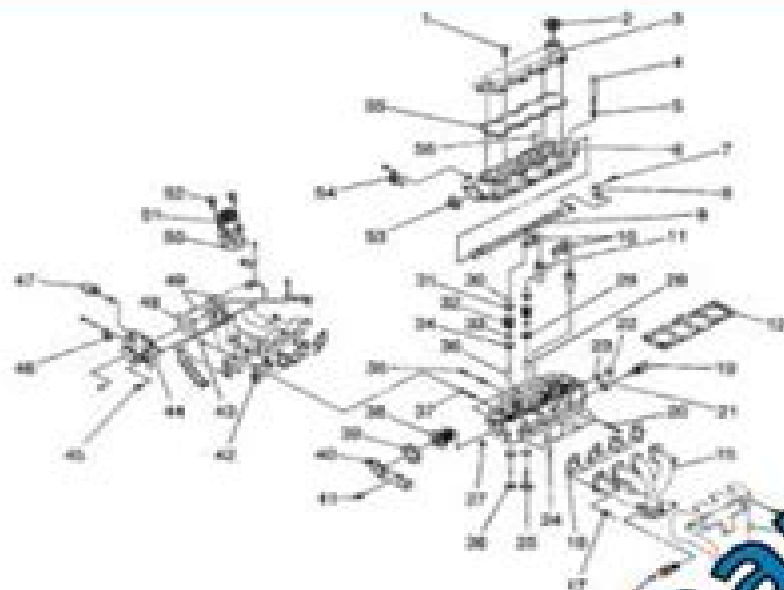


Fig. 1: Upper End  
Courtesy of GENERAL MOTORS CORP.

## Callouts For Fig. 1

Callout	Component Name
01	Bolt
02	Camshaft Support
03	Valve
04	Head Bolt
05	Roller Follower
06	Camshaft Support
07	Bolt
08	Camshaft Pressure Plate
09	Camshaft
10	Roller Follower
11	Roller Follower Lifter



Fig. 62: Measuring Valve Guide Diameter Using KM-571-B  
Courtesy of GENERAL MOTORS CORP.

**CAUTION:** Refer to Safety Glasses Caution in Cautions and Notices.

Measure the diameter of the valve guide using the KM-571-B and a commercially available inside micrometer.

**IMPORTANT:** Valve oversizes may already have been fitted in production.

An oversize code is on the valve guide and the valve stem end. The Valve Guide Reaming Table gives the correct size, reamer, and production code for each service code. Refer to **Engine Mechanical Specifications**.

Ream the valve guide from the upper side of the cylinder head to the next oversize. After reaming, cross out the code and emboss the valve guide with the new code.

# Wave Engine Manual

**Anil Kumar,Amit Pal,Surendra Singh  
Kachhwaha,Prashant Kumar Jain**

## Wave Engine Manual:

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web feb 16 2023 the adjustable laser parameters that have a direct impact on laser cutting settings include power wavelength pulse width and spot size power is limited by the maximum power rating of the laser system the wavelength pulse width and spot size however can all be directly manipulated and changed

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web laser cutting parameters the laser cutting parameters are dependent on the beam characteristics the cutting rate required the composition and thickness of the material to be cut and the desired cut edge quality the laser cutting process and cut quality depend upon the proper selection of laser and workpiece parameters

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web jan 10 2023 the snapmaker laser engraving and cutting machine can perform laser operations in the following three modes line filled engraving mode dot filled engraving mode and cutting mode in the following section we are going to learn how to test the work parameters under these three modes

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web aug 27 2023 in this article we present a list of relevant parameters for ipg and raycus lasers including the cutting

thickness cutting speed auxiliary gas focus pressure and cutting head size the listed ipg lasers include power outputs of 1000w 1500w 2000w 3000w 4000w 6000w and 8000w among others

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web jul 6 2020 four cutting parameters were used as input cutting parameters namely air pressure cutting speed thickness of pmma sheets and the laser beam power as they have a significant impact on the kerf geometry

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web may 23 2023 in general laser cutting quality is influenced by process parameters such as laser power scan speed repetition frequency pulse duration the type and pressure of the auxiliary gas and the type and thickness of the workpiece material removal rate surface roughness kerf width kw and heat affected zone haz are commonly

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web laser parameters are a combination of the following settings speed power hz passes air assist z offset controlled defocusing resolution ppi frequency hz passes laser parameters in the trotec jobcontrol laser software with the trotec jobcontrol software you will discover a wide selection of pre tested laser parameters already available

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web finding the optimal laser cutting parameters requires a systematic and methodical approach as it involves optimizing various factors to achieve the desired cut quality speed and accuracy here is a detailed step by step guide on how to determine the best laser cutting parameters for your specific material and application

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web sep 22 2023 a set of appropriate cutting parameters is one of the most important technology for getting good machining results you can set a large group of parameters e g laser power cut speed focus position assist gas etc which can control almost every single detail of a cutting process

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web in the laser cutting process laser parameters such as laser output power and pulsating frequency cutting speed assisting gas pressure and focal distance determine the end product quality the sideways burning along the cutting paths results in poor cutting quality particularly wedge cuts forming in sheet metal

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web dec 27 2022 the laser parameters include laser cutting quality wavelength beam polarization power and intensity



cutting speed processing gas focal point and material specifications importance of laser cutting parameters