



# Waukesha

## L7042GSI

VHP® Series Gas Engine Extender Series®  
987 - 1480 BHP (736 - 1104 kWb)

## Specifications

**Cylinders:** V12  
**Piston Displacement:** 7040 cu. in. (115 L)  
**Bore & Stroke:** 9.375" x 8.5" (238 x 216 mm)  
**Compression Ratio:** 8:1  
**Jacket Water System Capacity:** 100 gal. (379 L)  
**Lube Oil Capacity:** 100 gal. (719 L)  
**Starting System:** 125 - 150 psi air/gas 24V electric  
**Dry Weight:** 21,000 lb. (9525 kg)

## Standard Equipment

**AIR CLEANER** - Two, 3" dry type filter with hinged rain shield and service indicator.

**AIR FUEL RATIO CONTROL (AFR)** - Integrated ESM® - AFR catalyst rich-burn control, main fuel gas regulator actuators, exhaust O<sub>2</sub> sensors, and post turbocharger exhaust thermocouple. Factory mounted and tested. AFR maintains emissions through load and speed changes. The ESM/AFR meets Canadian Standards Association Class 1, Division 2, Group A, B, C & D (Canada & US) hazardous location requirements. Note: For dual fuel applications, ESM/AFR system will control the primary fuel source only.

**BARRING DEVICE** - Manual.

**BATTERY BOX** - Ship loose battery box designed to accommodate two Series 31 12VDC batteries. Includes power disconnect switch and 20 foot (6.1 m) cable for connection to ESM® Power Distribution Box.

**BEARINGS** - Heavy duty, replaceable, precision type.

**BREATHER** - Self regulating, closed system.

**CONNECTING RODS** - Drop forged steel, rifle drilled.

**CONTROL SYSTEM** - Waukesha Engine Systems Manager (ESM®) integrates spark timing control, speed governing, detonation detection, start-stop control, diagnostic tools, fault logging and engine safeties. Engine Control Unit (ECU) is central brain of the control system and main customer interface. Interface with ESM is through 25 foot (7.6 m) harness to local panel, through MODBUS RTU slave connection RS-485 multidrop hardware, and through the Electronic Service Program (ESP). Customer connections are only required to the local panel, fuel valve, and 24V DC power supply. Compatible with Woodward load sharing module. ESM meets Canadian Standards Association Class 1, Division 2, Group A, B, C & D (Canada & US) hazardous location requirements.

**CRANKCASE** - Integral crankcase and cylinder frame. Main bearing caps drilled and tapped for temperature sensors. Does not include sensors.

**CRANKSHAFT** - Counterweighted, forged steel, seven main bearings, and dynamically balanced.

**CYLINDERS** - Removable wet type bainitic cast iron cylinder liners, chrome plated on outer diameter.

**CYLINDER HEADS** - Twelve interchangeable. Two hard faced intake and two hard faced exhaust valves per cylinder. Hard faced intake and exhaust valve seat inserts. Roller valve lifters and hydraulic push rods.

**ELECTRONIC SERVICE PROGRAM (ESP)** - Microsoft® Windows-based program provided on CD-ROM for programming and interface to ESM. Includes E-Help for troubleshooting any ESM faults. Serial harness is provided for connection of a customer supplied laptop to the ECU RS-232 port.

**ENGINE MONITORING DEVICES** - Factory mounted and wired sensors for lube oil pressure and temperature, intake manifold temperature and pressure, overspeed, and jacket water temperature, all accessible through ESM®. ESM continually monitors combustion performance through accelerometers to provide detonation protection. Dual magnetic pick-ups are used for accurate engine speed monitoring. ESM provides predictive spark plug diagnostics as well as advanced diagnostics of engine and all ESM sensors and logs any faults into non-volatile flash memory. Sensors meet Canadian Standards Association Class 1, Division 2, Group A, B, C, & D (Canada & US) hazardous location requirements.



*Image shown for an illustrative representation of the model.*

**ENGINE ROTATION** - Counterclockwise when facing flywheel.

**EXHAUST OUTLET** - Single vertical at rear. Flexible stainless steel connection with 8" (203 mm) pipe flange.

**FLYWHEEL** - Approx. Wt: = 155000 lb-in; with ring gear (208 teeth), machined to accept two-drive adapters: 31.88" (810 mm) pilot bore, 30.25" (768 mm) bolt circle, (12) 0.75"-10 tapped holes; or 28.88" (734 mm) pilot bore, 27.25" (692 mm) bolt circle, (12) 0.625"-11 tapped holes and (12) 0.75"-10 tapped holes.

**FLYWHEEL HOUSING** - No. 00 SAE.

**FUEL SYSTEM** - Single 3" ANSI flange fuel inlet connection. Two natural gas, 4" (102 mm) updraft carburetors and two mounted Fisher 90, 2" (51 mm) gas regulators, 30 - 60 psi (207 - 414 kPa) fuel inlet pressure required. 10 foot (3 m) harness provided for ESM control of customer supplied fuel shutoff valve.

**GOVERNOR** - Electric throttle actuator controlled by ESM with throttle position feedback. Governor tuning is performed using ESP. ESM includes option of a load-coring feature to improve engine response to step loads.

