TRANSMISSION (SALSBURY 770)

General (770 Salsbury)

A drive pulley (torque converter) is a power transmission mechanism which transmits power from the engine to a driven pulley. This transmission of power is accomplished by means of a V-shaped drive belt.

The variable pitched drive pulley has one (1) fixed face and one (1) movable face. The drive pulley movable face is controlled by roller weight arms and springs which change position to engine speed (RPM).

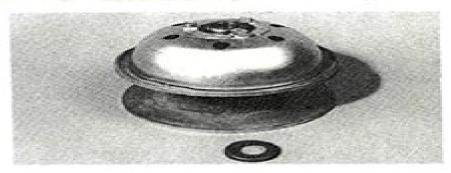
When the engine is not in operation and when it is at a slow idle, the distance between the fixed and movable faces of the drive pulley is slightly greater than the width of the drive belt, resulting in a disengaging relationship between the belt and drive pulley. As the engine speed (RPM) increases, the governor weights are thrown outward by centrifugal force, causing the movable face to move closer to the fixed face. At this time, belt engagement occurs and power is transmitted to the driven pulley.

Drive Pulley Removal (770 Salsbury)

- Open or remove the hood, whichever will facilitate drive pulley removal.
- Remove the drive belt (see Drive Belt Removal, page 109).
- Using an air impact tool, remove the belt and washer securing the drive pulley to the crankshaft.
- Thread the Salsbury puller (Arctic part number 0144-031) into the internal threads of the ramp plate retaining nut and bottom the puller against the crankshaft. Back the puller off 1/2 turn.
- Using an air impact tool, screw the puller against the crankshaft until a drive pulley becomes disengaged.
- Remove the puller and drive pulley from the crankshaft.

Drive Pulley Disassembly (770 Salsbury)

 Bend the lock plate tab away from the three (3) ramp plate retainer bolts.



Remove three (3) ramp plate bolts, lock plate and the three (3) bushings.



 Remove the snap ring, using a snap ring pliers. NOTE: Fixed face shaft has two (2) grooves for snap ring installation; observe which groove snap ring occupied and install in the same groove when reassembling.



Salsbury Clutch Manual

Michael Rajnik



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