

VANGUARD UNICA



SPECIFICATIONS

Engraving Area

Area in one pass: 3" x 9"
Maximum Accessibility:
X & Y Limited (both): 1" x 6" (standard); 12.5" (TX base)
DB base has 12" between back posts
Maximum Z Stroke: 1/2"
Z Clearance with vise: 1/2" (standard); up to 9" (TX)

Engraving Table

Linear Engraving Speed: 1" per second nominal
Repeatability: +/- .0005"
Height of Vise: 1/2" (standard); 3" (TX base)
Maximum Opening of Vise: 6" (standard); 12.5" (TX)
Origin Control: Switching via limit switches or variable programming
Table Electronics: Fully integrated into table; 2 MB RAM
Accepts RS 232C serial input
Keyboard and Display: Symbol marked pushbuttons with LCD;
9 lines of 20 characters; built into table
Peripherals: Accepts HPGL, format files, Prompts in English,
French and Spanish. Units in inches or metric. Built-in
diagnostics. Able to re-engage job from buffer.
Construction: Durable cast base. Safety covers on all motors
and moving parts. Aluminum jig with permanent
engraved scales. Two additional jigs (jewelry and watches
included)
Used: Stainless, Teflon coated
Audible Alarm: 60dB SPL, measured at 35" (weighted
readings)

Spindle and Spindle Motor

Spindle (Diameter): 1/8" rotating top-loading standard,
electronically controlled
Type of Motor: DC, 20 w, 14000 RPM
Programmable down feed and up to 3 passes at different
depths and speeds.

Software/Hardware Specifications

Personal Computer:
CPU: 8085, 512Kb, serial floppy CPU
Video: 9" VGA monochrome monitor
Ports: Mouse port, serial port, parallel port
Hard disk drive: 270 MB, 3 1/2" floppy drive
Memory: 2 MB
Engraving Layout Software:
Job Capacity: 50 lines per job; 80 characters per line
Fonts: On Line: Unlimited
Fonts: Black and five fonts included
Overlap Processing: Set up new job while one is
engraving. Includes automatic save and recall feature
Graphic Editor: Allows user changes while viewing
graphics
Marked Keyboard: Custom marked keyboard that an overlay
provided for easy identification of software functions

Overall Dimensions and Weight

Complete System: 22" H x 19.5" W x 18" D (standard)
Complete System: 30" H x 35" W x 22" D (TX base)
System Weight: Approx. 44 lbs. (standard)
System Weight: Approx. 100 lbs. (TX base)

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FEATURES

- **3" X 9" Engraving Area.** Optimal size for badges, desk plates, identification tags, gifts, jewelry and other small items.
- **Compact Table.** Small single footprint machine makes this system an ideal choice when physical space is at a minimum.
- **Versatile Table Base Options.** Choose standard base for flatwork or TX base with deeper vise and greater accessibility for larger and odd-shaped items.
- **Fast, High Quality Engraving.** Latest electronic technology used to produce quick, smooth spindle movements for fine precision engraved output.
- **Quiet Operation.** Direct current motor decreases noise level. Perfect for office and retail environments.
- **Electronically Controlled Spindle.** Allows for accurate control of engraving depth settings.
- **Easy to Learn Software.** Three screen menu-driven program requires minimal input for job set up.
- **Graphic Editor.** While viewing your actual layout, you can move lines of text, change character height, zoom in on a section, put text on an arc, and more. Menu displayed at all times.
- **Automatic Proportionate Layout.** No need to enter and manipulate baselines, margins, or line spacing constantly. Computer instantaneously calculates them based on the text and plate size and recalculates when lines are added and deleted.
- **Multiple Pass, Speed, and Depth Control.** Set up to three engraving passes at different depths and speeds to adjust to the needs of your job.
- **Engraving Productivity Features.** Create your own variable list or import an ASCII file to eliminate need for keying in individual items.

OPTIONAL ACCESSORIES

- **Scanning Package.** Scan and engrave logos and artwork.
- **Windows-based Engraving Software and Macintosh Interface.** Enter and edit text or interface with popular third-party software via MacMotion™ for Windows. Vanguard EPS bridge program allows engraving from popular Macintosh graphics software.
- **Pen Engraving Attachment.** Ideal for engraving logos and multiple lines on pens from .2" to .6" diameter and up to 6.3" long.
- **Complete Line of Cutters.** Including end-mills and special application cutters.
- **Chip Removal System.** Keeps work surface clean.
- **Over 50 Letter Style Fonts and Symbols Available.**
- **Custom Fixturing Services.** For your difficult or specialty workholding needs.
- **Engraving Materials, Frames, and Sign Systems.** Complete range of styles and colors.

SERVICE

- **Free installation and training at customer's location.**
- **90 day warranty with on-site service if needed.***
- **Toll-free user helpline.**
- **Extended warranty plans.**
- **Nationwide network of factory-trained technicians.**

*On-site service not available in Alaska.

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