**IGNITION** - Ignition Power Module (IPM) controlled by ESM, with spark timing. Dual voltage energy levels automatically controlled by ESM to maximize spark plug life.

**INTERCOOLER** - Air-to-water.

**LEVELING BOLTS**

**LIFTING EYES** - Requires 9.5-ton Working Load Limit (WLL) anchor shackles.

**LUBRICATION** - Full pressure, gear type pump. Engine mounted full flow lube oil micro-fiberglass filters with mounted differential pressure gauge. MICROSP® 3000 bypass filter, engine mounted. Air/gas motor driven pre-lube pump, requires final piping.

**MANIFOLDS** - Exhaust, O<sub>2</sub> water cooled.

**OIL COOLER** - Shell and tube type, with thermostatic temperature controller and pressure regulating valve. Factory mounted.

**OIL PAN** - Deep sump type, 190-gallon (719 L) capacity including filter and cooler.

**PAINT** - Oilfield orange primer.

**PISTONS** - Aluminum with floating pin. Oil cooled.

**SHIPPING SKID** - For domestic truck or rail.

**TURBOCHARGERS** - Two dry type, wastegate controlled.

**VIBRATION DAMPER** - Viscous type. Guard included with remote mounted radiator or no radiator.

**WATER CIRCULATING SYSTEM, AUXILIARY CIRCUIT** - Belt driven water circulating high capacity pump for intercooler and lube oil cooler. See 56543-36 performance curve for use with standard 10" diameter crankshaft pulley.

**WATER CIRCULATING SYSTEM, ENGINE JACKET** - Belt driven water circulating pump, cluster type thermostatic temperature regulating valve, full flow bypass port. Flange connections and mating flanges for (2) 4" (102 mm) inlets and (1) 6" (152 mm) outlet.

# Waukesha Engine Specifications Guide

**K Morrison**



## **Waukesha Engine Specifications Guide:**

**Guide to Technical Documents** Naval Civil Engineering Laboratory (Port Hueneme, Calif.),1974      **The Field Guide to Classic Farm Tractors, Expanded Edition** Robert N. Pripps,2020-10-20 The Field Guide to Classic Farm Tractors Expanded Edition features all the classic machines you remember plus a few rarities and tractors recently added to the realm of classics All are presented in full color fully restored glory      Field Guide to Classic Farm Tractors Robert N. Pripps,2016-07 All the classic farm tractors you remember plus new ones to discover are all here in this complete photo packed collection A classic farm tractor is a conversation starter and a comforting reminder of childhoods on the farm and adulthoods twisting a wrench in the driveshaft Tractors are cultural touchstones of another era as familiar as the smell of apple pie baking in a farmhouse kitchen All of that nostalgia is here in The Field Guide to Classic Farm Tractors In this photo saturated guidebook you ll recognize the big brands of classic farm tractors such as Allis Chalmers J I Case Caterpillar John Deere Ford and International Harvester including Farmall Also well represented are small and no longer existing brands like Advance Rumely Cockshutt Eagle Fate Root Heath Harry Ferguson Friday Tractor Hart Parr and Minneapolis Moline There are tractors from the United States Canada and Europe The Field Guide to Classic Farm Tractors includes more than just handsome color photos of these powerful machines Each model description includes all the pertinent details engine rpms type of fuel maximum speed wheel configurations weight number of plows the tractor can handle and variations With more than five hundred tractor models and an array of color photographs depicting the most iconic ones The Field Guide to Classic Farm Tractors is a valued addition to any tractor lover s bookshelf      Technical Manual United States Department of the Army,1973      **1973-74 ASTM Manual for Rating Motor, Diesel and Aviation Fuels** American Society for Testing and Materials,1973      Operator, Organizational, Direct Support, and General Support Maintenance Manual Including Repair Parts List for Grinding Kit, Valve Seat (K O Lee Co, Inc) (4910-00-060-9983). ,1989      **The Tractor Field Book** ,1916

Illustrated Buyer's Guide Peter Letourneau,1999-10-07 Identify evaluate and select every J I Case tractor built including those collectible tractors built from 1956 to today A virtual history of Case tractors from the steel wheeled classics to the gas and diesel workhorses Showcases two and four cylinder gasoline kerosene diesel and LP Gas fueled tractors built between 1912 and 1969 2nd ed Contains useful tips on problem tractors to stay away from      Waukesha (Ricardo Head) Motors Waukesha Motor company,1927      **ASTM Manual for Rating Motor Fuels by Motor and Research Methods** ASTM Committee D-2 on Petroleum Products and Lubricants,1964      Petroleum Management ,1966      **CFR Knock-testing Manual** Coordinating Research Council. Coordinating Fuel and Equipment Research Committee,1945      *Air Force Manual* United States. Department of the Air Force,1959      Contract Record ,1929      An Index of U.S. Voluntary Engineering Standards William J. Slattery,1971      **Bibliography of Scientific and Industrial Reports** ,1946      **The Motor Age** ,1918      **Horseless Age** ,1917      **Motor Age** ,1921      **Public Works** ,1960

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