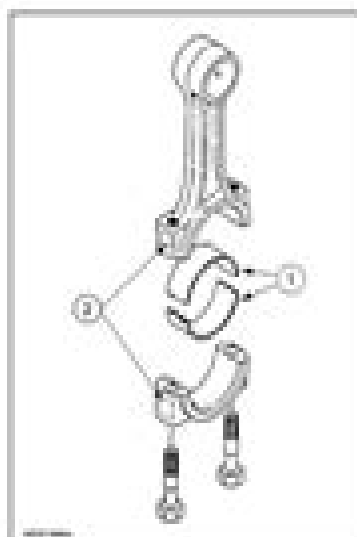


5. Checking the connecting rod pin bearing contact.

Mark a sign with blue ink on the upper surface of the connecting rod pin bearing (1). Assemble the bearing in the connecting rod and tighten the bolt on the crankshaft to the preset torque (see page 10) to check the bearing contact. If the blue contact surface occupies 70% or more of the total surface, the connecting rod pin bearing contact is acceptable.



108

6. Assembling the piston and the connecting rod.

Assemble the piston with the connecting rod, with the mark (2, fig. 108) punched on the connecting rod head facing towards the fuel injection pump. Assemble the piston so that the combustion chamber recess (and the D.I. mark) are on the injection pump side (L.P.) as seen from above.



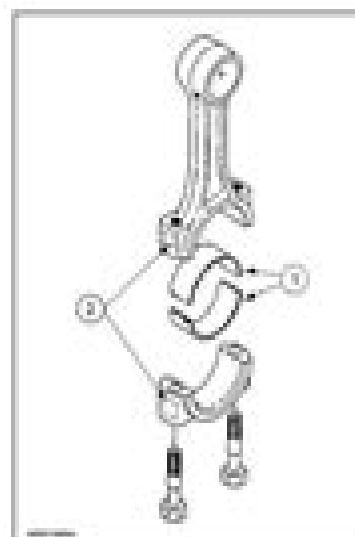
108

Key
L.C. = Crankshaft side
L.P. = Injection pump side
M.V. = Harmonic balancer
D.I. = Inlet

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5. Checking the connecting rod pin bearing contact.

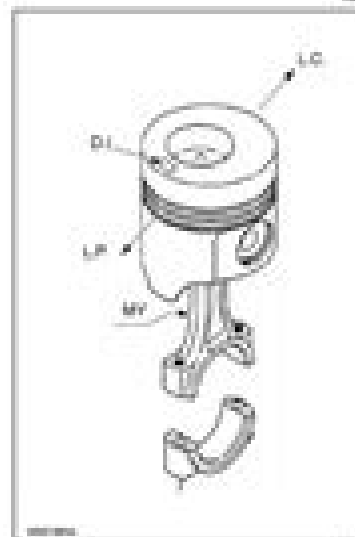
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Table of Contents New Holland Tc55 Service Manual

1. Understanding the eBook New Holland Tc55 Service Manual
 - The Rise of Digital Reading New Holland Tc55 Service Manual
 - Advantages of eBooks Over Traditional Books
2. Identifying New Holland Tc55 Service Manual
 - Exploring Different Genres
 - Considering Fiction vs. Non-Fiction
 - Determining Your Reading Goals
3. Choosing the Right eBook Platform
 - Popular eBook Platforms
 - Features to Look for in an New Holland Tc55 Service Manual
 - User-Friendly Interface
4. Exploring eBook Recommendations from New Holland Tc55 Service Manual
 - Personalized Recommendations
 - New Holland Tc55 Service Manual User Reviews and Ratings
 - New Holland Tc55 Service Manual and Bestseller Lists
5. Accessing New Holland Tc55 Service Manual Free and Paid eBooks

- New Holland Tc55 Service Manual Public Domain eBooks
- New Holland Tc55 Service Manual eBook Subscription Services
- New Holland Tc55 Service Manual Budget-Friendly Options
- 6. Navigating New Holland Tc55 Service Manual eBook Formats
 - ePub, PDF, MOBI, and More
 - New Holland Tc55 Service Manual Compatibility with Devices
 - New Holland Tc55 Service Manual Enhanced eBook Features
- 7. Enhancing Your Reading Experience
 - Adjustable Fonts and Text Sizes of New Holland Tc55 Service Manual
 - Highlighting and Note-Taking New Holland Tc55 Service Manual
 - Interactive Elements New Holland Tc55 Service Manual
- 8. Staying Engaged with New Holland Tc55 Service Manual
 - Joining Online Reading Communities
 - Participating in Virtual Book Clubs
 - Following Authors and Publishers New Holland Tc55 Service Manual
- 9. Balancing eBooks and Physical Books New Holland Tc55 Service Manual
 - Benefits of a Digital Library
 - Creating a Diverse Reading Collection New Holland Tc55 Service Manual
- 10. Overcoming Reading Challenges
 - Dealing with Digital Eye Strain
 - Minimizing Distractions
 - Managing Screen Time
- 11. Cultivating a Reading Routine New Holland Tc55 Service Manual
 - Setting Reading Goals New Holland Tc55 Service Manual
 - Carving Out Dedicated Reading Time
- 12. Sourcing Reliable Information of New Holland Tc55 Service Manual
 - Fact-Checking eBook Content of New Holland Tc55 Service Manual
 - Distinguishing Credible Sources
- 13. Promoting Lifelong Learning
 - Utilizing eBooks for Skill Development

- Exploring Educational eBooks

14. Embracing eBook Trends

- Integration of Multimedia Elements
- Interactive and Gamified eBooks

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